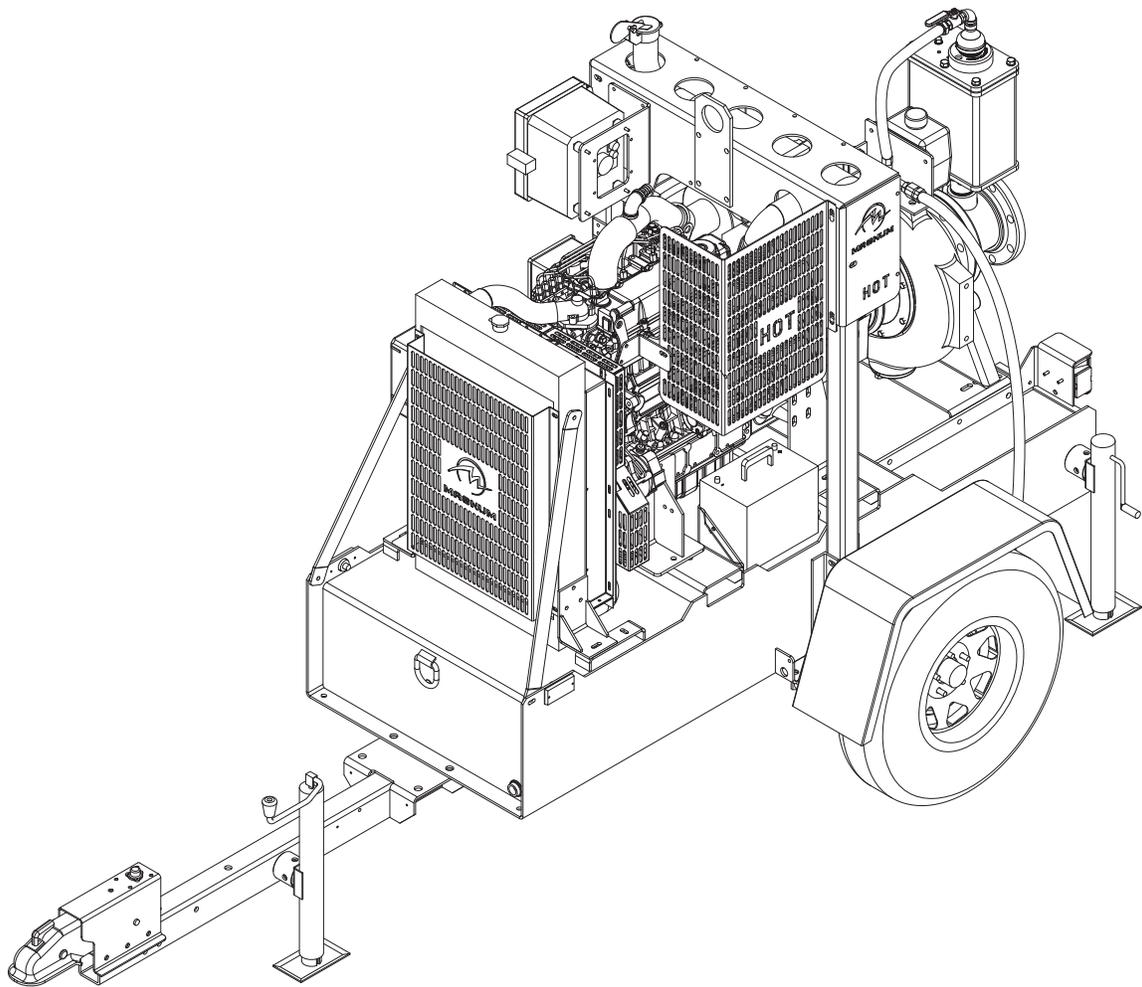




DRY-PRIME DIESEL TRASH PUMP MTP6000DKI4P



OPERATING MANUAL

Parts manuals available online! www.m-p-llc.com

INTRODUCTION

This manual provides information and procedures to safely operate and maintain the engine and pump. For your own safety and protection from physical injury, carefully read, understand, and observe the safety instructions described in this manual. *The information contained in this manual was based on machines in production at the time of publication. Magnum Power Products LLC reserves the right to change any portion of this information without notice.*

DO NOT MODIFY or use this equipment for any application other than which it was designed for.

Magnum Power Products LLC recommends that a trained and licensed professional perform all electrical wiring and testing functions. Any wiring should be in compliance with the United States National Electric Code (NEC), state and local codes and Occupational Safety and Health Association (OSHA) guidelines.

Keep a copy of this manual with the unit at all times. Additional copies are available from Magnum Power Products LLC, or can be found at www.m-p-llc.com. An engine operator's manual is supplied with the unit at the time of shipment from the factory. The manual provides detailed operation and maintenance procedures for the engine. Additional copies of the engine operator's manual are available from the engine manufacturer.

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For technical or parts **QUESTIONS**, please contact the Magnum Power Products LLC Customer Support or Technical Support team at 1-800-926-9768. Please have your serial number available.

Visit www.m-p-llc.com to download or print the current parts manual(s) for all your Magnum Power Products LLC equipment and for online parts ordering options. Parts manuals can also be purchased by calling your local Magnum Power Products LLC distributor.

To **ORDER SERVICE PARTS**, please contact the dealer from which you purchased the unit, or call Magnum Power Products LLC to locate a dealer in your area.

Engine Make: _____

Engine Serial Number: _____

Engine Model Number: _____

Pump Make: _____

Pump Model Number: _____

Pump Serial Number: _____

Unit Model Number: _____

Unit Serial Number: _____

▲ WARNING

CALIFORNIA PROPOSITION 65 WARNING: Diesel engine exhaust and some of its constituents are known to the state of California to cause cancer, birth defects and other reproductive harm.

TABLE OF CONTENTS

	Page
INTRODUCTION	2
SAFETY NOTES	4
OPERATING SAFETY	4
ENGINE SAFETY	5
PUMP SAFETY	5
SERVICE SAFETY	6
TOWING SAFETY	6
REPORTING TRAILER SAFETY DEFECTS	7
UNIT SERIAL NUMBER LOCATIONS	7
SAFETY SYMBOL SUMMARY	8
SPECIFICATIONS	9
LOCATIONS AND CONTROLS	10
CONTROL PANEL	12
CONTROL PANEL OPERATION	13
THROTTLE CONTROL	14
RAMP THROTTLE (SPEED CONTROL SWITCH)	14
MECHANICALLY GOVERNED ENGINES	14
AUTOMATIC START/STOP OPERATION	14
CANPLUS DISPLAY	16
ANALOG GAUGE PAGES	16
DIGITAL GAUGE PAGES	17
SINGLE ANALOG GAUGE	17
ANALOG TRANSDUCER/SWITCH GAUGE	18
DIGITAL TRANSDUCER GAUGE	18
ACTIVE ALARMS	18
ALARM LIST	18
CONFIGURATION	18
CONFIGURATION MENU	19
DISPLAY MENU	19
SYSTEM MENU	21
AUTOSTART MENU	26
SETTINGS MENU	28
TELEMETRY MENU	30
DB VIEWER	31
PREFERRED SCREEN STORE	31
POPUP MESSAGES AND ALERTS	31
ADJUSTING LIGHTING AND CONTRAST	32
INDICATORS	32
DATA PARAMETERS MONITORED	33
PUMP PRE-USE CHECKPOINTS	35
PUMP SET UP	36
STARTING THE PUMP	37
SUCTION SPECIFICATIONS	39
STOPPING THE PUMP	39
AUTOMATIC SHUTDOWN	39
TOWING THE TRAILER	40
TRAILER WHEEL BEARINGS	40
LIFTING THE PUMP	40
DAILY WALK AROUND INSPECTION	40
ENGINE AND PUMP MAINTENANCE	41
BASIC MAINTENANCE SCHEDULE (KUBOTA ENGINE)	41
SERVICING THE UNIT	42
PUMP MAINTENANCE PROCEDURES	43
STORAGE	51
PUMP TROUBLESHOOTING	52
ENGINE FAULT SHUTDOWN TROUBLESHOOTING	53
CONTROL SYSTEM TROUBLESHOOTING	54
PUMP COMPONENT DRAWING	55
DC WIRING DIAGRAM	56
TRAILER LIGHTS WIRING DIAGRAM	57
SERVICE LOG	58

SAFETY NOTES



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

This manual contains DANGERS, WARNINGS, CAUTIONS, NOTICES and NOTES which must be followed to prevent the possibility of improper service, damage to the equipment, personal injury or death. The following formatting options will apply when calling the readers attention to the DANGERS, WARNINGS, CAUTIONS, NOTICES and NOTES.

▲ DANGER

INDICATES A HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, WILL RESULT IN DEATH OR SERIOUS INJURY.

▲ WARNING

Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

▲ CAUTION

Indicates a hazardous situation which, if not avoided, may result in minor or moderate injury.

NOTICE

Indicates a hazardous situation which, if not avoided, may result in property or equipment damage.

Note: Notes contain additional information important to a procedure and will be found within the regular text body of this manual.

OPERATING SAFETY



Before using the pump be sure you read and understand all of the instructions! This equipment was designed for specific applications; DO NOT modify or use this equipment for any application other than which it was designed for. Equipment operated improperly or by untrained personnel can be dangerous! Read the operating instructions and familiarize yourself with the location and proper use of all instruments and controls. Inexperienced operators should receive instruction from someone familiar with the equipment before being allowed to operate or set up the pump. The following points should be practiced at all times:

- The area immediately surrounding the pump should be dry, clean, and free of debris.
- Position and operate the pump on a firm, level surface.
- **NEVER** start a unit in need of repair.
- **NEVER** modify the pump or use it in a manner other than for what it was designed.
- Do not start the pump if any panels or guards are loose or missing.
- Move the engine start switch to the "OFF" position when servicing or troubleshooting.
- Use hearing protection if you will be near an operating pump for an extended period of time.
- Keep clear of pump suction and discharge openings while pump engine is running.
- Keep all body parts, loose clothing and any other obstructions away from moving parts.
- **NEVER** operate a unit while tired, distracted, or under the influence of drugs or alcohol.

ENGINE SAFETY



Internal combustion engines present special hazards during operation and fueling! Failure to follow the safety guidelines described below could result in severe injury or death. Also read and follow all safety warnings described in the engine operator's manual. A copy of this manual was supplied with the unit when it was shipped from the factory.

- **DO NOT** run engine indoors or in an area with poor ventilation unless exhaust hoses are used. Diesel engine exhaust contains carbon monoxide, a deadly, odorless and colorless gas which, if inhaled, can cause nausea, fainting or death. Make sure engine exhaust cannot seep into closed rooms or ventilation equipment.
- **DO NOT** fill fuel tank near an open flame, while smoking, or while engine is running. **DO NOT** fill tank in an enclosed area with poor ventilation.
- **DO NOT** operate with the fuel tank cap loose or missing.
- **DO NOT** operate on a combustible surface.
- **DO NOT** touch or lean against hot exhaust pipes or engine block.
- **DO NOT** clean air filter with gasoline or other types of low flash point solvents.
- **DO NOT** remove engine coolant cap while engine is hot.
- **DO NOT** operate the unit without a functional exhaust system. Prolonged exposure to sound levels in excess of 85 dB(A) can cause permanent hearing loss. Wear hearing protection when working around a running engine.
- Keep hands, feet and loose clothing away from moving parts on the pump and engine.
- Keep area around exhaust pipes and radiator free of debris to reduce the chance of an accidental fire.
- Batteries contain sulfuric acid, which can cause severe injury or death. Sulfuric acid can cause eye damage, burn flesh or eat holes in clothing. Protective eye wear and clothing are necessary when working on or around the battery. Always disconnect the NEGATIVE (-) battery cable from the corresponding terminal before performing any service on the engine or other components.
- Shut down the engine if any of the following conditions exist during operation:
 1. Noticeable change in engine speed.
 2. Loss of pumping output.
 3. Sparking occurs.
 4. Engine misfires or there is excessive engine or pump vibration or noise.

PUMP SAFETY



Centrifugal pumps are designed for specific applications and may not be suited for other uses without loss of performance or potential damage to equipment/personnel. If there is any doubt about suitability for a specific purpose; contact Magnum Power Products LLC for assistance. Follow the safety guidelines described below to prevent hazardous situations which could result in severe injury or death.

- This pump is designed to handle mild industrial corrosives, residues, and slurries containing some large entrained solids. Do not attempt to pump volatile, corrosive, or flammable materials that may damage the pump or endanger personnel as a result of pump failure.
- After the pump has been positioned, make certain that the pump and all hose/piping connections are tight, properly supported and secure before operation.
- Do not operate the pump without the guards in place over the rotating parts. Exposed rotating parts can catch clothing, fingers, or tools, causing severe injury to personnel.
- Do not remove plates, covers, gauges, pipe plugs, or fittings from an overheated pump. Vapor pressure within the pump can cause parts being disengaged to be ejected with great force. Allow the pump to cool before servicing.

- Do not operate the pump against a closed discharge valve for long periods of time. If operated against a closed discharge valve, pump components will deteriorate, and the liquid could come to a boil, build pressure, and cause the pump casing to rupture or explode.
- Remove suction and discharge hoses/piping from pump prior to moving. Use lifting and moving equipment with adequate capacity and in good repair.
- Never exceed the maximum permissible operating pressure of the pump as shown on the pump performance curve.
- If equipment is stored more than 12 months, some of the components or lubricants may have exceeded their maximum shelf life. These must be inspected and replaced as necessary prior to pump operation to ensure proper pump performance.

SERVICE SAFETY



All service work must be performed by qualified personnel who are familiar with the equipment. Only a qualified electrician should troubleshoot or repair electrical problems occurring in this equipment. Follow the safety guidelines described below to prevent hazardous situations which could result in severe injury or death.

- Before servicing the trash pump, make sure the engine start switch is turned to OFF and the negative terminal on the battery is disconnected. **NEVER** perform even routine service (oil/filter changes, cleaning, etc.) unless all electrical components are shut down.
- **NEVER** service electrical components if clothing or skin is wet. If the unit is stored outside, check the engine for any moisture and dry the unit before use.
- **NEVER** open the radiator cap or oil drain plug while the engine is running or before the engine has cooled down. Pressurized coolant and hot engine oil can cause severe burns. Allow the engine and pump to cool completely before attempting any service work.
- Check the temperature before opening any pump covers, plates or plugs. Allow the pump to cool if overheated!
- Before servicing the pump end, close the suction and discharge valves. Vent the pump slowly and cautiously. Drain the pump completely.
- **NEVER** attempt to modify the engine, pump or related components.
- **NEVER** wash the unit with a power washer or high pressure hose.
- Replace all guards and safety devices immediately after servicing.
- Replace all missing and hard-to-read labels. Labels provide important operating instructions and warn of dangers and hazards.
- Make sure slings, chains, hooks, ramps, jacks, and other types of lifting devices are attached securely and have enough weight-bearing capacity to lift or hold the equipment safely. Always remain aware of the position of other people around you when lifting the equipment.

TOWING SAFETY



Towing a trailer requires care! Both the trailer and vehicle must be in good condition and securely fastened to each other to reduce the possibility of an accident. Also, some states require that large trailers be registered and licensed. Contact your local Department of Transportation office to check on license requirements for your particular unit.

- Check that the hitch and coupling on the towing vehicle are rated equal to, or greater than, the trailer's Gross Vehicle Weight Rating (GVWR).
- Check tires on trailer for tread wear, inflation, and condition.
- **NEVER** tow the trailer using defective parts! Inspect the hitch and coupling for wear or damage.
- Make sure the trailer hitch and the coupling are compatible. Make sure the coupling is securely fastened to the vehicle.

- Connect safety chains in a crossing pattern under the tongue and **ATTACH THE BREAKAWAY CABLE TO THE REAR BUMPER OF THE TOWING VEHICLE.** Do not attach the cable to the trailer hitch.
- Make sure directional and brake lights on the trailer are connected and working properly.
- Check that all lug nuts holding wheels on are tight and that none are missing.
- Maximum recommended speed for highway towing is 45 mph (72 km/h). Recommended off-road towing speed is not to exceed 10 mph (16 km/h) or less, depending on terrain.

The trailer is equipped with hydraulic surge brakes or electric surge brakes. Check the operation of the brakes by braking the vehicle at a slow speed before entering traffic. Both the trailer and the vehicle should brake smoothly. If the trailer seems to be pushing, check the level in the surge brake fluid reservoir.

When towing, maintain extra space between vehicles and avoid soft shoulders, curbs and sudden lane changes. If you have not pulled a trailer before, practice turning, stopping, and backing up in an area away from heavy traffic.

A film of grease on the coupler will extend coupler life and eliminate squeaking. Wipe the coupler clean and apply fresh grease each time the trailer is towed.

REPORTING TRAILER SAFETY DEFECTS

If you believe your trailer has a defect which could cause a crash or could cause injury or death, you should immediately inform the National Highway Traffic Safety Administration (NHTSA) in addition to notifying Magnum Power Products LLC.

If NHTSA receives similar complaints, it may open an investigation; and if it finds that a safety defect exists in a group of vehicles, it may order a recall and remedy campaign. However, NHTSA cannot become involved in individual problem between you, your dealer, or Magnum Power Products LLC.

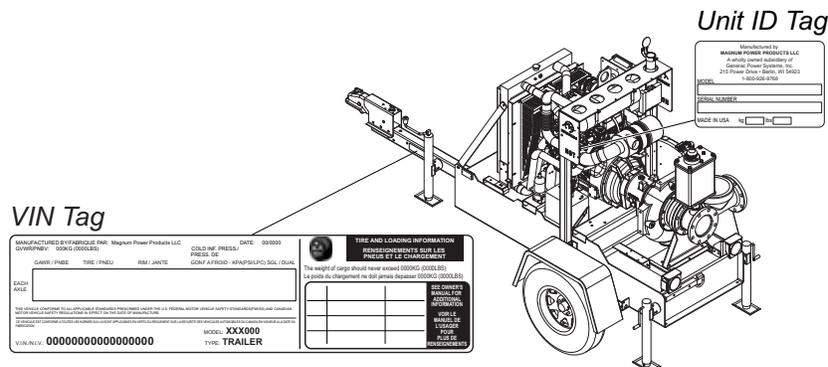
To contact NHTSA, you may either call the Auto Safety Hotline toll-free at 1-888-327-4236 (TTY:1-800-424-9153), go to <http://www.safercar.gov>; or write to:

Administrator
NHTSA
1200 New Jersey Avenue S.E.
Washington, DC 20590

You can also obtain other information about motor vehicle safety from <http://www.safercar.gov>.

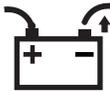
UNIT SERIAL NUMBER LOCATIONS

Refer to the locations illustrated to find the unit ID tag and VIN tag on your unit. Important information, such as the unit serial number, model number and Vehicle Identification Number (VIN) for your trailer are found on these tags. Record the information from these tags, so it is available if the tags are lost or damaged. When ordering parts or requesting technical service information, you may be asked to provide this information.



SAFETY SYMBOL SUMMARY

This equipment has been supplied with numerous safety and operating decals. These decals provide important operating instructions and warn of dangers and hazards. Replace any missing or hard-to-read decals and use care when washing or cleaning the unit. Decal placement and part numbers can be found in the parts manual. Below is a summary of the intended meanings for the symbols used on the decals.

 <p>Safety alert symbol; used to alert you to potential personal injury hazards.</p>	 <p>Asphyxiation hazard; operate in well ventilated area.</p>
 <p>Hot surface(s) nearby.</p>	 <p>Hazardous voltage. Disconnect battery before servicing.</p>
 <p>Belt/entanglement hazard; keep body parts clear of this area.</p>	 <p>Anchor/tie down point.</p>
 <p>Rotating fan hazard; do not operate without guards in place. Keep body parts clear of this area.</p>	 <p>Burn/scald hazard; pressurized steam.</p>
 <p>Rotating impeller blade hazard; keep body parts clear of this area.</p>	 <p>Use clean diesel fuel only.</p>
 <p>Moving parts can crush and cut; keep body parts clear of this area.</p>	 <p>Remove negative battery cable before performing any service on unit.</p>
 <p>Stop engine before fueling.</p>	 <p>Read and understand the supplied operating manual before operating unit.</p>
 <p>Hearing protection required while operating unit.</p>	 <p>Lift here only.</p>
 <p>Fire/explosion hazard; keep open flames away from unit.</p>	

SPECIFICATIONS

Read this manual carefully before attempting to use this equipment. The potential for property damage, personal injury or death exists if this equipment is misused or installed incorrectly. Read all of the manuals included with this unit. Each manual details specific information regarding items such as set up, use and service requirements. SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

MAGNUM MODEL

MTP6000DKI4P

Engine:

Make/Brand, Model	Kubota, V3600E3BKEA3
Type	Diesel, liquid cooled, 4-stroke
Displacement in ³ (L)	221 (3.6)
Cylinders - qty	4
Eng Rated Speed rpm	2600
Eng Pwr @ Rated Speed - Int. hp (kW)	66.8 (498.8)
Eng Operating Speed rpm	2200
Eng Pwr @ Oper. Speed - Int. hp (kW)	63.7 (47.5)
Fuel Consumption - 100% load gph (Lph)	2.9 (11)
Battery Type - Group Number	24
Battery Voltage (Quantity per Unit)	12V (1)
Battery Rating	720 CCA
Alternator Rating	60A

Pump:

Make/Brand	Pioneer Pump Inc.
Model	VP66S10L72-EG410
Fitting Size	6" NPTF
Impeller Material	Ductile Iron
Impeller Diameter in (mm)	10 (254)
Shaft Material	Lasalle Stressproof (modified AISI 1144 stl)
Volute Material	ASTM A536 Ductile Iron
Wear Plate Material	ASTM A536 Ductile Iron

Pump Set (Engine/Pump):

Maximum Diameter of Solids in (mm)	3.0 (76.2)
Maximum Pump Output gpm (Lpm)	3050 (11546)
Maximum Lift Suction ft (m)	28 (8.5)
Maximum Operating Speed rpm	2300
Total Dynamic Head ft (m)	165 (50)
Sound dB(a) 23 ft. @ prime	80

Dimensions (LxWxH):

Skid Mounted in (m)	82 x 35 x 60 (2.08 x 0.89 x 1.52)
Trailer Mounted in (m)	138 x 57 x 78 (3.51 x 1.45 x 1.98)

Weights:

Dry Weight, Skid Mounted lbs (kg)	2550 (1157)
Operating Weight, Skid Mounted lbs (kg)	3342 (1516)
Dry Weight, Trailer Mounted lbs (kg)	3100 (1406)
Operating Weight, Trailer Mounted lbs (kg)	3892 (1765)

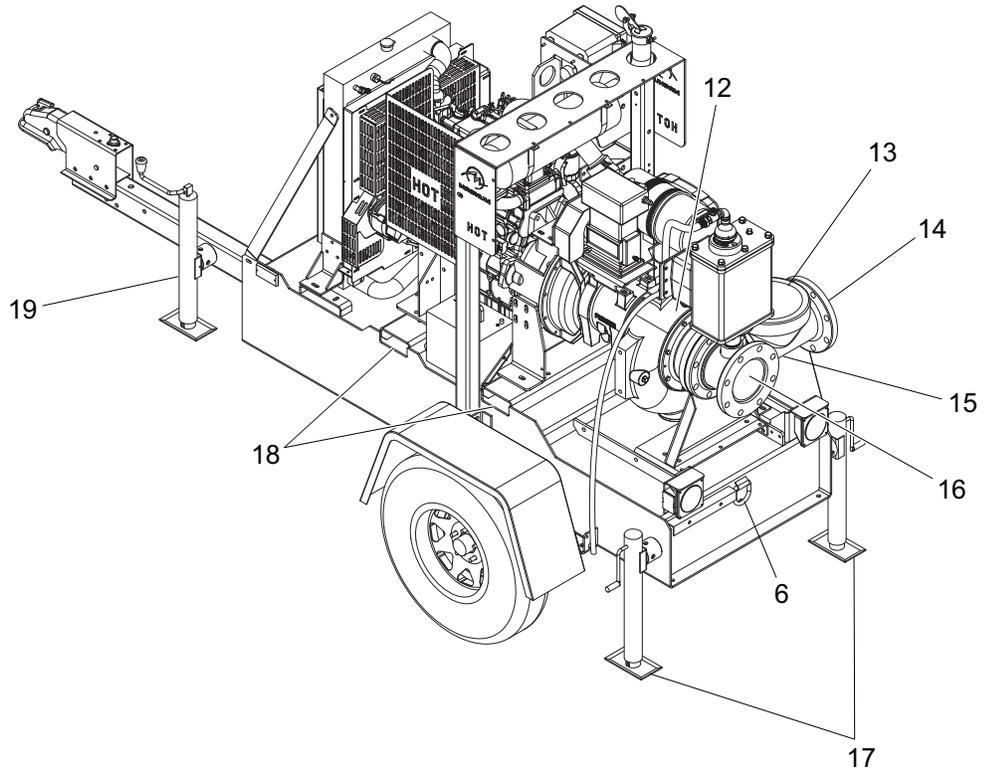
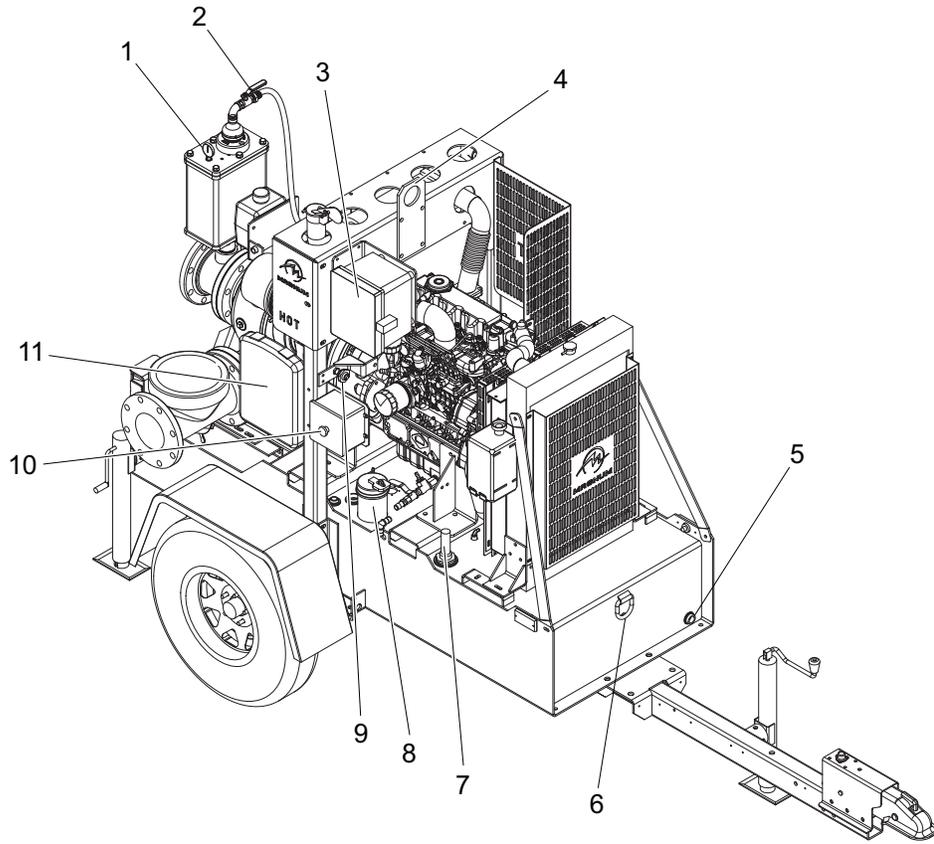
Capacities:

Fuel Tank Volume gal (L)	110 (416)
Usable Fuel Volume gal (L)	95 (360)
Maximum Run Time hrs	34

Trailer:

Number of Axles	1
Capacity - Axle Rating lbs (kg)	5000 (2268)
Tire Size in	15
Brakes	Surge
Hitch - Standard	2" Ball
Maximum Tire Pressure psi	65

LOCATIONS AND CONTROLS



1. **VACUUM GAUGE.** Used to determine if the pump is achieving prime. After engine shutdown, this gauge is used to determine if the pump is holding prime. Typical range is 20-25 in/Hg.
2. **FLOODED SUCTION BYPASS VALVE.** This valve is used to prevent water from back flowing into the compressor when there is a flooded suction. The valve should remain open for normal pump operation. (Pictured in open position.)
3. **CONTROL PANEL.** Controls and indicators for pump operation.
4. **CENTRAL LIFT EYE.** Used for lifting the pump.
5. **FUEL TANK DRAIN.** Drain for fuel tank for cleaning and/or maintenance.
6. **TIE-DOWN RINGS.** Used to secure the pump for storage and/or transport.
7. **MECHANICAL FUEL GAUGE.** Shows fuel level.
8. **FUEL FILL PORT.** Lockable port for filling the fuel tank with clean diesel fuel.
9. **THROTTLE.** Used to adjust the engine speed.
10. **EMERGENCY STOP.** Activate the emergency stop switch by pushing the red button in until it locks down. Only use when the pump must be shut down immediately. For any other shut down, follow the procedure on [page 39](#).
11. **MANUAL HOLDER.** Storage for operator manuals.
12. **PUMP VOLUTE (HOUSING).** Cast-iron housing for pump mechanical components.
13. **CHECK VALVE.** A valve that permits flow in one direction only. (Required for pump priming.)
14. **PUMP OUTLET (DISCHARGE) PORT.** Opening for discharge of liquids from the pump. Fittings can be threaded or bolted to the pump flange.
15. **DRAIN/SUCTION HOSE RELEASE VALVE.** Allows for complete draining of the pump volute for storage and/or maintenance. This valve can also be opened to relieve pressure on the rear suction hose to facilitate removal of the hose.
16. **PUMP INLET (SUCTION) PORT.** Opening for intake of liquids into the pump. Fittings can be threaded or bolted to the pump flange.
17. **REAR LEVELING JACKS.** Used to level the rear of the pump on rough or uneven ground.
18. **FORK LIFT POCKETS.** Used for lifting the pump.
19. **FRONT LEVELING JACK.** Used to level the pump on rough or uneven ground and to aid in attaching the pump to a tow vehicle.

Note: Use hoses and fittings that are specifically designed and sized for this type of equipment.

CONTROL PANEL

The CANplus® 750 (CP750™) control panel is a universal platform to monitor, control and automatically start/stop both electronically and mechanically governed diesel engines. The microprocessor-based, solid-state design uses high power semiconductors instead of electromechanical relays to ensure reliable high current switching. Graphical gauge pages or a single large analog gauge are displayed on the 4.25" diagonal LCD. Virtually any SAE J1939 parameter reported by the Engine Control Unit (ECU) can be displayed including RPM, coolant temperature, oil pressure, engine hours, voltage and diagnostic codes. The trans-reflective, backlit display is clearly readable in both bright sunlight as well as total darkness and is housed in a rugged IP67 rated housing.

Current alarm conditions are displayed in plain language on popup messages and can be viewed in the alarm list. Various diagnostic screens allow detailed investigation of the CANbus data stream. By accessing the *Configuration Menu*, users can customize displayed data to show metric or US units, display language and various other parameters such as the full-scale reading of gauges. Four bright LEDs below the display indicate Auto Standby, Preheat, Stop and Warning status.

Five buttons access a context dependent *button bar* when any button from 1 to 4 is pressed. The graphical menu structure uses icons to indicate the button's current function. After five seconds of inactivity the button bar disappears.



Button 1	Button 2	Button 3	Button 4	Button 5
<p>Analog Gauge Pages</p> <p>Press repeatedly to cycle through four pages of analog gauges (16 total)</p>	<p>Digital Gauge Pages</p> <p>Press repeatedly to cycle through four pages of digital gauges (16 total)</p>	<p>Single Analog Gauge</p> <p>Press repeatedly to cycle through available analog gauges.</p>	<p>Active Alarm Page</p> <p>Displays active alarms including a plain language description.</p>	<p>Gauge Adjust</p> <p>Configures the parameters displayed by gauge pages.</p>

Note: Most problems with electronically controlled engines can be pinpointed via ECU diagnostic messages. Use the display or ECU diagnostic tool to view fault codes. Engine state information and diagnostic codes displayed by the CANplus display are provided via the CANbus.

AUTOMATIC OPERATION

The CP750 panel features advanced automatic start/stop controls which can meet almost any requirement. Two switch inputs and a transducer input support a number of control scenarios. Single switch mode allows reliable operation with a single switch. Dual switch operation allows greater hysteresis when needed.

The transducer input supports simple start/stop operation by level or pressure and maintenance modes with speed modification.

- Programmable high and low set points control start/stop operation.
- Level maintenance modes monitor the operating point and adjust the engine speed to match the targeted set point with configurable aggressiveness.
- Dual switch inputs can be combined with the transducer input for redundant safety to protect against transducer sensor clog or failure.

THROTTLE CONTROL

The standard *Ramp Throttle* uses a momentary rocker switch to adjust the integral throttle control. All throttle commands are sent directly to the engine using CANbus throttle control.

SERVICE TIMERS

The CP750 display provides 16 service timers to alert the operator of needed maintenance. The time interval for each timer can be adjusted in 10 hour increments. A popup message is displayed after the display self test if a timer has expired alerting the user that service is required. The message is displayed on each power up until the elapsed timer is disabled or reset.

CANPLUS MESSENGER TELEMETRY OPTION

The optional *CANplus Messenger* system provides a variety of features to protect and support the equipment investment. Remote monitoring can alert maintenance requirements, operational problems, improper operation and location with geo-fence alert. The Web-browser interface allows monitoring an entire fleet of equipment in a central location. Contact Magnum Power Products LLC for more information.

CONTROL PANEL OPERATION

Turning the control system key to the run position energizes the ECU, all LEDs illuminate once and a start-up screen is displayed while a self test is performed. If the display beeps for longer than 1 second, it indicates a self test fault. Users can attempt to rectify the fault by restoring factory defaults (see *Configuration Menu* for details). Contact Magnum Power Products LLC for assistance if the fault persists.

After the start-up screen is cleared, the display shows readings on its virtual gauges. Initially the analog gauges are displayed but the display uses the last displayed screen on subsequent startups (see *Preferred Screen Store* for details).



If the ECU is preheating when the key switch is turned to the run position, the *Preheat LED* is illuminated. Preheat time varies with atmospheric and engine conditions. After waiting for the *Preheat LED* to extinguish, the engine is cranked by turning and holding the key switch in the start position until the engine starts.

Note: *The ECU will not preheat unless conditions warrant. If necessary, starting the engine may be attempted by turning the key to the start position without waiting for preheat to expire.*

The key switch is spring loaded to return automatically to the run position when released. The key switch includes an interlock to prevent the key from being turned to the start position while the engine is running. The key switch must be turned to the off position to reset the starter interlock before the switch can be turned to the start position again.

THROTTLE CONTROL

The type of throttle operators installed along with the configured values of Minimum Requested RPM, Idle RPM, Intermediate RPM, Run RPM and Maximum Requested RPM determine throttle operation. The engine speed can be adjusted above Run RPM and below Idle RPM but the requests can not fall below Minimum Requested RPM or above Maximum Requested RPM. The ECU determines how the engine responds to the throttle requests and will not allow the engine speed to fall below the ECU minimum or exceed the maximum RPM.

Note: The Minimum Requested RPM and Maximum Requested RPM can only be configured using the CANplus Configurator. See Configuration below for more information.

RAMP THROTTLE (SPEED CONTROL SWITCH)

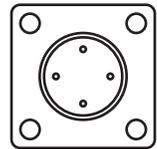
The standard *Ramp Throttle* uses a momentary rocker switch to adjust the requested engine speed. When first started the requested engine speed is *Idle RPM*. Pressing and releasing the rabbit 🐰 icon increases the speed requested by 25 RPM. Pressing and holding the rabbit icon causes the speed to accelerate to full speed in a few seconds. Similarly, pressing the turtle 🐢 icon decreases the requested speed.

MECHANICALLY GOVERNED ENGINES

On mechanically governed engines, the CANplus I/O Board performs the ECU function by monitoring low oil pressure, high temperature and two additional engine faults. Three analog inputs broadcast the oil pressure, engine temperature and fuel level across the CANbus to the display and other J1939 devices. The engine speed can be controlled using the mechanical throttle (see [page 37](#)).

AUTOMATIC START/STOP OPERATION

The pump can be configured to start automatically by adding dry-contact closure float level switches. Ensure that the dry-contact closure float switch harness is connected to the port on the back of the control box. Contact the Magnum Power Products LLC Technical Service Department at 1-800-926-9768 or 1-920-361-4442 for more information.

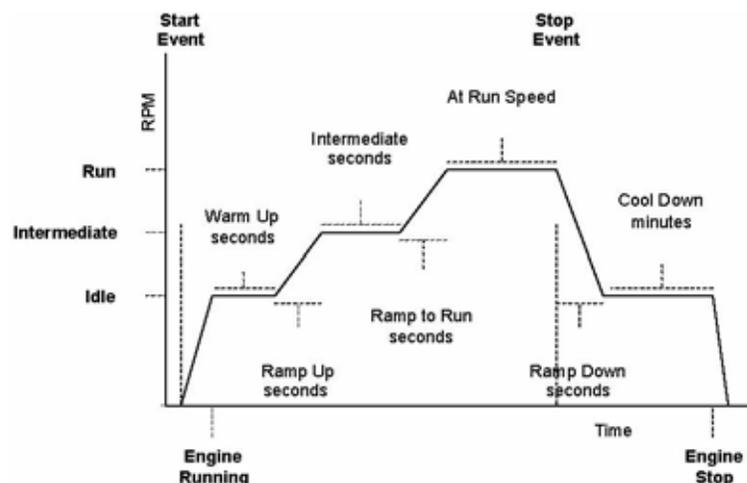


Turning the control system key to the Autostart position causes all LEDs to illuminate once, the *Auto Standby* indicator is illuminated and the start-up screen is displayed while a self test is performed. After the start-up screen is cleared, the display shows the transducer reading and switch status on the *Transducer/Switch* gauge. All other CANbus values will show **----** since the ECU is not energized at this time. After one minute, the display is powered down to reduce battery drain. The automatic start/stop system is still functioning as indicated by the *Auto Standby* LED.

For mechanically governed engines, the throttle must be adjusted manually. The unit will start and run at the manually set speed.

For electronically governed units, once the configured automatic start condition exists, the display powers up, the panel starts the engine and follows the throttle control profile configured (see diagram). The flexible throttle profile includes various speeds and times for a variety of scenarios.

When the configured stop conditions exist, the panel reduces the engine speed per the throttle profile and stops the engine. If the configured start conditions exist before the shutdown process is complete the engine will return to the previous speed until the stop condition exists.



⚠ WARNING

When the key is turned to the autostart position and a start condition exists, the panel will start *immediately!* Always configure parameters by turning the key to run. Do not configure the panel in the autostart position! Always use lock out/tag out procedures when servicing autostart equipment!

START AND STOP EVENTS

The Start and Stop Events are determined by the combination of Start/Stop Mode and Function. See the table below for:

START/STOP MODES

Sngl Switch Switch one controls automatic operation.

Dual Switch Both switch inputs control automatic operation.

Transducer The transducer input controls automatic operation.

Xducer & Sw The transducer input controls automatic operation with dual switch mode as the backup. The switch inputs override the transducer if actuated when the transducer is not calling for an automatic cycle.

START/STOP FUNCTIONS

Empty Uses the selected mode to *reduce* the level or pressure.

Fill Uses the selected mode to *increase* the level or pressure.

Maintain Out Uses the transducer to maintain the level or pressure at or *below* the target.

Maintain In Uses the transducer to maintain the level or pressure at or *above* the target.

Mode ▼	Function ►	Empty	Fill	Maintain Out	Maintain In
Sngl Switch	Start	SW1 Close	SW1 Open		
	Stop	SW1 Open	SW1 Close		
Dual Switch	Start	SW1 and SW2 Close	SW1 and SW2 Open		
	Stop	SW1 and SW2 Open	SW1 and SW2 Close		
Transducer	Start	Above High Set Point	Below Low Set Point	Above High Set Point	Below Low Set Point
	Stop	Below Low Set Point	Above High Set Point	Below Low Set Point	Above High Set Point
Xducer & Sw	Start	Above High Set Point or SW1 and SW2 Close	Below Low Set Point or SW1 and SW2 Open	Above High Set Point or SW1 and SW2 Close	Below Low Set Point or SW1 and SW2 Open
	Stop	Below Low Set Point or SW1 and SW2 Open	Above High Set Point or SW1 and SW2 Close	Above High Set Point or SW1 and SW2 Close	Below Low Set Point or SW1 and SW2 Open

Note: When the switch inputs are the source of the start event in Xducer & Sw mode, only the switches will stop the engine.

MAINTAIN FUNCTIONS

The *Maintain In* and *Maintain Out* functions adjust the engine speed to keep the transducer level at the *Target Set Point*. The *Servo Gain* adjusts how aggressively the throttle is adjusted while the *Servo Delay* controls how often the throttle is adjusted.

Note: Maintain functions are only available in the *Transducer* or *Xducer & Sw* modes.

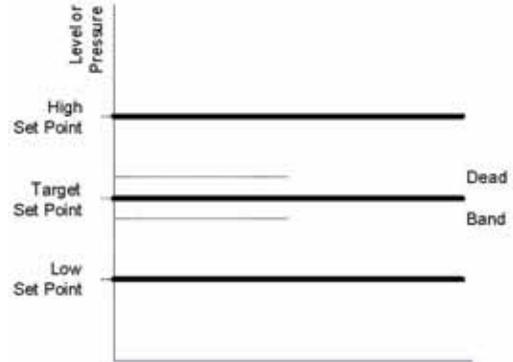
The direction of the throttle adjustment is dependent on the selected mode as shown in the table.

Transducer State	Maintain Out	Maintain In
Above Target	Increase Speed	Decrease Speed
Below Target	Decrease Speed	Increase Speed

DEAD BAND

In some situations the transducer level may fluctuate around the *Target Set Point*. To limit throttle hunting using the maintain functions, a dead band can be programmed. This value prevents throttle adjustment while the level is within the band (see diagram). In essence, the speed is considered to be at the target whenever it is within the dead band.

Note: The dead band entered is amount above and below the target point. For example, if the target is 5.0 ft (1.52 m) with a 0.1 ft (.03 m) dead band, the dead band is 4.9 to 5.1 ft (1.49 to 1.55 m).



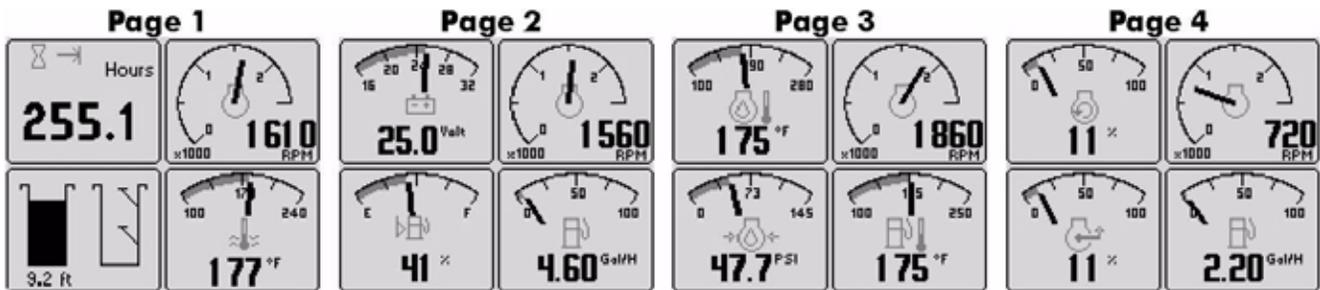
CANPLUS DISPLAY

Soft buttons simplify the user interface by displaying a *button bar* above the buttons when any of the first 4 buttons (buttons 1 to 4, starting from the left) are pressed. Icons on the button bar change to represent the current function of each button. The button bar disappears after 5 seconds if no further buttons are pressed.

Note: Different software versions may have slightly different displays.

ANALOG GAUGE PAGES

Analog Gauge Pages provide four independent pages of analog gauges. To enable Analog Gauge Pages, press any of the first 4 buttons to show the top level button bar and then press button 1 . Alternate pages are selected by repeated pressing of button 1. The four standard gauge pages are shown below.

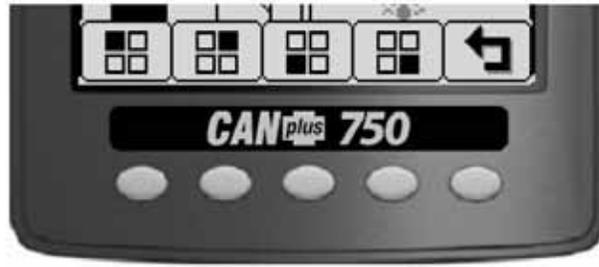


Note: Engine Hours are displayed as a digital value even on Analog Gauge Pages. The default gauge pages represent 13 selections since the tachometer is repeated in the upper left quadrant of each page.

All 16 gauges may be configured by the user to create an application-specific view of CANbus data. Gauges on the current page can be changed via *Adjust Mode*, accessed by pressing button 5 when the button bar is visible. Gauges can be changed on any of the four pages by selecting the page to be changed and then entering *Adjust Mode*.

In *Adjust Mode* a new button bar is displayed identifying the button functions. Button 1 corresponds to the upper left gauge, button 2 to the upper right gauge, button 3 to the bottom left gauge and button 4 to the bottom right gauge. Successive presses of the buttons selects a different parameter for the gauge. *Adjust Mode* is

exited by pressing button 5  and storing the new configuration even when power is removed.

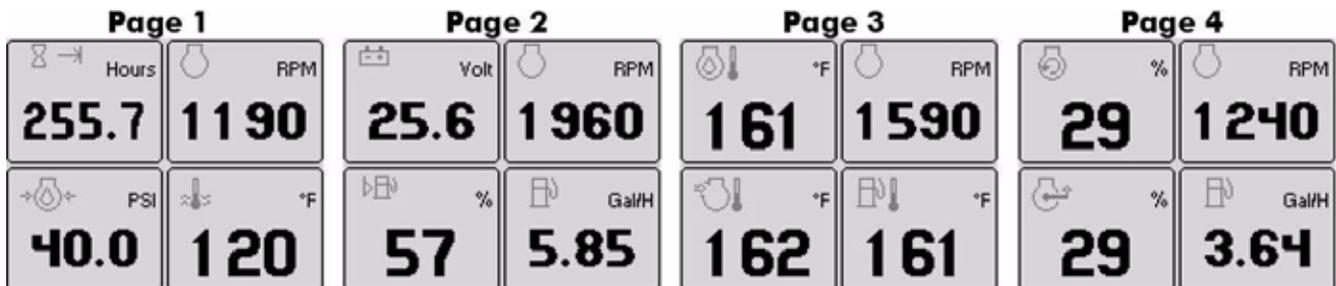


Note: A gauge selection can only appear once per page. To move a gauge selection, the existing gauge location must be changed first. Gauge selections are limited to the data currently being received. Gauge pages can be configured in Demo mode to select any supported parameter. See Data Parameters Monitored for a complete list of available parameters.

Adjust Mode can be disabled in the Configuration Menu to prevent accidental changes.

DIGITAL GAUGE PAGES

Digital Gauge Pages display the same data as the Analog Gauge Pages but in digital only format. To enable Digital Gauge Pages, press any of the first four buttons to show the top level button bar and then press button 2 . Alternate pages are selected by repeated pressing of button 2. The four standard gauge pages are shown below.



Note: The 16 gauges are the same for Analog and Digital Gauge Pages. Adjustments in either Analog Gauge Pages or Digital Gauge Pages affect the same gauge in the other mode.

SINGLE ANALOG GAUGE

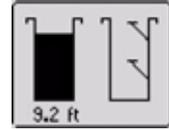
Single Analog Gauge uses the entire display for a single large analog gauge. This mode is enabled by pressing any of the first four buttons to show the top level button bar and then press button 3. The gauge displayed is selectable by repeatedly pressing button 3  while in the Single Analog Gauge mode while the menu bar is visible. The currently displayed gauge is stored when power is removed (see Preferred Screen Store).

Note: Gauge selections are limited to the data currently being received. See Data Parameters Monitored for a complete list of available parameters.



ANALOG TRANSDUCER/SWITCH GAUGE

The *Analog Transducer/Switch Gauge* displays the transducer value and the switch input states. The left column represents the values as a bar graph with a digital value displayed below. The right column shows whether the switches are 'open' represented by the pointer being down or 'closed' represented by the pointer being up.



DIGITAL TRANSDUCER GAUGE

The *Digital Transducer Gauge* displays the transducer value as a digital only value. The switch state is not displayed on the Digital Transducer Gauge.



ACTIVE ALARMS

A flashing popup window is overlaid on the current screen when an active alarm is received. The popup includes a plain language description in addition to the standard SPN/FMI (Suspect Parameter Number/Failure Mode Indicator) pair defined by the SAE J1939 standard. Additionally, if enabled, the beeper sounds as an audible cue.



In the examples above are alarm list screens showing unacknowledged conditions and acknowledged alarms. After acknowledgement, the exit button becomes active.

Note: Standard J1939 abbreviations are used for alarms. MS = Most Severe, MOD= Moderately Severe, LS = Least Severe.

ALARM LIST

The Alarm List is accessed by pressing any button while an alarm popup is displayed or by pressing any of the first 4 buttons to show the button bar and then button 4 . Alarms not yet acknowledged are shown in grey on black while acknowledged alarms are shown in black on grey. The list also indicates when the alarm occurred if engine hours are available. The most recent alarm is displayed at the top of the list. The list can be scrolled using buttons 1 and 2 and alarms acknowledged by pressing button 3 . The Alarm List can be closed by pressing button 5 once the alarms are acknowledged.

An alarm indicator is displayed near the upper right corner of the display as long as alarms are active. The indicator and alarm messages in the list are automatically removed when the alarm is no longer received for a few seconds.

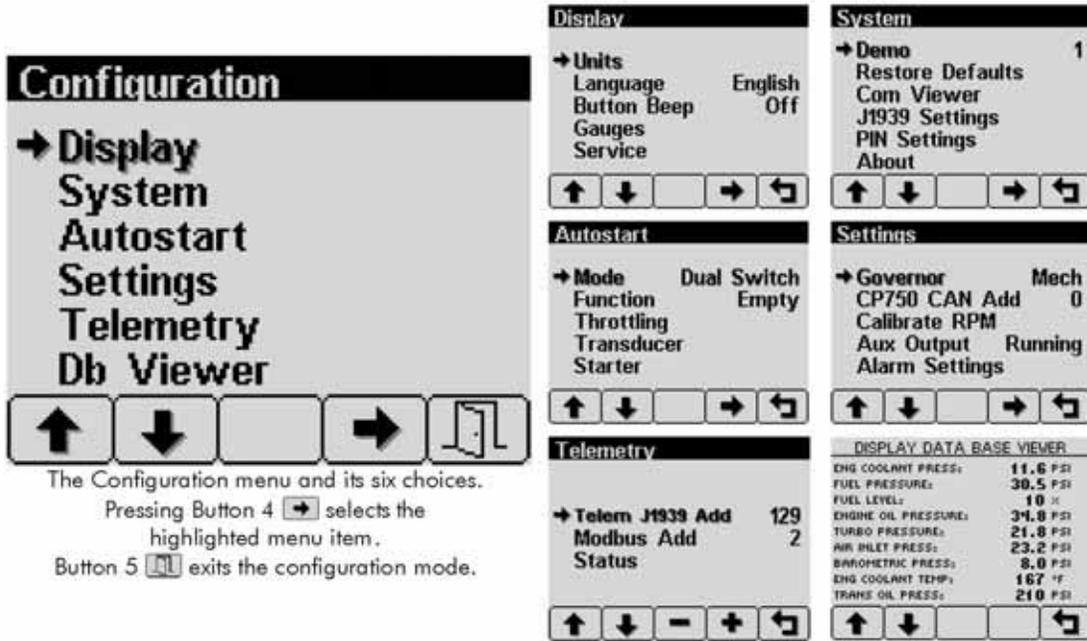
Note: Only active faults are displayed in the alarm list. Once a fault is corrected it is automatically removed from the list. To view previously active faults use the engine diagnostic tool.

CONFIGURATION

To adapt the CP750 panel to the requirements of a particular application, a large number of parameters are configurable. The most commonly modified parameters can be accessed by invoking the *Configuration Menu* of the display. Infrequently changed parameters and those parameters that typically need to be restricted such as Maximum RPM are accessible only through the *CANplus Configurator*. The *CANplus Configurator* is a Windows® PC program and a hardware adapter that allows total access to the parameters of the panel. For more information about the *CANplus Configurator*, please contact Magnum Power Products LLC.

CONFIGURATION MENU

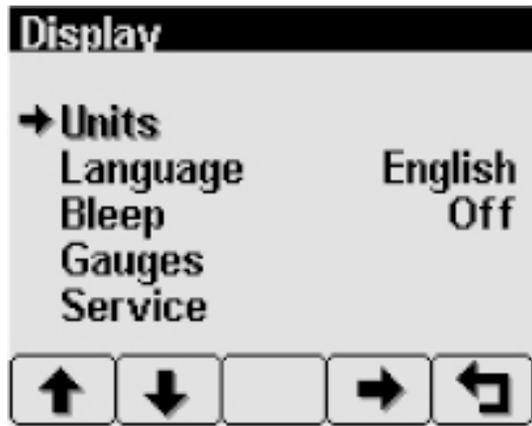
This *Configuration Menu* allows the user to set various operating parameters such as US or metric units, scale limits for tachometer and service timers. The configuration menu is entered by pressing and holding button 5 (the right hand button) in any mode for at least 3 seconds. If PIN (Personal Identification Number or 'password') entry is enabled the correct PIN must be entered to access the configuration menu. The top level configuration menu is displayed as shown. Buttons 1 (↑) and 2 (↓) allow you to choose from *Display*, *System*, *Autostart*, *Settings*, *Telemetry* or *Db Viewer*. Pressing button 4 (→) selects the chosen menu item indicated by bold text and the selection arrow →. Each item is described in detail on the following pages. Settings are automatically stored when exiting the current menu even when power is removed.



Note: Most configuration changes take affect immediately. Some, such as Idle RPM, take affect on the next power up.

DISPLAY MENU

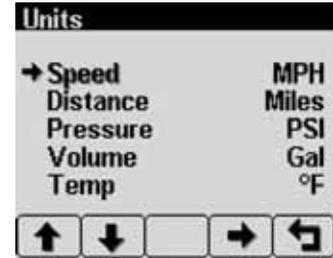
The *Display Menu* allows the user to configure items affecting how information is displayed.



UNITS MENU

This menu allows the user to set the units used for speed, distance, pressure, volume and temperature independently. Button 4  cycles through the available values for the selected item.

Speed	MPH (miles per hour); km/h (kilometers per hour); Knts (knots)
Distance	Miles; km (kilometers); NM (nautical miles)
Pressure	PSI (pounds per square inch); bar (barometric units); kPa (kilopascals)
Volume	Gal (US gallons); IGal (Imperial gallons); Liters
Temperature	°F (Fahrenheit); °C (Celsius).



LANGUAGE MENU

This menu allows the user to choose between English, Swedish, French, German, Spanish, Italian, Dutch and Portuguese. The currently selected value is indicated by the check mark . Button 4  selects the highlighted value.

BUTTON BEEP

The soft buttons emit an audible beep when this item is On. Button beep is disabled by setting this item to Off. The audible beep still sounds when an alarm occurs. Button 4  cycles between On and Off.



GAUGES MENU

This menu allows the user to configure aspects of the gauges displayed. Button 3  selects the previous value while button 4  selects the next value of the highlighted item.

MAX RPM

Sets the full scale RPM indicated by the tachometer gauge.

RPM 2500, 3000, 3500, 4000, 4500, 5000, 6000, 7000, 8000 or 9000

MAX SPEED

Sets the full scale speed indicated by the speedometer gauge.

MPH 15, 20, 25, 30, 35, 40, 45, 50, 55, 60, 70, 75, 80, 85, 95 or 100

km/h 20, 30, 40, 50, 60, 70, 80, 90, 100, 110, 120, 130, 140, 150 or 160

QUAD ADJUST

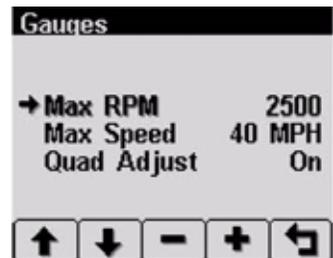
Allows the user to disable *Adjust Mode* of the Analog and Digital Gauge Pages. Button 3  disables while button 4  enables Quad Adjust. Disabling *Adjust Mode* locks the current gauge configuration and prevents the operator from accidentally changing the gauge configuration.

SERVICE

Sets the 16 service intervals in hours and resets the service timer. Setting the service interval to 0 disables the timer and the word *Off* is displayed.

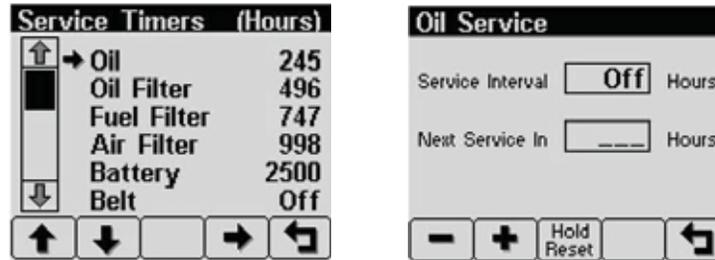
Pressing button 4  allows adjusting the selected service timer.

Button 1  decreases the service interval time while button 2  increases the service interval time in 10 hour increments. Holding button 3  for approximately 3 seconds resets *Next Service In* to the current service interval.



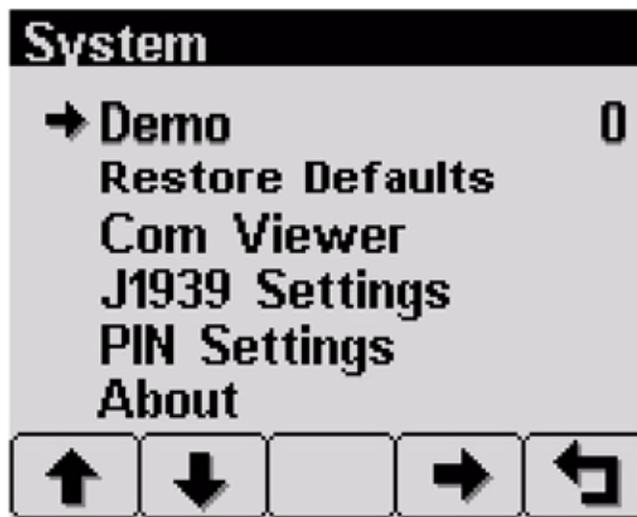
The service timer descriptions can be changed using the *CANplus* Configurator.

Note: It is not possible to set the service timers if engine hours are not being received by the display.



SYSTEM MENU

The *System Menu* allows the user to configure items affecting how the system functions. Button 4  cycles through the available values for the selected item.



DEMO

The display supports several demo modes to operate with simulated data. Mode 1 simulates speed data and engine parameters. Mode 2 only simulates engine parameters. Mode 3 simulates speed data, engine parameters and alarms. Mode 0 disables Demo Mode. Demo is automatically set to 0 (Off) if live data is received.

RESTORE DEFAULTS

This allows resetting all configuration information to default US  or Metric  units. Additionally the display is reset to the initial configuration.



The default settings are:

Setting	US	Metric
Language	English	
Button Beep	On	
Service Timers	Off	
Display Mode	Analog Gauges	
Gauge Pages	Defaults	
Quad Adjust	On	
Demo Mode	0 (Off)	
Engine Source	0	
Display CAN Address	40	
Alarm Filter	Glb	
SPN Version	1	
Speed Source	Auto	
PIN Entry	Off	
PIN	1111	
Max Gauge RPM	2500	
Max Gauge Speed	40 MPH	60 km/h
Speed Units	MPH	km/h
Distance Units	Miles	km
Pressure Units	PSI	kPa
Volume Units	Gal	l
Temperature Units	°F	°C

COM VIEWER

Displays CANbus data received and engine configuration transmitted by the ECU.



J1939 VIEWER

This screen provides a hexadecimal dump of the messages received on the CANbus. This viewer displays the raw data. To see the decoded data use the *Db Viewer*.

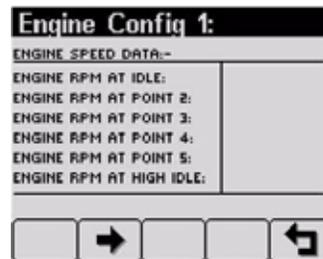


Button 1  freezes the display while button 2  shows CANbus data statistics screen.



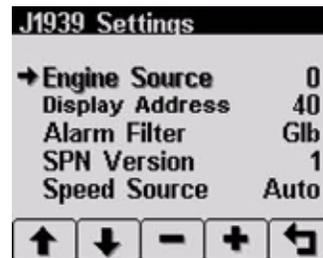
ENGINE CONFIG

This screen displays the engine configuration information received from the ECU. Button 2  selects the next page of engine configuration while button 1  selects the previous page.



J1939 SETTINGS

This screen allows adjustments specific to the J1939 data link.



ENGINE SOURCE

Selects which source the display listens to for gauge data. Every device on a J1939 network has a unique address (in the range 0-254) to which the display can choose to listen. The display listens to a single data source; usually the ECU at address 0.

Note: *Incorrectly configuring the Engine Source address will result in no data available for display.*

DISPLAY CAN ADD

As mentioned previously, every device has a unique address and the display is no different. The default display address is 40, the recommended address for single engine setups.

Note: *Incorrectly configuring the Display Address can result in data collisions on the CANbus.*

ALARM FILTER

This setting specifies whether the display will display alarms from all sources (*Glb* or global) or only the source address specified in the *Engine Source* setting (*Src* or source).

SPN VERSION

Selects the default SPN (Suspect Parameter Number) conversion method version to 1, 2 or 3. Version 4 is automatically detected, but older engines that use conversion method 1, 2 or 3 requires setting this parameter correctly.

Note: Consult your engine supplier to establish the appropriate SPN conversion method version. Selecting the wrong version will cause alarm data to be displayed incorrectly.

SPEED SOURCE

There are 3 sources of speed data the display can decode. The settings for this parameter are *AUTO*, *NMEA*, *WHEEL*, *NAV* and *OFF*. *AUTO* prioritizes the sources (highest to lowest); *NMEA*, *WHEEL* (PGN 65265), *NAV* (PGN 65272). The selection can be forced to one of the available sources by selecting it explicitly. Selecting *OFF* stops the display listening to any source of speed data.

PIN SETTINGS

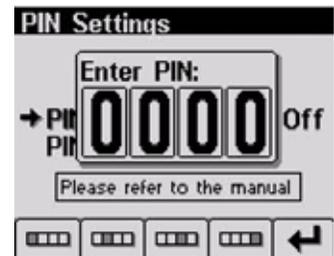
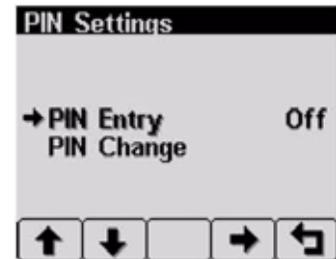
By default PIN security is disabled. The user is prompted to enter a PIN every time the *Configuration Menu* is accessed after this feature is enabled.

PIN ENTRY

This allows turning PIN Entry *On* or *Off*. To enable the PIN entry feature select *PIN Settings* and press button 4 to enable. The current pin must be entered (default is 1111) as a security feature. Once the PIN has been entered the feature is enabled. PIN Entry is disabled by setting PIN Entry to *Off*.

The digits of the PIN are entered by using the buttons corresponding to the digits of the PIN.

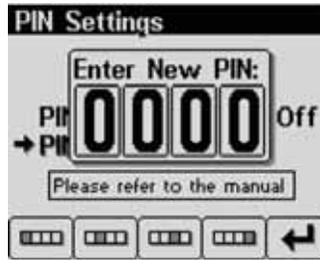
Button 1  adjusts the first digit of the PIN. Button 2  adjusts the second digit, button 3  the third digit and button 4  the fourth digit. The PIN is entered using button 5 .



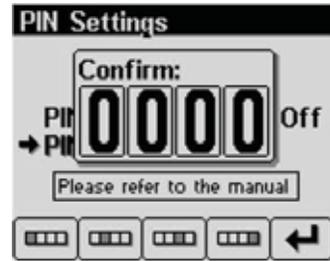
PIN CHANGE



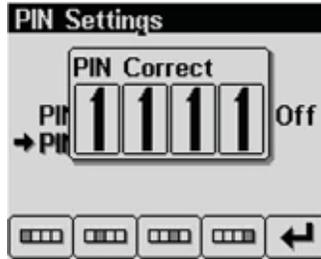
This allows changing the PIN.
The user is prompted for the current PIN.



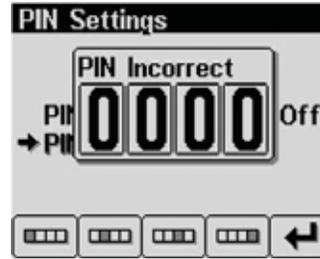
The user is prompted for the new PIN.



The new PIN must be confirmed before the PIN is changed.



If the new PINs match, a confirmation screen is displayed.



If the two PINs do not match, an error message is displayed and the PIN is unchanged.

⚠ WARNING

If the PIN is changed from the default and the new PIN is lost, the configuration mode will not be accessible. Clearing the PIN requires returning the display to LOFA Industries Inc. for service. TEL 770-569-9828.

ABOUT

Displays the following product information:

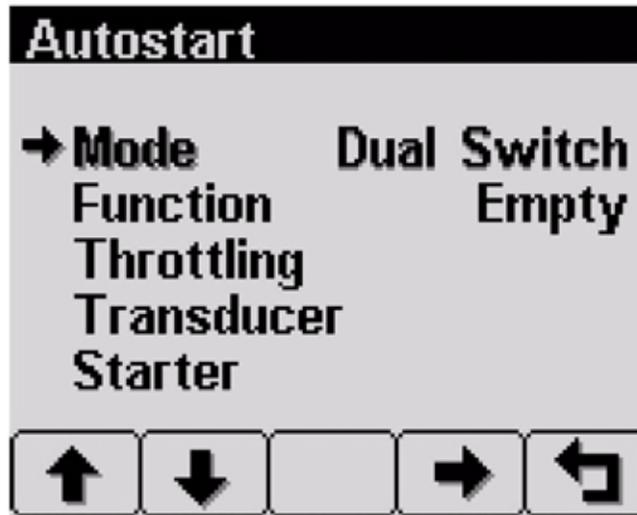
- ID/Build** Serial number of the display
- EEPROM** Number of writes on EEPROM
- PART No** Unit part number
- VERS** Software version number
- CHK** Flash memory checksum
- SOURCE** The source of received data
- LIB1** Low level system library version
- LIB2** Low level Graphical Display Interface library version (if used)



Note: This screen can not be exited until the checksum calculation is complete. Checksum calculation takes approximately 10 seconds and is complete when the checksum value changes from Calculating... to a hexadecimal value such as 0x704E – OK.

AUTOSTART MENU

This submenu allows the user to configure automatic start/stop operation. Refer to *Automatic Start/Stop Operation* for more information.



MODE

This menu selects the basic automatic start/stop operation mode. Button 4 cycles between *Single Switch*, *Dual Switch*, *Transducer* or *Xducer & Sw*.

FUNCTION

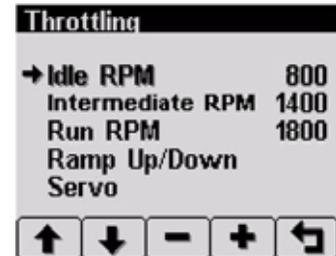
This menu selects the automatic start/stop function. Button 4 cycles between *Empty*, *Fill*, *Maintain Out* and *Maintain In*.

THROTTLING MENU

The throttling menu allows the user to configure throttle control. It also allows programming the automatic start/stop throttle profiles as shown in the following diagram.

IDLE RPM

Selects the RPM the control system will request for idle speed. Idle can be set to compensate for parasitic loads such as hydraulic pumps or compressors. Idle RPM is the low speed setting of the optional two state or three state throttle switches.



Note: *The minimum engine speed is set by the ECU. Requesting a lower speed causes the engine to run at the ECU minimum speed. RPM limits are programmed into the panel to limit the requested speed. Changing the panel Minimum Requested RPM and Maximum Requested RPM requires using the CANplus Configurator.*

INTERMEDIATE RPM

Selects the RPM the control system will request for intermediate speed. The intermediate speed can be used to prime pump or charge lines during automatic start/stop operation. Intermediate RPM is also the middle setting of optional three state throttle switches.

Note: *Setting the Intermediate RPM to the same speed as Idle RPM and Ramp to Run to 0 seconds is effectively two speed automatic operation.*

RUN RPM

Selects the RPM the control system will request for run speed. The run speed is the normal operating speed during automatic start/stop operation. Run RPM is the high speed setting of the optional two state or three state throttle switches.

RAMP UP/DOWN

This submenu configures the speed profile for automatic start/stop operation.

Warm Up s

Selects the number of seconds to operate at idle speed before beginning the ramp to intermediate speed. The warm up time begins when the starter is disengaged.

Ramp Up s

Selects the number of seconds to ramp from idle speed to intermediate speed after warm-up.

Intermediate s

Selects the number of seconds to operate at intermediate speed before ramping to run speed.

Ramp to Run s

Selects the number of seconds to ramp from intermediate speed to run speed after intermediate warm-up.

Ramp Down s

Selects the number of seconds to ramp from current speed to idle speed. The ramp down time begins when the automatic start/stop system detects a stop event.

Cool Down m

Selects the number of minutes to operate at idle speed after ramp down time. At the end of the cool down period the engine will be stopped.

Ramp Up/Down	
→ Warm Up s	0
Ramp Up s	0
Intermediate s	0
Ramp To Run s	0
Ramp Down s	0
Cool Down min	0

↑ ↓ - + ↶

SERVO

Configures the servo profile for autostart maintain modes.

Gain

Controls the aggressiveness of the maintain servo modes.

Delay 10mS

Controls how quickly the maintain servo mode responds to changes in level.

Servo	
→ Gain	5
Delay 10mS	1

↑ ↓ - + ↶

TRANSDUCER

This submenu configures the transducer type and set points.

Type

Selects between Level and Pressure CANplus Configurator.

Range

Selects appropriate range for the transducer type.

High Set Point

For *Empty* and *Maintain Out* modes, sets the level that *begins* an autostart cycle. For *Fill* and *Maintain In* modes sets the level that *ends* the cycle.

Transducer	
→ Type	Level
Range ft(Psi)	23.1(10)
High Set Point ft	0.0
Maintain Point ft	0.0
Low Set Point ft	0.0
Dead Band ft	0.0

↑ ↓ - + ↶

Maintain Point

Sets the target point for maintain modes.

Low Set Point

For *Empty* and *Maintain Out* modes, sets the level that *ends* an autostart cycle. For *Fill* and *Maintain In* modes, sets the level that *begins* a cycle.

Dead Band

Sets the amount of change from the target point required to alter the engine speed.

STARTER

This submenu configures starter control options for autostart.

Restart Attempts

Selects the number of times to attempt restart.

Restart Delay Sec

Selects the number of seconds to wait before attempting a restart.

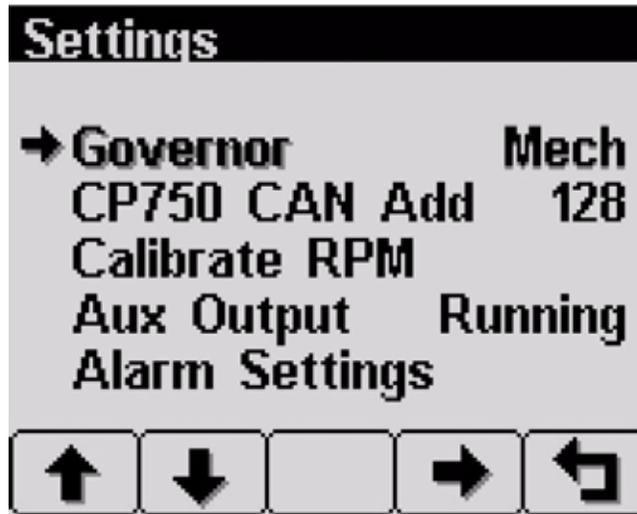
Start on Sec

Selects the maximum number of seconds the starter can be engaged.



SETTINGS MENU

This submenu allows the user to configure CANplus hardware.



GOVERNOR

Selects between *Elect*(electronically governed) and *Mech*(mechanically governed) engines modes. For mechanically governed engines the *CANplus I/O Board* functions as an ECU, broadcasting engine parameters such as oil pressure and temperature on the CANbus.

Note: Switching governor modes requires cycling power before calibrating the RPM. The *CANplus Configurator* must be used to configure mechanical engine parameters.

CP750 CAN ADD

Selects the address used by the display to communicate with the CANplus I/O board. The default I/O Board address is 128.

Note: Engine data is always transmitted using address 0 in mechanically governed mode.

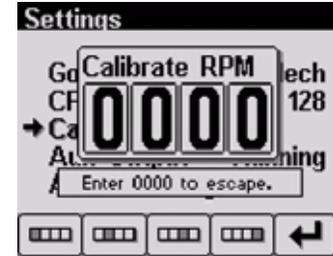
⚠ WARNING

Incorrectly configuring the CP750 CAN Address prevents the display from receiving I/O Board data for the display menus and can result in data collisions on the CANbus.

CALIBRATE RPM

Calibrates the tachometer input for mechanically governed engines to allow the CANplus I/O board to measure the engine speed. This signal may be provided by an alternator frequency tap, proximity switch. An optional amplifier/divider can be added for use with a magnetic pickup.

Note: Calibrate RPM is only available on mechanically governed engines. The RPM must be calibrated for automatic start/stop operation to function.



Crank the engine and measure the engine RPM with a handheld tachometer. Select Calibrate RPM and enter the digits of the measured RPM using the buttons corresponding to the digits of the RPM. Button 1  adjusts the first digit of the RPM. Button 2  adjusts the second digit, button 3  the third digit, and button 4  the fourth digit. The RPM is entered using button 5 .

When the calibration is complete the LEDs will begin a blinking sequence. The power must be cycled to continue configuration or operation.

AUX OUTPUT

Selects the Aux Output function and provides a 1 amp low side switch.

- Running** The output is active when the engine RPM exceeds 500 RPM.
- AS Armed** The output is active when the keyswitch is in the Autostart position and the engine has not stopped due to a fault.
- At Speed** The output is active when the engine is at or above the Operating RPM.
- Prestart** The output is prestart alarm activated 10 seconds before the engine automatically starts.

Note: The Aux Output is available on a connector in the I/O Board only. Changing the prestart alarm time requires using the LOFA Configurator.

ALARM SETTINGS

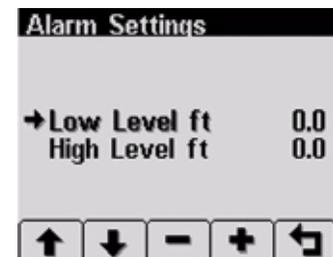
Configures the set points for the transducer alarm messages. The alarm is transmitted as SPN 1083 with FMI 1 for a low alarm and FMI 0 for a high alarm.

Low Level ft

Sets the transducer low level alarm set point.

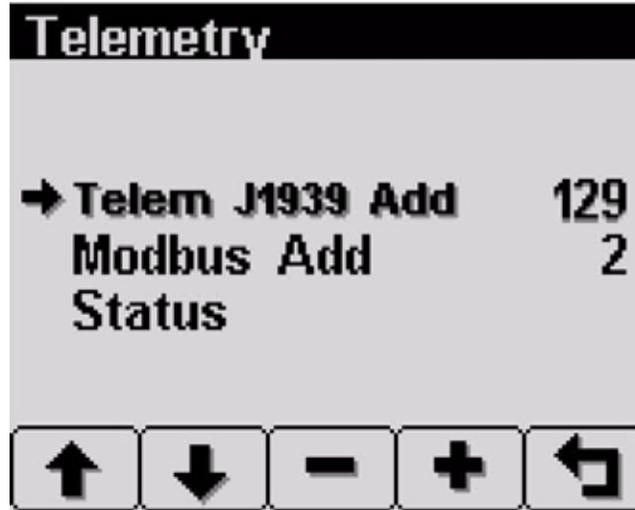
High Level ft

Sets the transducer high level alarm set point.



TELEMETRY MENU

This menu allows configuring the optional telemetry system.



TELEM J1939 ADDRESS

Defines the address the telemetry module is using for CANbus communications.

Note: The display will be unable to communicate with the telemetry module if this address is incorrect.

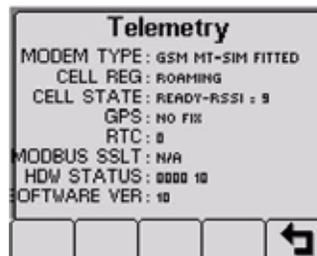
MODBUS ADDRESS

Selects the Modbus slave address the telemetry module will use for Modbus communications.

STATUS

Displays telemetry and modem status information retrieved from the telemetry module:

Modem Type	Identifies the modem type
Cell Reg	Identifies cell modem registration
Cell State	Indicates cell state and signal strength
GPS	Indicates GPS status
RTC	Indicates number of days since real time clock cellular update
Modbus SSLT	Indicates Modbus slave status
Hdw Status	Indicates various hardware status items
Software Ver	Indicates the version of software in the Messenger



DB VIEWER

The Database Viewer displays and decodes all data monitored by the display. This diagnostic tool allows viewing data not normally displayed.

DISPLAY DATA BASE VIEWER	
EXT COOLANT PRESS:	16.4 PSI
FUEL DELIV PRESS:	30.5 PSI
FUEL LEVEL:	60 %
OIL PRESSURE:	49.2 PSI
TURBO PRESSURE:	29.0 PSI
AIR INLET PRESS:	28.0 PSI
BARO PRESSURE:	14 PSI
COOLANT TEMP:	182 °F
TRANS OIL PRESS:	234 PSI

Navigation buttons: 1 (Up), 2 (Down), 3 (Blank), 4 (Blank), 5 (Exit)

The list can be scrolled using buttons 1  and 2  and closed by pressing button 5 .

Note: The Database Viewer is always in English regardless of language selected.

PREFERRED SCREEN STORE

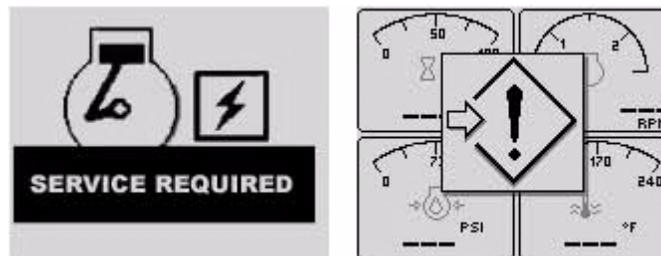
The display automatically stores the current screen as the preferred screen after a delay of approximately 15 seconds. The display will use the last stored screen on the next power-up.

Note: Selecting Restore Defaults restores the analog gauge pages and default gauges.

POPUP MESSAGES AND ALERTS

SERVICE REQUIRED

Users can set up to sixteen service timers in hours in the Configuration menu. The Service Required popup is displayed at power up when one or more service timers has expired. Pressing any button removes the popup. If no button is pressed, the popup closes in approximately 5 seconds.



Pop-up warnings of service required and data communications failure.

DATA COMMUNICATIONS FAILURE

The Data Communications Failure popup icon flashes if the display does not detect data. The warning disappears and normal operation resumes once data is detected.

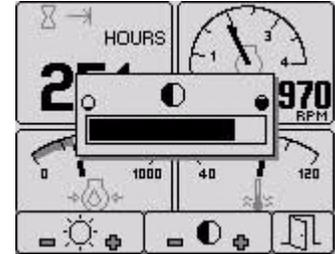
Note: Incorrectly configuring the Engine Source address will result in no data available for display.

DATA NOT AVAILABLE

Gauges and the Db Viewer will display  if the desired data is not available. The display value returns to normal when parameter data is received.

ADJUSTING LIGHTING AND CONTRAST

Pressing button 5 (the right-hand button) when there is no menu bar opens the lighting and contrast menu bar. The display has a number of backlighting levels, allowing the display to be read in the dark. The level is adjusted by pressing button 1 to decrease, or button 2 to increase  illumination. Contrast is adjusted in the same manner using buttons 3 and 4 .



Note: The display adjusts the contrast with ambient temperature. Manual contrast adjustments are only necessary with extreme climate change.

The menu is exited by pressing button 5 . The lighting and contrast settings are retained after the unit is powered off.

Note: If the contrast has been adjusted poorly, the factory setting is restored by pressing buttons 1 thru 4 simultaneously. This action does not change other user-configured settings.

INDICATORS

AUTO STANDBY LED (GREEN)

A solidly illuminated *Auto Standby* LED indicates the keyswitch is in the auto start position and the system is ready to start.



PREHEAT LED (AMBER)

A solidly illuminated *Preheat* LED indicates the engine is preheating. When the LED extinguishes, the preheat period is complete and the engine may be cranked.

Note: The *CANplus* display only reports when the ECU is requesting preheat. Cold starting aids may not be installed in all engine configurations.



ENGINE STOP LED (RED)

A solidly illuminated *Engine Stop* LED indicates the ECU has stopped the engine due to a fault.

Note: ECU programming determines the response to warnings and failures. Typically the ECU can be programmed to shut down, derate, or run to failure. The *CANplus* display only displays ECU reported conditions.



WARNING LED (AMBER)

A solidly illuminated *Warning* LED indicates a warning reported by the ECU.

Note: The *Warning LED* is not used in **Mechanical Governor** mode.

DATA PARAMETERS MONITORED

This table lists the engine and transmission parameters that are monitored via the CANbus. The parameters can be displayed by the user-configurable gauge pages or the single analog gauge. DB is an abbreviation for the internal database which stores all data transmitted from the engine/transmission. The complete database can be accessed on the display via the *Db Viewer* in the *Configuration* menu.

Icon	Parameter	Gauge Pages	Single Gauge	Database
	Electrical Potential	●	●	●
	Battery Voltage, Switched	●	●	●
	Net Battery Current	●		●
	Alternator Voltage	●	●	●
	Alternator Current	●	●	●
Fuel (L, Gal, lGal) or (L/h, Gal/h lGal/h) or km/L, MPG or IMPG)				
	Fuel Level	●	●	●
	Fuel Rate	●	●	●
	Fuel Temperature	●	●	●
	Instantaneous Fuel Economy	●		●
	Trip Fuel Economy	●		●
	Trip Fuel	●		●
	Trip Fuel Rate	●		●
	Total Fuel Used			●
	Fuel Leakage 1			●
	Fuel Leakage 2			●
Distance (km, Miles or Nmiles)				
	Distance Remaining	●		●
	Trip Distance	●		●
	Total Vehicle Distance	●		●
Pressure (kPa, PSI or bar)				
	Fuel Pressure	●		●
	Barometer Pressure	●		●
	Auxiliary Pressure 1	●		●
	Turbo Pressure	●	●	●
	Air Inlet Pressure	●		●
	Air Filter Differential Pressure	●		●
	Injector Metering Rail 1 Pressure	●		●
	Injector Metering Rail 2 Pressure	●		●
	Engine Coolant Pressure	●		●

Icon	Parameter	Gauge Pages	Single Gauge	Database
	Engine Oil Pressure	●	●	●
	Transmission Oil Pressure	●	●	●
	Clutch Pressure	●		●
	Air Start Pressure	●		●
	Injector Control Pressure	●	●	●
Temperature (°C, °F)				
	Engine Coolant Temperature	●	●	●
	Engine Intercooler Temperature	●		●
	Engine Oil Temperature	●	●	●
	Transmission Oil Temperature	●	●	●
	Turbo Oil Temperature	●		●
	Intake Manifold Temperature	●	●	●
	Air Inlet Temperature	●	●	●
	Exhaust Temperature	●	●	●
	Auxiliary Temperature 1	●	●	●
	Engine ECU Temperature			●
	Exhaust Gas Port 1 Temperature	●		●
	Exhaust Gas Port 2 Temperature	●		●
	Turbo Inlet Temperature	●		●
Percentage (%)				
	Acceleration Position	●		●
	Engine Oil Level	●	●	●
	Coolant Level	●	●	●
	Fan Speed	●		●
	Drivers Demand Percent Torque	●		●
	Actual Engine Percent Torque	●	●	●
	Percent Load at RPM	●	●	●
Speed (RPM, km/h, MPH or KTS)				
	Input Shaft Speed	●		●
	Output Shaft Speed	●		●
	Engine Speed	●	●	●
	Turbo 1 Speed	●		●
	Engine Desired Operating Speed	●		●
	Fan Speed	●		●

Icon	Parameter	Gauge Pages	Single Gauge	Database
	Vehicle Speed	●	●	●
Time (h)				
	Total Engine Hours	●		●
	Trip Engine Hours	●		●
	Service Hours			●
Miscellaneous				
	Torque Converter Lock-Up Engaged			●
	Transducer	●	●	●
	Current Gear	●		●
	Selected Gear	●		●
	CANTX Disable			●
	CANplus I/O			●

PUMP PRE-USE CHECKPOINTS

Before using the pump, be sure to check the following:

- Place the pump as close as possible to the liquid being pumped, keeping the number of hose sections and couplings to a minimum. The pump should be the highest point between the intake and outlet section of the suction hoses.
- Make sure the ground is firm and as level as possible. Block the wheels on the trailer to keep it from moving.
- Check the pump discharge area; make sure discharge will not erode the material under the pump or damage any nearby structures.
- Make sure all hose couplings are of the same size and type.
- All hoses/piping should be supported, braced and lined up square before connection to the pump flanges. A flexible fitting is recommended on both suction and discharge to eliminate misalignment loads or stresses being transmitted to the pump.

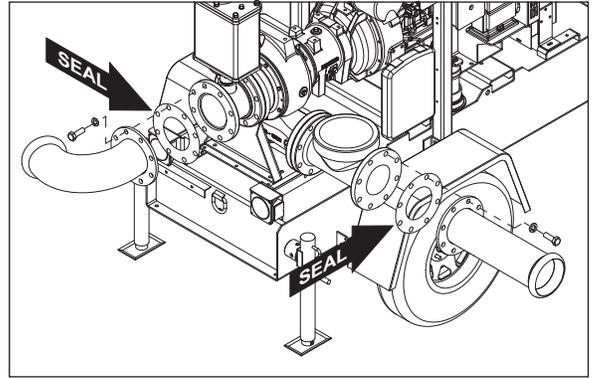
Note: Flexible pipe couplings must be restrained so as not to transmit any strain to the pump flanges when expanding or contracting under pressure. Unrestrained expansion fittings can transmit enormous forces to the pump flanges.

▲ WARNING

The pump is designed to handle water and/or other liquids containing some slurries and other entrained solids up to a certain diameter (see “SPECIFICATIONS” on page 9 for the correct diameter). It MUST NOT be used to pump volatile, corrosive or flammable materials that can damage the pump, cause pump failure or result in explosion. Serious personal injury could result!

PUMP SET UP

1. Disconnect the pump from the tow vehicle by turning the tongue jack clockwise to raise the tongue from the hitch. Disconnect all safety chains, surge brake cables and the trailer wiring harness.
2. Lower rear leveling jacks from the travel position. Turn the jack handles clockwise until the leveling feet are in firm contact with the ground. Adjust the jacks until the pump is as level as possible.
3. Attach fittings to both the intake and outlet openings of the pump, making sure they match the fittings on the hoses. Make sure a gasket/seal is in place between the pump volute and the flange on the fitting being attached. Tighten all hardware completely to ensure an airtight seal. Threaded fittings require the use of pipe thread sealant.
4. Attach a rigid hose or pipe to the intake (suction) side of the pump. For best performance, the suction hose/ piping should be at least as large as the pump flange, never smaller. The pump should be at the highest point of the hose/piping. All suction piping and fittings should be checked for any foreign material (rocks, bolts, wire, etc.) and also any sharp burrs that could disrupt the flow. Make sure the O-ring seal is present in the fitting on the pump before attaching the fitting. **Note:** Lubricate the O-ring seal with grease to ensure an airtight seal.



▲ CAUTION

The suction and discharge pipe/hose material should be compatible with the liquid being pumped. If a hose is used on the suction line, it should be of the reinforced type to prevent collapse under suction lift.

▲ DANGER

IF A MANUAL SHUTOFF VALVE IS INSTALLED IN THE DISCHARGE LINE, IT MUST NOT BE LEFT CLOSED DURING OPERATION. A CLOSED MANUAL SHUTOFF VALVE WILL CAUSE OVERHEATING AND POSSIBLE EXPLOSIVE RUPTURE OF THE PUMP CASING. PERSONNEL COULD BE SERIOUSLY INJURED!

5. Attach a rigid intake screen or strainer to the end of the fill hose before placing it in the liquid. This will prevent large items or excessive trash from entering the pump housing. The screen must have enough openings to equal 28 sq. in (181 sq. cm) or more (6 in. pump). The screen should be rigid enough to prevent collapse when flow is reduced due to clogging.
6. Place the intake hose into the liquid to be pumped. The submergence of the suction pipe into the liquid should be at least four to five times the pipe diameter. If this is not possible, provide a baffle or a floating board. This is to prevent any vortex action allowing air into the pipe/hose. For best performance, a bell mouth fitting is recommended. Recommended pipe submergences for various flows as well as recommended bell diameters are shown in the table below. The table is referenced from ANSI/HI 9.8-1998. Refer to the Hydraulic Institute Handbooks or other hydraulic data books for detailed sump design information.

FLOW (GPM)	500	1000	1500	2000	2500	3000	3500	4000	4500
SUMMERGENCE WITH BELL (FT)									
Bell Diameter (in)	6.1	8.6	10.6	12.2	13.6	14.9	16.1	17.2	18.3
Submergence (ft)	2.1	2.6	3.0	3.3	3.5	3.7	3.9	4.1	4.3
SUBMERGENCE WITHOUT BELL (FT)									
PIPE ID (in) - No Bell	SUBMERGENCE WITHOUT BELL (FT)								
3	4.7								
4	3.3	6.3							

FLOW (GPM)	500	1000	1500	2000	2500	3000	3500	4000	4500
6	2.1	3.7	5.3						
8	1.7	2.8	3.8	4.9	6.0				
10	1.6	2.3	3.1	3.8	4.6	5.4	6.1	6.9	7.6

7. Attach a flexible hose to the outlet (discharge) side of the pump. Make sure the O-ring seal is present in the fitting on the pump before attaching the fitting. **Note:** *Lubricate the O-ring seal with grease to ensure an airtight seal.* Use a concentric taper on the discharge side to increase discharge pipe/hose diameters. All valving and additional fittings should be the same size as the discharge main-line. The discharge size should be adequate to maintain reasonable velocities and reduce friction losses.
8. Check the intake and outlet hoses for sharp bends or kinks that may restrict pump flow before proceeding. The intake hose should slope upwards toward the pump to avoid development of air pockets in the hose which may lead to pump cavitation. Keep the hoses as straight as possible.

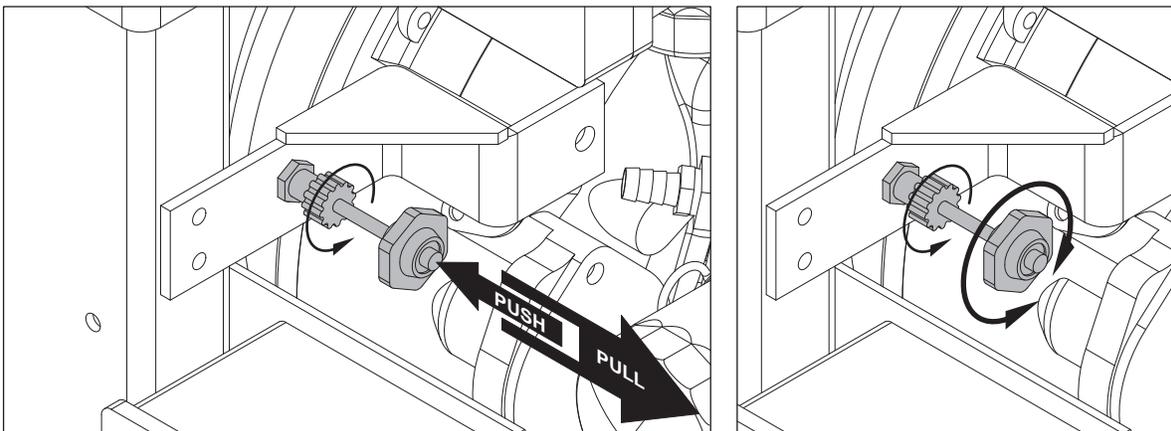
The pump is now ready for use.

STARTING THE PUMP

Before starting the pump, be sure to check the following:

- Make sure all hose couplings, covers and plugs are tight.
- Check the oil level in the mechanical seal oil reservoir bottle. Do not allow the bottle to run dry.
- Check the engine oil level, coolant level and fuel level.
- Make sure the engine starting battery is connected.

1. Make sure the Emergency Stop switch is pulled out (deactivated).
2. Turn the Engine Start Switch (key) to the right RUN position. A start-up screen will appear. After the start-up screen is cleared, the display will show readings on its virtual gauges. Once the gauges appear, crank the engine by turning and holding the key switch in the start position until the engine starts. See [page 13](#) for details.
3. Allow the engine to run until it reaches a constant speed. Once it is running smoothly, the engine speed can be adjusted. To adjust the engine speed:
 - A. Loosen the locking ring on the throttle, located next to the mounting bracket, by turning counterclockwise.
 - B. Push and hold the center button on the throttle.
 - C. PULL the throttle out to INCREASE engine speed.
 - D. PUSH the throttle in to DECREASE engine speed.
 - E. Fine engine speed adjustment can be made by turning the throttle clockwise or counterclockwise.
 - F. Once the desired engine speed has been attained, lock the throttle by turning the locking ring clockwise.



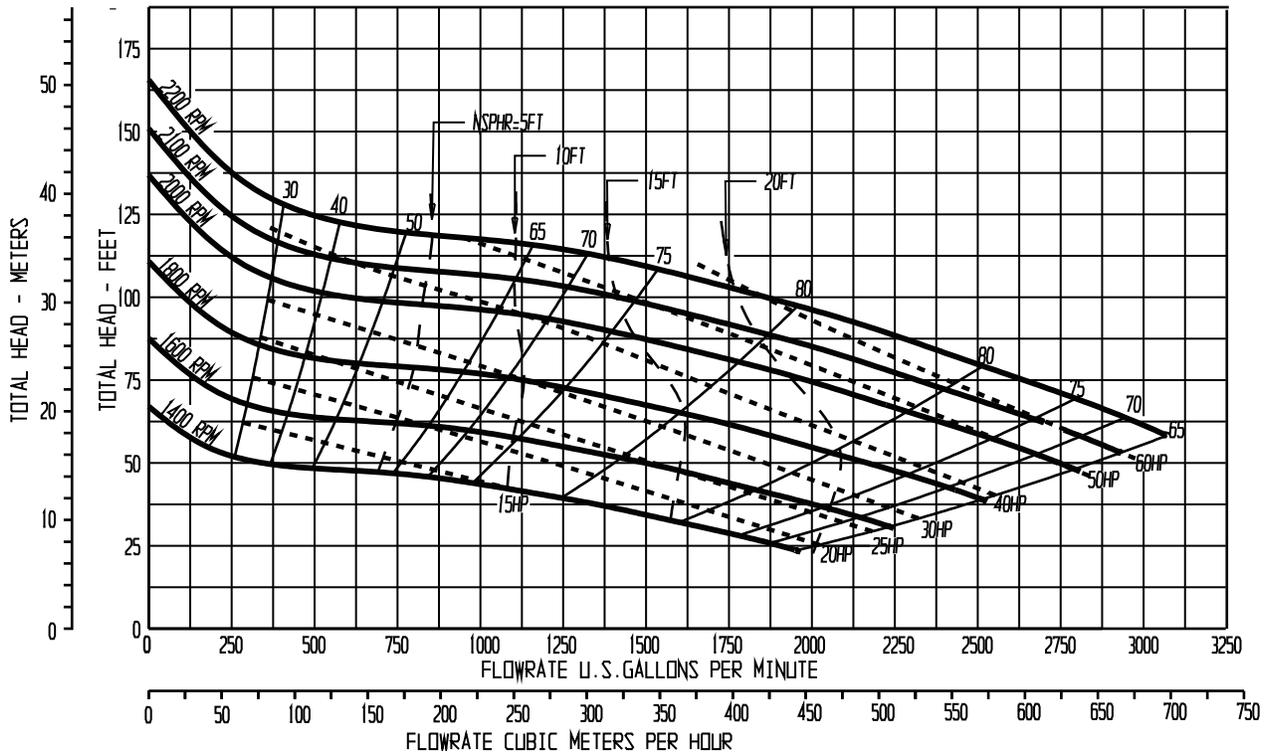
Note: Venturi prime pumps prime using the vacuum created by the air from the engine compressor flowing through the jet pump. The vacuum of the jet pump is connected to the pump's priming spool. With a flooded suction use a bleed valve at the top of the volute to allow trapped air to escape. Rotating the pump shaft will release trapped gas in the impeller. If the pump has a float ball priming chamber connected to the priming spool, the jet pump's vacuum line will automatically be shut when the pump is primed.

4. The pump should prime and begin to discharge liquid within minutes. A high suction lift or low engine speed will require a longer time to prime and pump.
5. Use the throttle to adjust the pump flow. Several factors can influence pump output:
 - The temperature, viscosity, and amount of entrapped solids in the liquid being moved.
 - The length, diameter, and number of bends of the intake and outlet hoses.
 - The total suction height (lift) of the pump.
 - The altitude above sea level where the pump is operating.

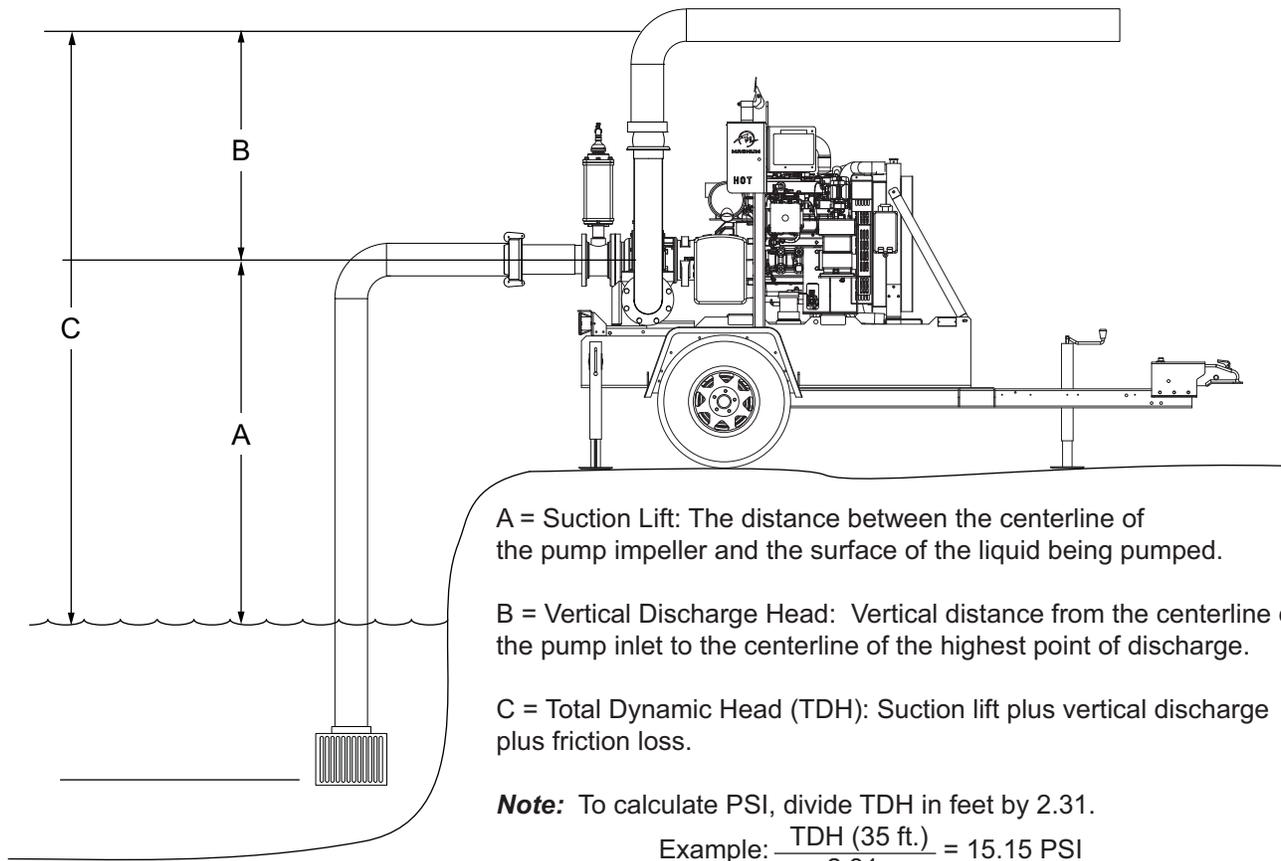
⚠ WARNING

Never adjust the pump flow by attaching a valve to the intake or outlet side of the pump. Restricting the flow in this way can cause the pump to overheat, creating extreme pressure inside the pump volute. Explosion of the pump volute and serious personal injury may result!

6. As the pump operates, avoid sucking an air/liquid mixture into the intake side of the pump as this may cause the pump to cavitate, causing damage to the pump impeller. The intake hose must be kept 4-5 times the hose diameter (4-5 x 6 in = 24-30 in [4-5 x 15 cm = 61-76 cm]) below the surface of the liquid being pumped.
7. Use the table below for approximate flow rates.



SUCTION SPECIFICATIONS



STOPPING THE PUMP

1. Reduce the engine speed by adjusting the throttle.
2. Allow the engine to idle briefly before switching the engine start switch to the OFF position.

NOTICE

Do not use the emergency stop switch unless absolutely necessary. Stopping the pump suddenly may cause shock waves to be transmitted back to the pump volute, causing pump damage. To activate the emergency stop, push the stop switch in. To deactivate the switch, pull the switch out.

3. The pump is adequately prepared for outside storage. See [“STORAGE” on page 51](#) for additional extended storage suggestions.

⚠ CAUTION

In freezing temperatures, drain the pump volute case of pumpage when the unit is idle to avoid freezing and possible equipment damage. Also, clean out any solids by flushing with a hose.

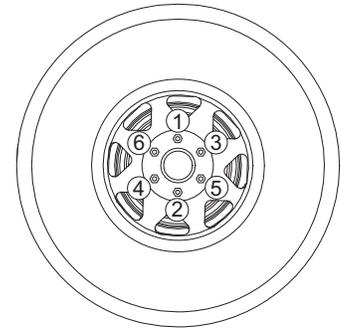
AUTOMATIC SHUTDOWN

The pump is equipped with a low oil pressure and a high temperature automatic shutdown system. This system will automatically shut off the fuel supply to stop the engine if oil pressure drops too low or the engine exceeds normal operating temperature. Return the engine start switch to the “OFF” position to reset the controller; restart the pump engine after you have determined the cause of the shutdown. Refer to [“ENGINE FAULT SHUTDOWN TROUBLE-](#)

SHOOTING on page 53 for more information.

TOWING THE TRAILER

1. Raise the rear leveling jacks. Release the jack locking pins and rotate the jacks into the travel position.
2. Use the tongue jack to raise or lower the trailer onto the hitch of the towing vehicle. Lock the hitch coupling and attach the safety chains or cables to the vehicle. Release the jack locking pin and rotate the jack into the travel position. Make sure the locking pin snaps into place.
3. Connect any trailer wiring to the tow vehicle. Check for proper operation of the stop and signal lights.
4. Check for proper inflation of the trailer tires. See *"SPECIFICATIONS"* on page 9 for appropriate tire pressure.
5. Check the wheel lugs. Tighten or replace any that are loose or missing. If a tire has been removed for axle service or replacement, tighten the lugs in the order shown to the following specifications:
 - A. Start all lug nuts by hand.
 - B. First pass tighten to 20-25 ft-lbs (27-33 Nm).
 - C. Second pass tighten to 50-60 ft-lbs (67-81 Nm).
 - D. Third pass tighten to 90-120 ft-lbs (122-162 Nm).



After the first road use, retorque the lug nuts in sequence.

6. Maximum recommended speed for highway towing is 45 mph (72 km/h). Recommended off-road towing speed is not to exceed 10 mph (16 km/h) or less, depending on terrain.

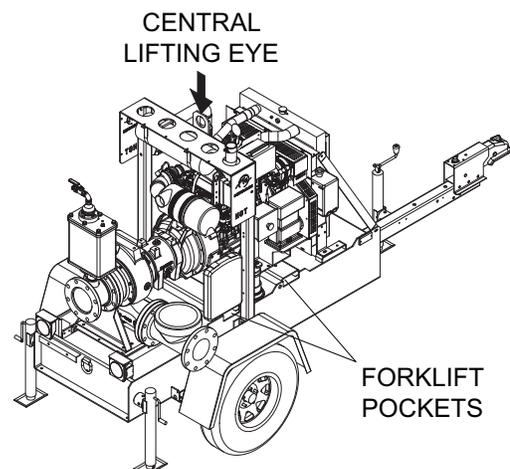
TRAILER WHEEL BEARINGS

The trailer is equipped with a grease zerk fitting to allow lubrication of the wheel bearings without the need to disassemble the axle hub. To lubricate the axle bearings, remove the small rubber plug on the grease cap, attach a standard grease gun fitting to the grease zerk fitting and pump grease into the fitting until new grease is visible around the nozzle of the grease gun. Use only a high quality grease made specifically for lubrication of wheel bearings. Wipe any excess grease from the hub with a clean cloth and replace the rubber plug when finished. The minimum recommended lubrication is every 12 months or 12,000 mi (19,312 km). More frequent lubrication may be required under extremely dusty or damp operating conditions.

LIFTING THE PUMP

Only lift the pump with equipment that is in good condition and that is rated to support the weight of the pump. See the specifications on page 9 for approximate weights. A large central lifting eye is located on the top of the pump. The eye is connected to a central lifting frame. Attach a sling or hook directly to the lifting eye. Always remain aware of others around you when moving or lifting the pump. Suction and discharge hoses and piping must be removed from the pump before lifting.

Use the forklift pockets with care. Approach the unit as perpendicular as possible to avoid any damage to the unit. Make sure any obstructions are clear of the forklift tines before lifting.



DAILY WALK AROUND INSPECTION

Look for conditions that could hinder performance or safety, such as (but not limited to) oil/coolant/fuel leakage, blocked vents, loose/missing hardware and electrical connections.

Visually inspect the engine fan belt for cracks, fraying, stretching and that the belt is properly seated in pulley grooves. Replace the belt according to the manufacturer's recommendations.

Note: At the 500 hour/12 month service interval, it is recommended that the belt be replaced. While the belt is removed, inspect pulleys and bearings. Rotate and feel for hard turning or unusual sounds.

NOTICE

Failure to perform a daily inspection may result in serious damage to the prime mover.

ENGINE AND PUMP MAINTENANCE

Poorly maintained equipment can become a safety hazard! In order for the equipment to operate safely and properly over a long period of time, periodic maintenance and occasional repairs are necessary. NEVER perform even routine service (oil/filter changes, cleaning, etc.) unless the engine start switch is turned to off "O" and the negative (-) cable on the battery is disconnected. Attach a "DO NOT START" sign to the control panel. This will notify everyone that the unit is being serviced and will reduce the chance of someone inadvertently trying to start the unit.

Never wash the unit with a high pressure hose or with any kind of power washer. Never wash the engine block or fuel tank with a power washer or steam cleaner. Water may collect in the pump control panel or other electrical parts, causing damage.

BASIC MAINTENANCE SCHEDULE (KUBOTA ENGINE)

NOTICE

Refer to the original equipment manufacturer's operating manual for a complete list of maintenance requirements. Failure to comply with the procedures as described in the engine operator manual will nullify the warranty, decrease performance and cause equipment damage or premature equipment failure.

Use the schedule in the following table as a guide for regular maintenance intervals. For additional or replacement copies of the engine operator's manual, contact an authorized dealer in your area.

Maintenance Action	Daily	50 Hrs	250 Hrs	500 Hrs	1 Year	2000 Hrs	2 Years
Check oil level	◆						
Check coolant level	◆						
Check fuel level	◆						
Check tire pressure	◆						
Check all electrical connections	◆						
Inspect radiator fins for debris, clean as required	◆						
Check mechanical seal oil level (page 50)	◆						
Check flange fitting hardware	◆						
Check condition of wear plate		◆					
Check fuel pipes and clamp bands		◆					
Drain water separator		◆					
Change engine oil		◆*	◆*				
Change mechanical seal oil (page 50)			◆				
Check condition of volute seals			◆				
Lubricate pump bearings (page 50)			◆				
Clean air cleaner element			◆				

Maintenance Action	Daily	50 Hrs	250 Hrs	500 Hrs	1 Year	2000 Hrs	2 Years
Clean fuel filter			◆				
Check fan belt tightness			◆				
Check radiator hoses and clamp bands			◆				
Check intake air line			◆				
Check compressor mounting hardware				◆			
Replace oil filter cartridge		◆*		◆*			
Replace fuel filter cartridge				◆			
Remove sediment in fuel tank				◆			
Clean water jacket (radiator interior)				◆			
Replace fan belt				◆			
Clean water separator				◆			
Lubricate leveling jacks				◆			
Replace air cleaner element					◆**		
Check flex coupling condition						◆	
Check pump to engine hardware						◆	
Change radiator coolant (L.L.C.)							◆
Replace radiator hoses and clamp bands							◆

- * *Change the engine oil and oil filter after the initial 50 hours of operation, then at the appropriate interval thereafter.*
- ** *Replace the air cleaner element yearly, or after six cleanings, whichever occurs first.*

SERVICING THE UNIT

Poorly maintained equipment can become a safety hazard! In order for the equipment to operate safely and properly over a long period of time, periodic maintenance and occasional repairs are necessary. NEVER perform even routine service (oil/filter changes, cleaning, etc.) unless the engine start switch is turned to off “O” and the negative (-) cable on the battery is disconnected. Attach a “DO NOT START” sign to the control panel. This will notify everyone that the unit is being serviced and will reduce the chance of someone inadvertently trying to start the unit. Make sure engine and pump components are adequately cooled before attempting any service or maintenance work.

For detailed engine maintenance procedures, refer to the engine operator’s manual, which was supplied with the unit when it was shipped from the factory.

⚠ WARNING

Before attempting to service the pump, read this manual carefully. Operating and maintenance personnel should have a good understanding of all aspects of this pump and the pumping conditions. Failure of operating personnel to be familiar with all aspects of pump operation outlined in this manual could contribute to equipment damage, bodily injury or possible death.

Before servicing:

1. Verify that the engine start switch is turned to off “O” and the negative (-) cable on the battery is disconnected.
2. If the pump or components are hot, allow adequate cooling prior to servicing the unit.
3. Close the suction and discharge valves.
4. Vent the pump slowly and drain completely.

⚠ WARNING

If this pump is used to handle any hazardous materials that can cause injury or illness, take precautions by wearing approved protective clothing and use appropriate safety equipment.

⚠ WARNING

Use lifting and moving equipment that is in good condition and that has adequate capacity to prevent personal injury or equipment damage. When lifting the pump end with chains or cables, position them so the load is balanced and so pump damage will not occur. Suction and discharge hoses and piping must be removed from the pump before lifting.

When servicing this pump, use only components provided by Magnum Power Products LLC. Any use of non-authorized parts could result in sub-standard performance, damage to equipment and possible injury to personnel. Use of unauthorized parts will also void the warranty.

Refer to the troubleshooting section on [page 52](#) to help diagnose operational or performance problems. Only disassemble the pump components required to remedy the problem condition. For further visual reference, see the ["PUMP COMPONENT DRAWING"](#) on [page 55](#) of this manual or the appropriate assembly in the parts manual.

Select a clean suitable location for any required maintenance, and note that all work must be performed by qualified personnel. An ongoing record of performance will assist in any troubleshooting and analysis of problems. A pressure gauge can be installed on the suction and discharge side of the pump to monitor any changes in differential pressure. Differential pressure is useful in monitoring and diagnosing any possible degradation in pump performance.

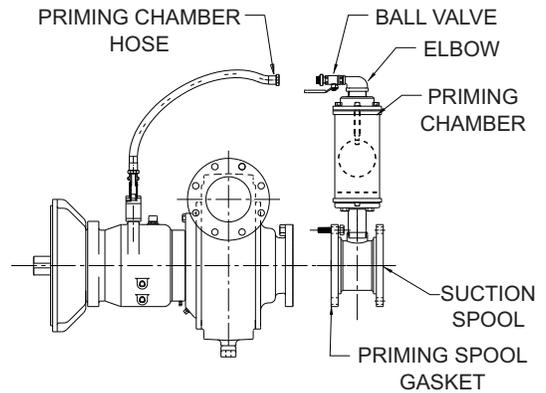
PUMP MAINTENANCE PROCEDURES

PRIMING CHAMBER

Disconnect and remove suction piping and air tubing from the **priming chamber/suction spool** assembly. While supporting the assembly with a sling, remove the nuts and bolts connecting the suction spool to the pump suction flange.

PRIMING VALVE SERVICING

The priming valve system, housed inside the priming chamber, is adjusted at the factory and should rarely require service. It is possible, after extended use, that wear of the holes in the upper arm, lower arm, link or pins could necessitate slight adjustment of the stem washer to upper arm clearance. Furthermore, it may become necessary to adjust the valve spring tension.

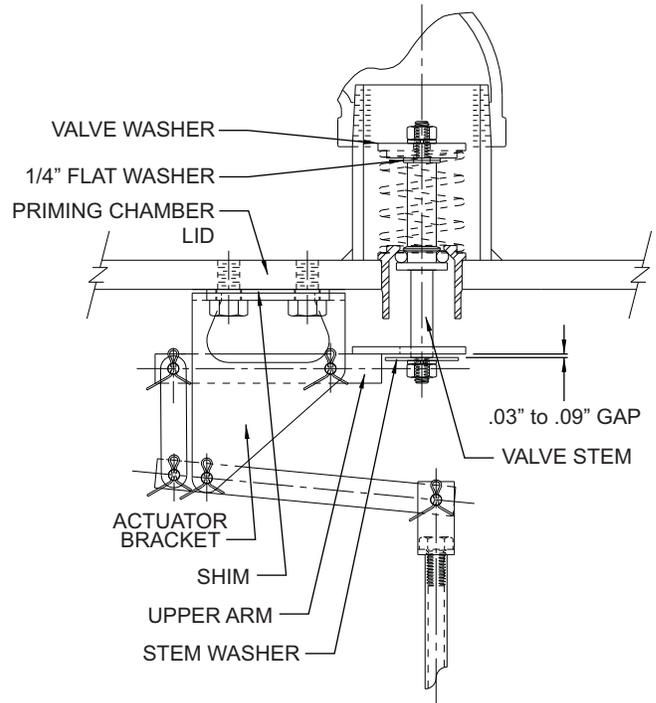


Adjustment Instructions:

With the forked portion of the upper arm parallel to the stem washer, the gap between them should be .03-.09 in (76-2.28 mm). If this gap is too large, place a shim between the actuator bracket and the priming chamber lid. This will lower the bracket and reduce the gap, allowing the valve to open up as necessary to draw a vacuum more efficiently.

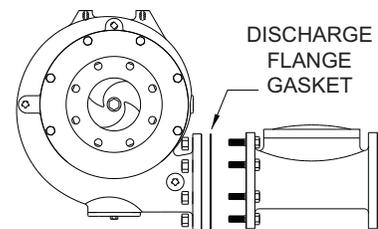
Note: If the valve has still failed to open properly when the gap is shimmed correctly, the spring tension needs to be reduced. This is done by adding one or two 1/4 in. stainless flat washers between the stem and valve washer.

To replace the stem O-ring, remove the elbow attached to the outlet of the priming chamber. This will expose the internal valve components. Grasping the lower end of the valve stem, remove the nut and washer located on top of the valve washer. Remove the valve washer and valve spring. The valve stem can now be removed through the bottom side of the priming chamber lid. Cut the old stem O-ring to remove it, and simply "roll" a new O-ring into place. Reassembly is the opposite of disassembly.



DISCHARGE CHECK VALVE

Support the check valve with a sling and remove the nuts, bolts, and gasket between the check valve and pump discharge flange. If the check valve disc needs to be replaced, remove the top cover and insert a new disc. The top cover gasket should be replaced at this time.

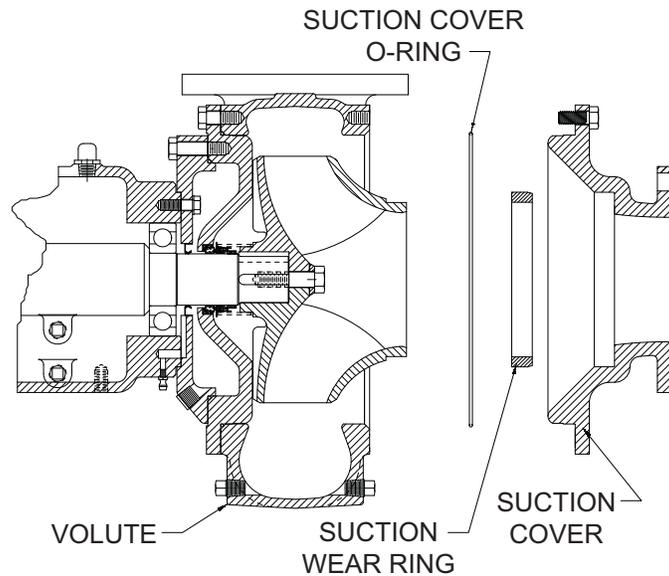


SUCTION COVER AND WEAR RING

If the pump is equipped with an external balance line it must be removed prior to removing the suction cover. Disconnect the balance line from either the suction cover, suction spool or the backplate. Support the suction cover using a suitable sling. Remove the capscrews between the suction cover and volute. Jack screw holes are provided in the suction cover to aid removal from the volute. Insert two of the capscrews attaching the suction cover to the volute into the jack screw holes and tighten them evenly to jack the suction cover free of the volute. If the suction wear ring shows grooves or uneven wear it should be replaced. Minor irregularities can be addressed with a fine file and crocus cloth. Wear rings may be reworked by light machining, if proper equipment is available to correct minor irregularities. After the removal of any stock, the ring must remain within allowable clearances for maximum performance. (Consult factory for clearances for specific models.)

When the pump performance drops below acceptable limits the suction wear-ring and hub wear ring (if so equipped) should be replaced. These rings can be removed by drilling two holes of the adequate size, axially, through the ring 180° apart. The ring can now be collapsed and removed.

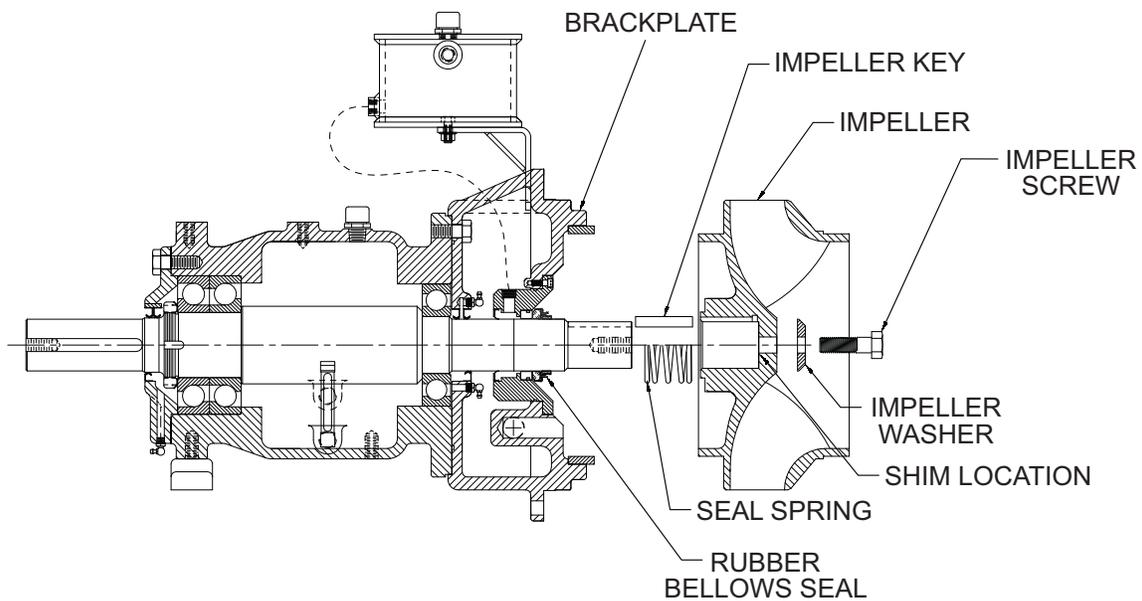
Tap the new ring into place evenly around its circumference, with the chamfer toward the suction flange. Anti-seize lubrication should be applied to the outside diameter of the ring prior to installation in the suction cover. Make sure the wear ring is installed tight against the shoulder.



Note: This pump is equipped with a run-dry feature for mechanical seal protection. Prior to any further disassembly of this pump, the external oil reservoir and auxiliary gland should be drained.

IMPELLER REMOVAL

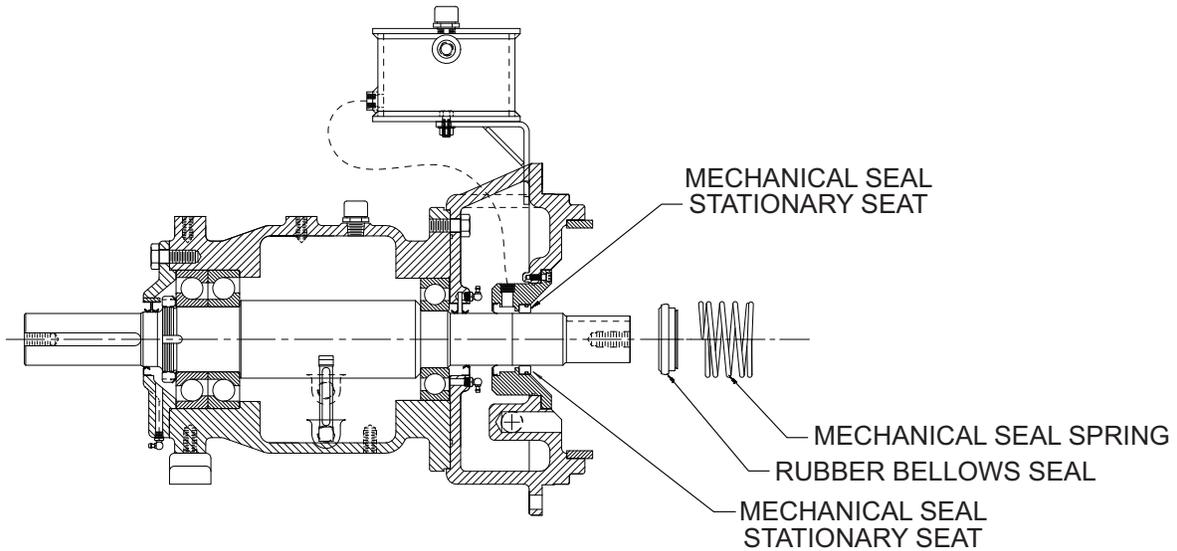
Remove the impeller lockscrew and washer at the center of the impeller. Utilizing a pry bar or properly sized gear puller, evenly pry apart or separate the back shroud of the impeller and the brackplate. Take care not to lose or damage any impeller shims that may be inside the impeller bore, and do not lose the impeller key. As the impeller is being removed from the shaft, ensure that the seal spring, if present, is not lost or damaged. Inspect the impeller and replace or repair if necessary.



SEAL REMOVAL (ROTATING ELEMENT)

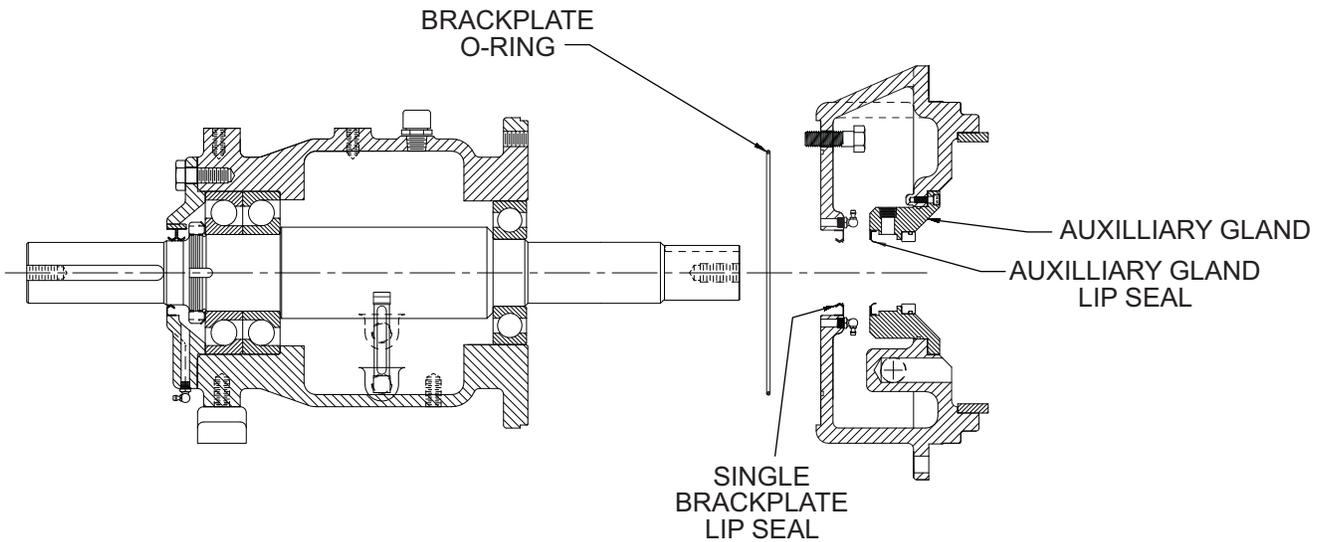
Once the impeller is removed, the rotating assembly of the seal (bellows, spring and retainer) can slide off of the shaft as a unit. Apply a light coat of oil to the shaft to help free the rotating assembly. Take care to protect this assembly

from any foreign matter or damage.



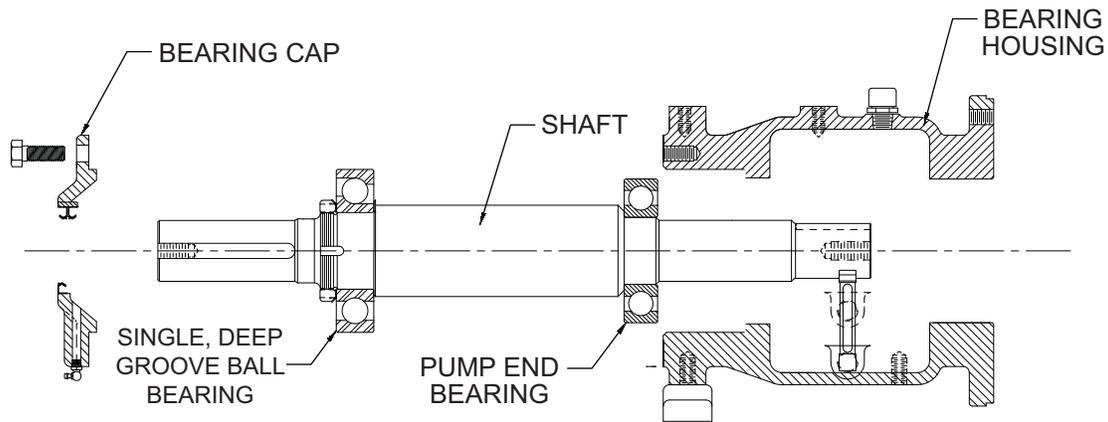
BRACKPLATE REMOVAL

The brackplate can now be removed by removing the capscrews between the brackplate and the bearing housing. A sling or other support should be attached to the brackplate prior to its removal. Slide the brackplate straight off of the shaft to prevent any damage to the stationary seal seat or the surface of the shaft. Care should also be taken to avoid damaging the brackplate lipseal(s) or the run-dry gland lipseal. The stationary seal seat can now be pressed out of the brackplate bore, taking care not to break the seat. The entire seal assembly can now be inspected for any damage that will require replacement or reconditioning.



BEARING HOUSING

If the frame bearings require servicing it will be necessary to remove the bearing housing from the driver and the pump end from the bearing housing. Remove the coupling guard as necessary. With the bearing housing supported with a hoist and sling, remove bolts holding the housing to the baseplate. Now the bearing housing can be moved away from the driver for further servicing.



On the drive end of the bearing housing, remove the capscrews holding the bearing housing cover or the SAE bracket to the housing. Gently slide the housing cover or the SAE bracket off of the shaft to protect the lip seal(s) if it is to be reused.

Now the shaft assembly, including the shaft, bearings and the bearing locknut and washer, can be removed through the drive end of the bearing housing. This operation may require placing a block of wood against the impeller end of the shaft and tapping with a “dead blow” hammer or using a mechanical or hydraulic press against the impeller end of the shaft. If the bearings are to be re-used, the shaft should be pressed out rather than tapped out with a hammer. With the shaft and bearing assembly out of the housing the bearings can be inspected and replaced as necessary.

⚠ CAUTION

To prevent equipment damage and personal injury, any work on the shaft and bearing assembly should be done in a properly equipped shop by experienced personnel.

Bearings should be replaced any time they are removed from the bearing housing. Clean the bearing housing and the shaft and other components, except the bearings, with cleaning solvent and a string / lint free cloth. Inspect all parts and blow components dry with compressed air. If the bearings are to be replaced, the old bearings can be removed using a suitable gear puller. It is recommended that brackplate and bearing cap lip seals also be replaced at this time. These lip seals can be driven out of their bores with a drift, punch, or screwdriver. Before removing the lip seals note the orientation of the lips, and be certain to install the new seals with the same orientation. When driving or pressing in the lip seals use a flat block or plate which applies pressure around the entire circumference of the seal – do not drive the seal in with a drift or punch.

⚠ WARNING

When using cleaning solvent be sure to have adequate ventilation, as most solvents are toxic and flammable. Follow all precautions pertaining to the solvent and keep area free from excessive heat, sparks and flame.

Rotate the bearings by hand and check for any roughness or wear. If any roughness, wear or discolored areas are present, replace the bearings. Also, check the fit between the bearings and shaft for a tight press fit and between the bearings and the housing for a snug slip fit. If the fits are not correct then replace the bearings, shaft, or the bearing housing, as indicated by wear. If bearings are to be replaced use a bearing puller to remove them from the shaft.

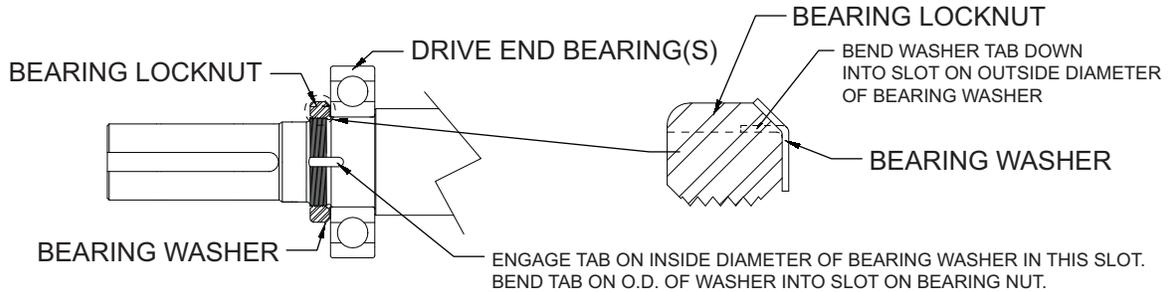
BEARING HOUSING REASSEMBLY

After all components have been inspected, repaired, and/or replaced, ensure all parts are clean and ready for assembly as indicated above. Use extreme caution during assembly to protect all parts from dirt and damage. The bearings should be installed using the bearing manufacturer’s recommended installation procedure.

If heat is used to install the bearing use an induction heater, electric oven or hot plate. Do not use a direct flame. Heat the bearings to a uniform temperature of 220°F (105°C) maximum, and slide each bearing onto the shaft until firmly seated against the shaft shoulder. Once the bearing is removed from the heat it must be placed over the shaft

and seated against the shoulder very quickly or it will seize to the shaft in the wrong position. After the bearings have cooled; ensure that they are still seated against the shaft shoulder. If they are not seated use a sleeve, of the correct size, and a press to seat bearing. This sleeve and press can be used if heating the bearing is not practical, but only press against the inner race of the bearing.

With the drive end bearing firmly seated against the shaft shoulder, install the bearing lockwasher and the bearing locknut. Refer to the figure below for the correct orientation. Ensure the washer tab on the inside diameter is engaged in the slot in the shaft and the tab is pointed toward the bearing. After the bearing nut has been tightened, bend one of the tabs on the outside diameter of the washer to engage one of the slots in the nut.



Some pumps are equipped with double angular contact bearings at the drive end. It is imperative that these bearings be installed in the correct orientation relative to one another. When installing the first of the two angular contact bearings onto the shaft make certain that the side of the inner race with the largest diameter is located against the shaft shoulder. The next bearing must be installed with the smaller diameter side of the inner race against the first bearing.

Check that the bearing housing is clean and that the bearing bores are free of any burrs or nicks. Ensure that the bearing housing spacer (not used with double drive end bearings) is installed in the drive end bore of the housing. Wait for the bearing to cool, then, from the drive end of the bearing housing, slide the shaft/bearing assembly into the drive-end of the housing. Press the drive end of the shaft until the drive end bearing contacts the housing or bearing spacer shoulder.

Apply a light coat of oil or grease to the bearing cap lip seal(s) that is installed in the SAE bracket. Slide the bearing cap or SAE bracket over the drive end of the shaft, taking care to protect the lip seal. Secure the bearing cap to the bearing housing using the capscrews. For oil lubricated bearing frames, make sure that the bearing cap O-ring is installed on the bearing cap register. Moving the shaft in both axial directions should produce a total endplay between 0.002 and 0.010 in (.05 and .25 cm). Use bearing shims to limit endplay to this range.

FLYWHEEL COUPLING INSTALLATION

Pumps purchased with SAE brackets and flywheel couplings are shipped with the coupling mounted to the shaft in the correct axial location for engines with bell housings and flywheels manufactured to SAE standard dimensions.

NOTICE

If the pump is to be mounted to the engine by other than Magnum Power Products LLC factory personnel, the assembler must take full responsibility to verify that the pump shaft does not bear against or make any contact with the engine crankshaft or flywheel and that the flywheel coupling is mounted in such a position so as not to transmit any axial thrust to the flywheel. Failure to verify this could result in severe engine damage.

Bolt the aluminum drive ring of the flywheel coupling to the flywheel register, and torque the fasteners (grade 8) to 372 in-lbs (2563 kPa). Place the notched key into the taperlock bushing, and position the rubber element and taperlock bushing on the shaft as shown in the illustration (refer to the preceding notice). Torque the taperlock bushing screws to 430 in-lbs (2965 kPa).

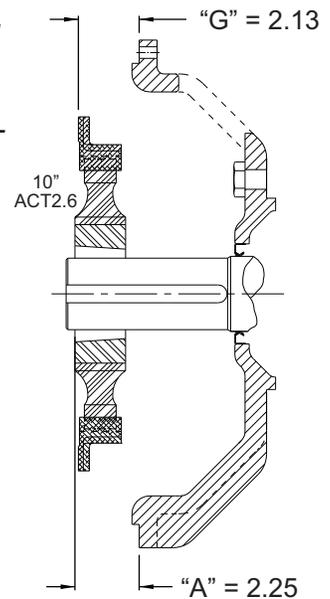
Note: The installer must confirm that the pump shaft makes no direct contact with the engine flywheel or crankshaft and that the coupling is installed so as to transmit no axial thrust to the engine flywheel or crankshaft.

Note: Dimensions shown are based on SAE standard bellhousing and flywheel dimensions. The installer assumes full responsibility for verifying dimensions are correct for their specific engine.

BRACKPLATE TO BEARING HOUSING REASSEMBLY

Apply a coat of oil or grease to the brackplate lip seal(s) and to the run-dry gland lip seal (if present). Slide the brackplate over the pump-end of the shaft, protecting the lip seals. Check that the brackplate drain port is located in the bottom position. Secure the brackplate to the bearing housing using the capscrews provided.

If the pump is grease lubricated, both bearings should be initially packed with grease before reinstalling the bearing cap and brackplate. A hand operated grease gun should be used, after reassembly of the brackplate to the bearing housing, to inject two or three "pumps" of grease between these seals.



SEAL REASSEMBLY

Always handle all seal parts with extreme care to prevent damage. Be especially cautious not to contaminate the precision finished mating faces as even fingerprints can shorten seal life. If required, clean the faces with a non-oil based solvent and a clean, lint-free cloth. Use a concentric pattern while wiping to prevent scratching the faces.

Carefully inspect all seal parts for any damage or wear. Any scoring or grooves in the mating faces could cause the seal to leak, so it should be refurbished and mating faces relapped or replaced with a new complete seal assembly.

Clean the shaft and remove any nicks, cuts, or burrs. Lubricate the outside diameter of the seat O-ring with 30 wt. to 80 wt. motor oil or hydraulic hose assembly lube and apply a drop of light lubricating oil to the seal faces. Lubricate the seat bore of the backplate and ensure it has a chamfer.

Slide the stationary seat over the shaft and carefully press it into the bore of the brackplate. Ensure that it is squarely seated into the brackplate. Lubricate the shaft surface and the inside diameter of the rubber bellows. Also spray the stationary seal face with penetrating oil to create a film. Now slide the rotating element over the shaft up to the stationary seat with the polished face (primary ring) of the rotating element toward the polished face of the seat. Slide the spring over the outside of the seal assembly up to the retainer flange.

IMPELLER REASSEMBLY

Inspect the impeller for any cracks or badly worn areas. Replace if necessary. Install the impeller key and slide impeller over the shaft. Ensure that the seal spring is in place over the outside diameter of the impeller hub. Install the impeller washer and impeller lockscrew (use #262 red Loctite™ on the threads of the impeller lockscrew when reinstalling in the shaft) and tighten (see the torque specifications on [page 51](#)).

For impellers that are equipped with back vanes rather than a hub wear-ring, use the following procedure: With the impeller firmly against the shaft end, measure the gap between the back vanes of the impeller and the face of the brackplate. Remove the impeller and place impeller shims (0.005, 0.010 and 0.015 in. [.127, .254, .381 mm] thick) in the bore of the impeller until the gap is the same as it was when originally removed. Each time the impeller is installed on the shaft make sure the seal spring is in place over the outside diameter of the impeller hub. Once the desired gap between the back vanes and brackplate is attained, install the impeller washer and impeller lockscrew (use #262 red Loctite™ on the threads of the impeller lockscrew when reinstalling on the shaft) and tighten (see the torque specifications on [page 51](#)).

VOLUTE REASSEMBLY

Refer to "[SUCTION COVER AND WEAR RING](#)" on [page 44](#) for replacement information, if required. Place a new O-ring over the register of the suction cover, lubricate with grease, and seat it against the cover face. Secure it to the volute with the appropriate capscrews.

DISCHARGE CHECK VALVE REASSEMBLY

Install the gasket and secure it to the discharge nozzle with bolts and nuts. Ensure that the check valve is installed for the correct flow direction.

PRIMING CHAMBER REASSEMBLY

Refer to the Priming Chamber/Valve section [page 43](#) if any repairs or adjustments are required. Install the gasket and use nuts and bolts to attach the priming chamber, with spool, to the suction flange of the pump.

PUMP BEARING FRAME LUBRICATION

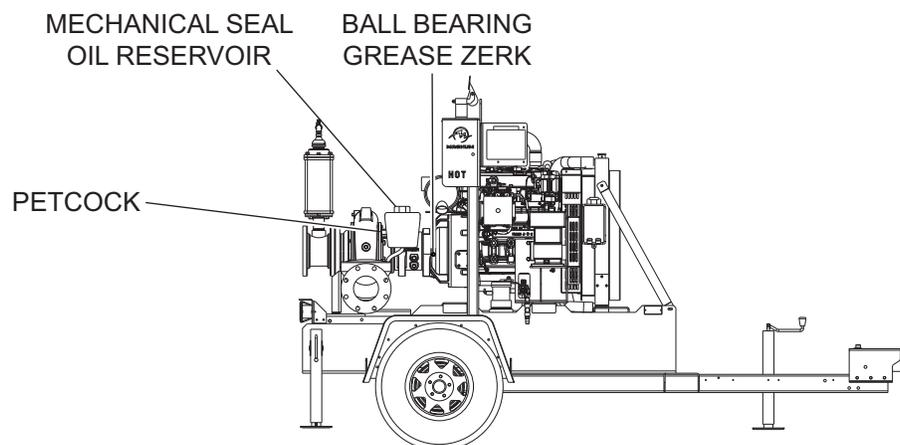
The lubrication of the ball bearings depends on speed, load, ambient temperature, contamination, moisture, intermittent or continuous service, and other factors. Typically, re-greasing should occur every 250 hours of operation.

To lubricate the ball bearings, remove the plastic covers from the zerk fittings. Ensure that the zerk fitting and the end of the grease gun are clean. Use only a hand-operated grease gun with ball bearing grease. Use one of the following, or equivalent: Texaco Starplex Moly 2, Mobile Mobilux No. EP2, Shell Alvania EP2, Chevron SRI.

LUBRICATION - SEAL OIL RESERVOIR

This pump is provided with a seal oil reservoir that permits this unit to run dry. The reservoir supplies lubrication and cooling to the outboard side of the mechanical seal without any liquid in the pump. Check the oil level in the reservoir and add oil as needed. During normal operation it is suggested to change this oil every three (3) months. If the oil shows indications of contamination or discoloration, change the oil more frequently. The oil reservoir is filled via the cap at the top of the bottle. There is a petcock located on the opposite side of the auxilliary gland from the oil inlet line. During initial filling, this petcock should be opened to allow the air to vent from the gland. Continue to add oil until no air is present in the line and oil comes out of the petcock.

Use turbine oil with an ISO rating of 32 or lower. If you have unusual pumping conditions, contact Magnum Power Products LLC. Oil used in the reservoir (bottle) should be ISO VG 32 Turbine Oil or automatic transmission oil, equivalent to one of the following manufacturer's products: Chevron Turbine Oil GST 32, Mobile DTE 797, Shell Turbo TOil 32.



TORQUE VALUES

SIZE UNC	MATERIAL		
	304 SS	GRADE 5 BOLTS	GRADE 8 BOLTS
¼	3.0 ft-lb	9 ft-lb	13 ft-lb
5/16	7.0 ft-lb	19 ft-lb	27 ft-lb
3/8	13 ft-lb	34 ft-lb	48 ft-lb
7/16	20 ft-lb	54 ft-lb	77 ft-lb
1/2	31 ft-lb	83 ft-lb	117 ft-lb
9/16	45 ft-lb	120 ft-lb	170 ft-lb
5/8	63 ft-lb	165 ft-lb	234 ft-lb
3/4	112 ft-lb	293 ft-lb	415 ft-lb
7/8	180 ft-lb	474 ft-lb	670 ft-lb
1	270 ft-lb	710 ft-lb	1000 ft-lb
1 1/4	540 ft-lb	1421 ft-lb	2000 ft-lb

Note: The above values are general in nature. If a grade 2 or 5 capscrew is threaded into stainless steel, use the lower value, i.e. 304 stainless.

STORAGE

The unit is adequately prepared for outside storage prior to shipment. Use the following list of additional suggestions for extended storage.

1. Disconnect the battery cables.
2. Store the unit off the ground so no water will accumulate around the equipment.
3. Protect unit from blowing sand and dirt.
4. Stack no other items on top of pump/equipment.
5. Protect unit from the entry of any animals.
6. Periodically rotate shaft to lubricate bearings and protect bearings from brinelling.
7. Protect unit with approved drying agents.
8. Ensure all bare metal areas are coated with rust preventative.
9. Inspect unit every four weeks and replace drying agents (Silica Gel) as required, or a minimum of every six months.
10. Keep an inspection record showing dates of inspection with any maintenance performed and condition of drying agents.
11. Before use ensure that all rust protection has been removed. Also, remove any foreign material that may have accumulated during storage.
12. Before use remove all drying agents (Silica Gel).

PUMP TROUBLESHOOTING

Symptom	Possible Cause
No Discharge	1,2,3,4,5,7,8,9,10,17,18,19,20,37
Reduced Capacity	2,3,4,5,7,8,9,10,11,17,19,20,21,38,39,40,47
Reduced Pressure	5,7,8,11,13,18,19,38,39,40,47
Loss of Prime	2,3,4,7,10,11,20,21,22,23
Power Consumption Excessive, Engine Runs Hot	6,12,13,17,18,19,24,33,34,35,36,37,38,41,42,43,44
Vibration and Noise	2,4,9,10,14,15,17,26,27,28,29,30,31,32,33,34,35,36,39,40,41,42,43,44,48
Seal: excessive leakage, short life, seal housing over-heating	22,23,25,33,34,35,36,41,44,45,46
Bearings: overheating, short life, noise	26,27,28,29,30,31,32,33,34,35,36,41,42,43,44
Pump Overheating, seizes	1,8,9,14,33,34,35,36,41,42,43,44
Corrosion, erosion, pitting, oxidation or other loss of material	7,8,11,14,15,16

- | | | |
|---|--|---|
| 1. Pump not primed | 16. Electrolysis | 34. Temperature growth |
| 2. Suction line not filled | 17. Impeller obstructed | 35. Misalignment |
| 3. Air pocket in suction line | 18. Rotation direction wrong | 36. Coupling improperly installed |
| 4. Suction inlet or foot valve obstructed, insufficiently submerged, or too small | 19. Low speed | 37. Impeller installed backwards |
| 5. System head higher than pump design head | 20. Air leak into suction line | 38. Worn wear rings |
| 6. System head lower than pump design head | 21. Air leak through mechanical seal | 39. Impeller damage |
| 7. Insufficient NPSH | 22. Seal fluid contaminated, hot or insufficient | 40. Improper balance (after repair) |
| 8. Parallel pump application is incorrect | 23. Seal fluid system not vented | 41. Bent shaft |
| 9. Suction pressure to vapor pressure below minimum | 24. High speed | 42. Excessive thrust |
| 10. Suction lift too high | 25. Mechanical seal insufficient | 43. Rotational element dragging |
| 11. Excess vapor in pumpage | 26. Bearing housing excessively cooled | 44. Worn or incorrectly installed bearings |
| 12. Specific gravity of pumpage housing different than design | 27. Low oil pressure (oil lube bearings) | 45. Mechanical seal not properly set, O-rings damaged or hardened |
| 13. Viscosity of pumpage different than design | 28. Improper or poor lubrication | 46. Shaft scored at seal |
| 14. Operation at below rated capacity | 29. Lubrication defective | 47. Volute O-ring |
| 15. Cavitation | 30. Dirt in lubrication/bearings | 48. Foundation not rigid or settled |
| | 31. Moisture in lubricant/bearing housing | |
| | 32. Lubricant excess | |
| | 33. Pipe strain | |

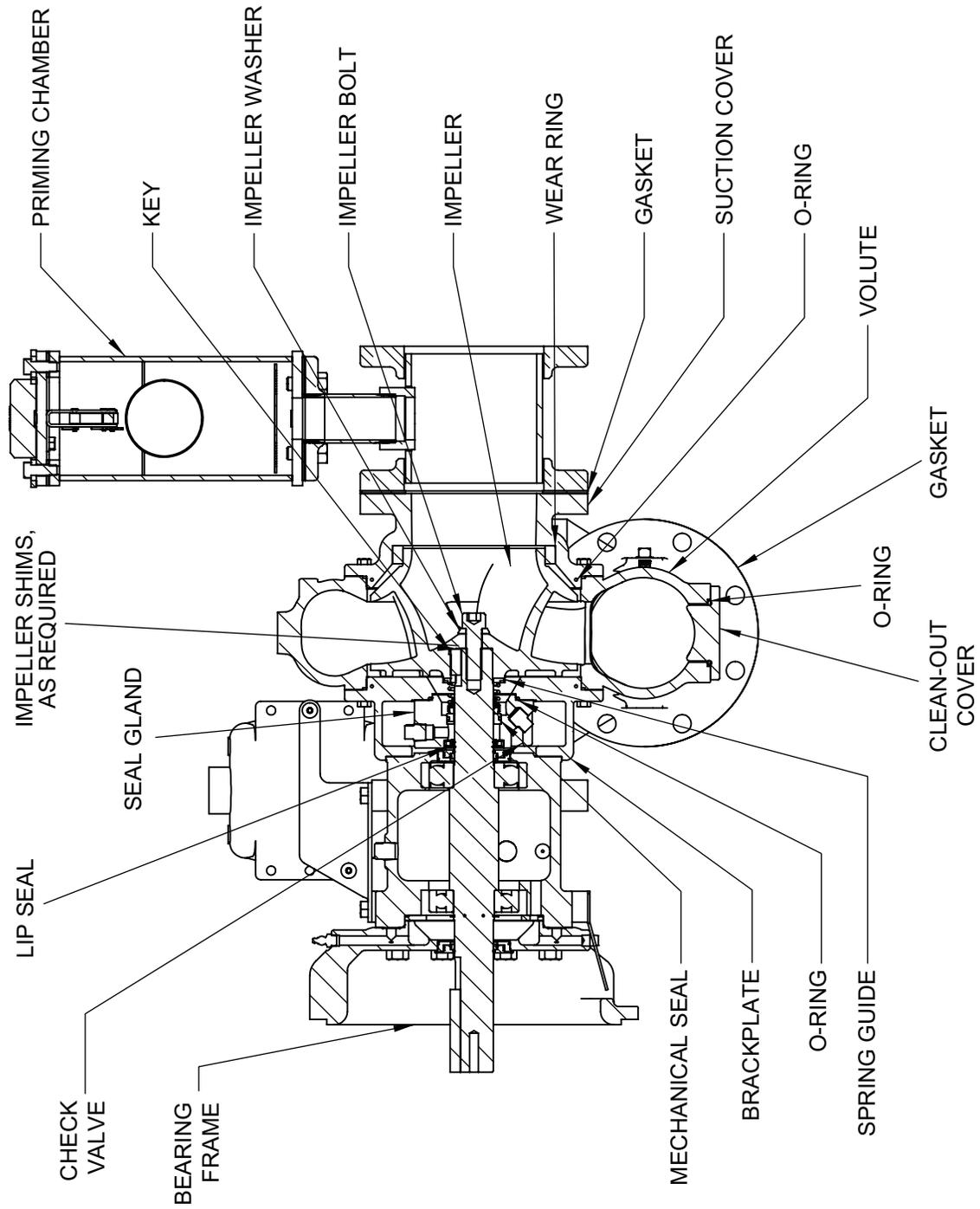
ENGINE FAULT SHUTDOWN TROUBLESHOOTING

Symptom	Possible Cause	Solution
Low oil pressure shutdown	Low oil level	Check oil level, replace as necessary
	Faulty oil pressure sender	Replace oil pressure sender
	Incorrect oil grade	Change engine oil, consult engine operating manual
	Worn oil pump	Consult engine operating manual
	Oil leak	Consult engine operating manual
High temperature shutdown	Low coolant level	Check coolant level, replace as necessary
	Faulty temperature sender	Replace temperature sender
	Coolant leaks	Consult engine operating manual, replace components as necessary
	Worn water pump	Consult engine operating manual
Overcrank shutdown	Pump engine will not start	Consult engine operating manual
Overspeed shutdown	Pump cavitation	Reduce engine speed, lower intake hose
	Air trapped in intake hose	Relocate and/or straighten intake hose
	Intake insufficiently submerged	Lower intake hose
	Air leak in intake hose	Inspect intake hoses and couplings for damage or missing components and seals
	Air leak at pump housing	Inspect gaskets, seals and O-rings at pump intake flange, cleanout cover and priming port
No speed signal shutdown	Engine magnetic pickup damaged or misaligned	Inspect magnetic pickup for damage/alignment
Low fuel shutdown	Low fuel level	Refill fuel tank with clean diesel fuel
Low coolant shutdown	Low coolant level	Allow engine to cool. Check coolant level in radiator. Add coolant until it is 3/4 in (19 mm) below the filler neck

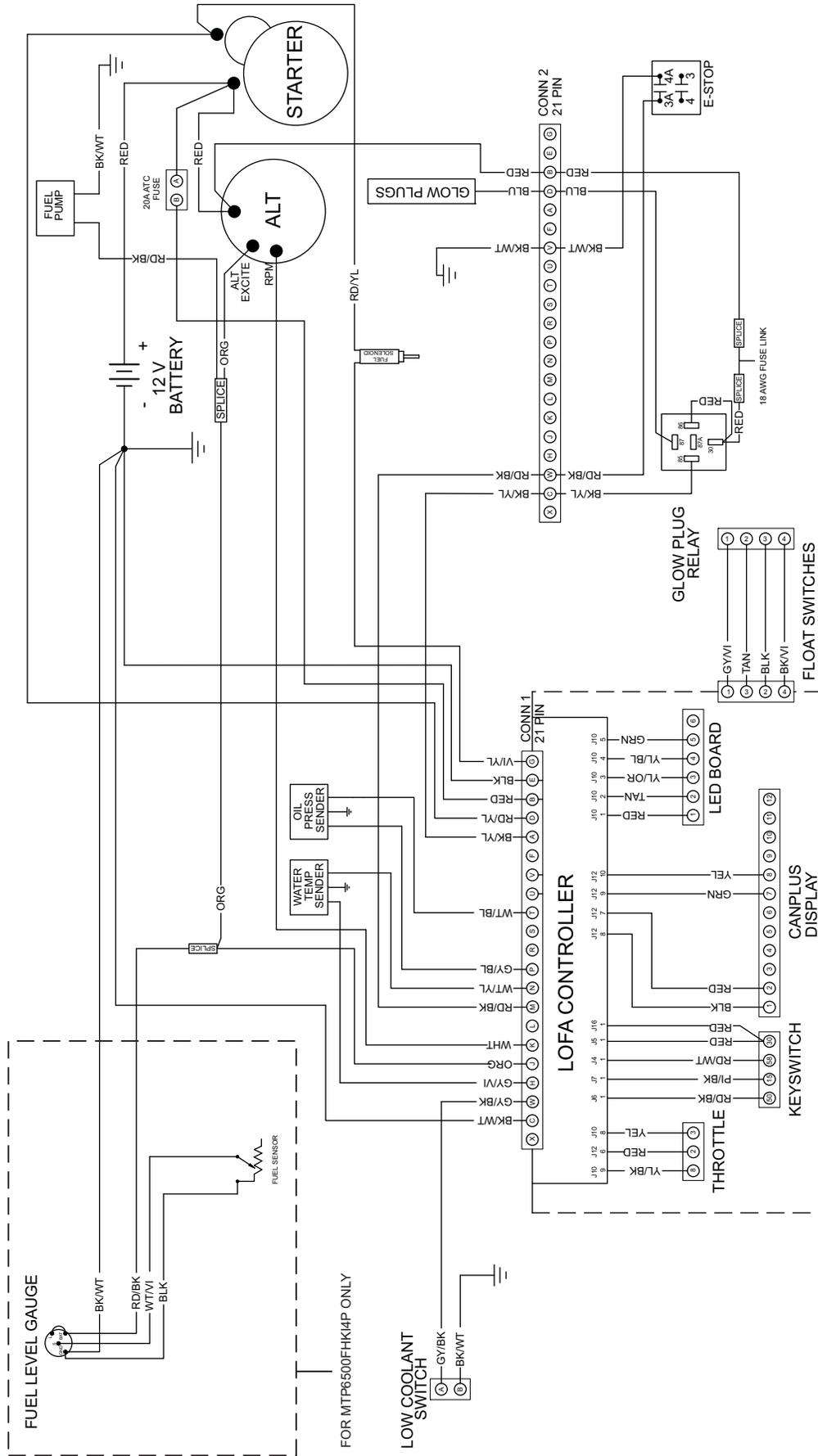
CONTROL SYSTEM TROUBLESHOOTING

Symptom	Possible Cause	Solution
Control system does not perform self test	Tripped overcurrent protection	Correct fault, replace or reset overcurrent protection
	Faulty connection to battery	Correct battery connections
	Faulty control system	Repair or replace control system
Display does not display data	Display lost power	Turn on key, verify display plugged into harness
	Engine source address incorrect	Change engine address in configuration
	Display address incorrect	Change display address to 40 (default)
	Display configuration problem	Reset display using <i>restore Defaults</i>
	CANbus failure	Check CANbus (see <i>Testing CANbus</i>)
	ECU not sending data	Repair or replace ECU

PUMP COMPONENT DRAWING

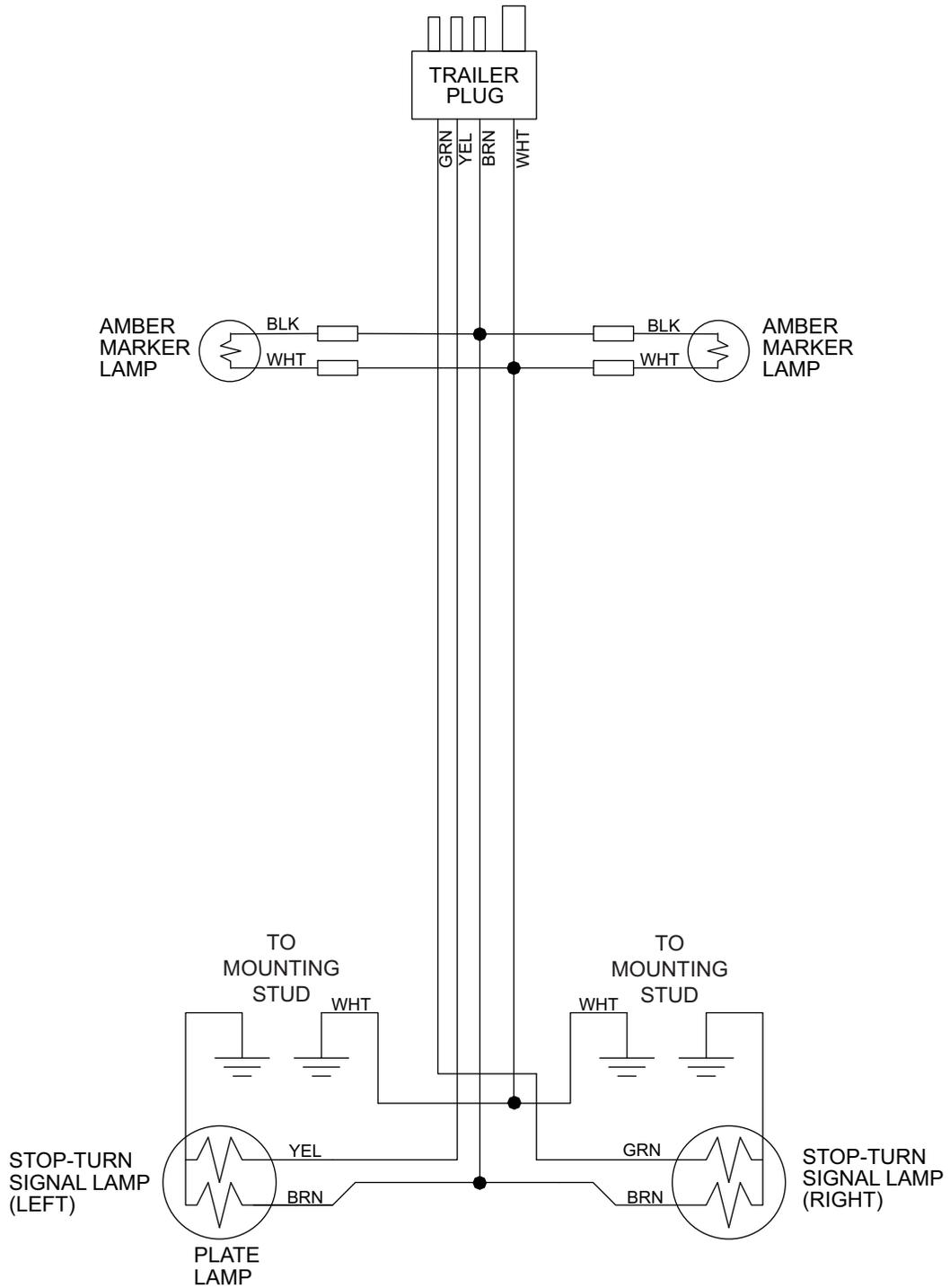


DC WIRING DIAGRAM



90294_C_10.30.12

TRAILER LIGHTS WIRING DIAGRAM



90228_ORG_05.09.12

REV: B
PART NO: 31116
02.01.13

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