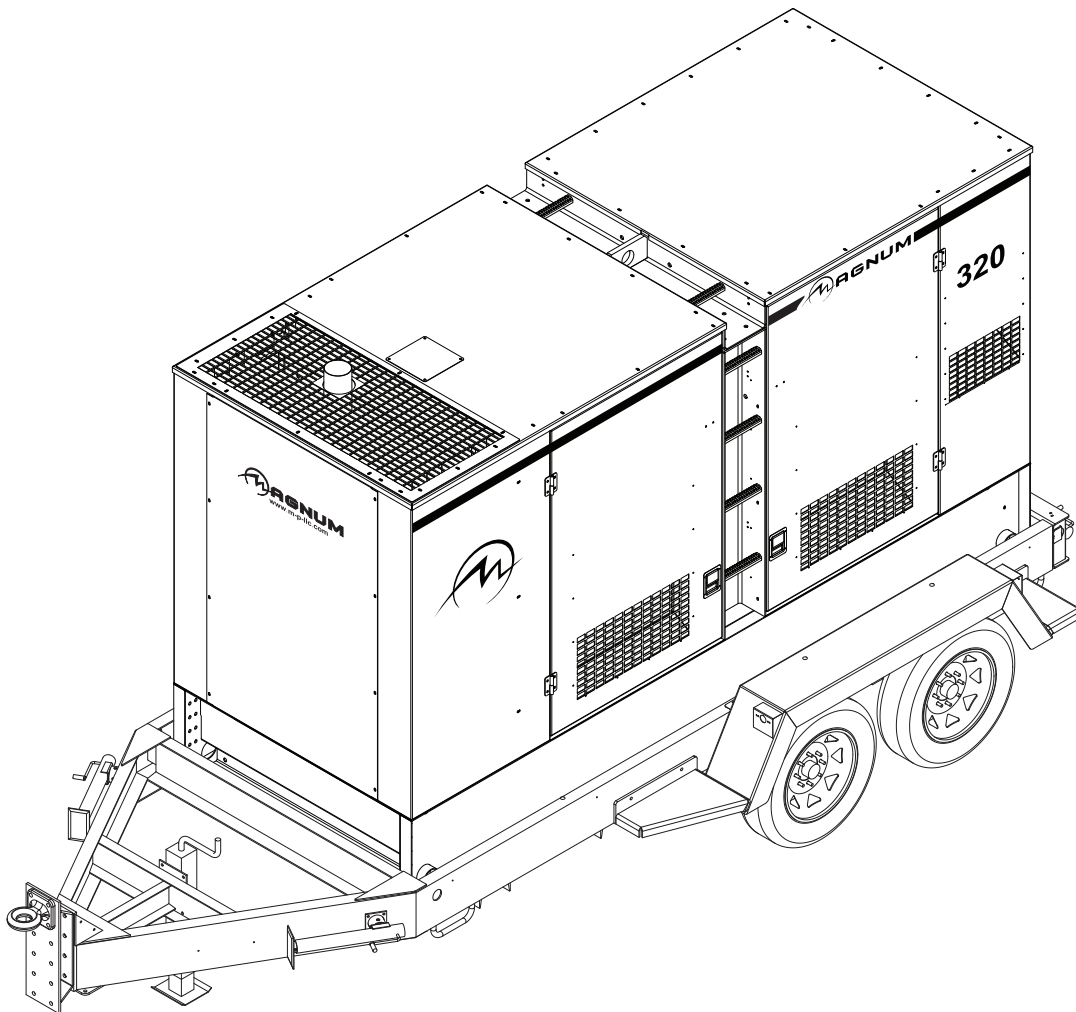




## DIESEL GENERATOR MMG320CAN6



## OPERATING MANUAL

*Parts manuals available online! [www.m-p-llc.com](http://www.m-p-llc.com)*

## INTRODUCTION

This manual provides information and procedures to safely operate and maintain the Magnum Power Products LLC unit. For your own safety and protection from physical injury, carefully read, understand, and observe the safety instructions described in this manual. Keep a copy of this manual with the unit at all times. Additional copies are available from Magnum Power Products LLC, or can be found at **www.m-p-llc.com**. *The information contained in this manual was based on machines in production at the time of publication. Magnum Power Products LLC reserves the right to change any portion of this information without notice.*

Read all of the manuals included with the unit. Each manual details specific information regarding items such as setup, use and service requirements. An engine operator's manual provides detailed operation and maintenance procedures for the engine. Additional copies of the engine operator's manual are available from the engine manufacturer.

**DO NOT MODIFY** or use this equipment for any application other than which it was designed for.

Magnum Power Products LLC recommends that a trained and licensed professional perform all electrical wiring and testing functions. Any wiring should be in compliance with the National Electrical Code (NEC), state and local codes and Occupational Safety and Health Association (OSHA) guidelines.

## MAGNUM POWER PRODUCTS LLC

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**U.S.A.**

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**For technical or parts QUESTIONS, please contact the Magnum Power Products LLC Customer Support or Technical Support team at 1-800-926-9768. Please have your serial number available.**

**To ORDER SERVICE PARTS, please contact the dealer from which you purchased the unit, or call Magnum Power Products LLC to locate a dealer in your area.**

Engine Make: \_\_\_\_\_

Engine Serial Number: \_\_\_\_\_

Engine Model Number: \_\_\_\_\_

Generator Make: \_\_\_\_\_

Generator Model Number: \_\_\_\_\_

Generator Serial Number: \_\_\_\_\_

Unit Model Number: \_\_\_\_\_

Unit Serial Number: \_\_\_\_\_

### **▲ WARNING**

**CALIFORNIA PROPOSITION 65 WARNING: Diesel engine exhaust and some of its constituents are known to the state of California to cause cancer, birth defects and other reproductive harm.**

## TABLE OF CONTENTS

	Page
INTRODUCTION .....	2
SAFETY NOTES .....	6
OPERATING SAFETY .....	6
ENGINE SAFETY .....	7
ELECTRICAL SAFETY .....	7
TOWING SAFETY .....	8
REPORTING TRAILER SAFETY DEFECTS .....	8
SAFETY SYMBOL SUMMARY .....	9
SPECIFICATIONS .....	10
UNIT DIMENSIONS .....	11
UNIT SERIAL NUMBER LOCATIONS .....	12
COMPONENT LOCATIONS .....	13
MAIN CONTROL PANEL FEATURES .....	14
MAGNUM DIGITAL CONTROLLER (MDC) .....	16
DIGITAL CONTROLLER FEATURES AND FUNCTIONS .....	16
GENERATOR MONITORING .....	17
ENGINE MONITORING .....	18
WET STACKING .....	19
FINE VOLTAGE ADJUSTMENT .....	19
PRESTART CHECK LIST .....	20
ENGINE BREAK-IN REQUIREMENTS .....	20
MANUAL STARTING OF THE GENERATOR .....	21
“AUTO” (REMOTE) STARTING OF THE GENERATOR .....	22
SHUTTING DOWN THE GENERATOR .....	23
MDC CONTROLLER INFORMATION DISPLAYS, FUNCTIONS, AND RESET .....	23
MAGNUM DIGITAL CONTROLLER (MDC) - GENERATOR OPERATIONAL STATUS .....	23
MAGNUM DIGITAL CONTROLLER (MDC) - ALARM MANAGEMENT .....	24
MAGNUM DIGITAL CONTROLLER (MDC) - LIST OF ALARMS .....	24
JOHN DEERE ECU INFORMATION DISPLAYS AND FUNCTIONS .....	25
MAGNUM DIGITAL CONTROLLER (MDC) - HISTORY .....	26
ADJUSTING THE DISPLAY BACK LIGHTING .....	27
RESETTING OF THE “TIME TO SERVICE” REMINDER .....	27
TROUBLESHOOTING AUTOMATIC SHUT DOWN CONDITIONS .....	27
GENERATOR OUTPUT CONNECTION LUGS .....	29
GENERATOR CAM LOCK CONNECTIONS OPTION .....	30
4 POSITION VOLTAGE SELECTOR SWITCH OPTION .....	31
CHANGING OUTPUT VOLTAGE .....	33
EMERGENCY STOP SWITCH .....	34
MAIN CIRCUIT BREAKER .....	34
VOLTAGE REGULATION .....	34
CONTROL PANEL RECEPTACLES .....	35
DERATING FOR ALTITUDE .....	35
REMOTE START TERMINAL BLOCK .....	35
TRANSFER SWITCH .....	36
AUTO EXERCISE TIMER .....	37
DAILY WALK AROUND INSPECTION .....	37
ENGINE AND GENERATOR MAINTENANCE .....	38
BASIC MAINTENANCE SCHEDULE - JOHN DEERE ENGINE .....	38
BELT TENSION .....	39
LIFTING THE GENERATOR .....	39
TOWING THE TRAILER .....	39
TRAILER WHEEL BEARINGS .....	40
JACK MAINTENANCE .....	40
CHECKING GENERATOR DRIVE PLATE TORQUE .....	41
AUXILIARY FUEL TANK OPTION .....	41
FUEL TRANSFER PUMP OPTION .....	41
VISCOUS FAN CLUTCH OPTION .....	41

AC WIRING DIAGRAM .....	42
AC WIRING DIAGRAMS FOR OPTIONAL EQUIPMENT .....	43
DC WIRING DIAGRAM .....	44
DC WIRING FOR OPTIONAL EQUIPMENT .....	45
TRAILER WIRING DIAGRAM .....	46
WIRING HARNESS - ELECTRIC BRAKE OPTION .....	47
SERVICE LOG .....	48
NOTES .....	49

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## SAFETY NOTES



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

This manual contains DANGERS, WARNINGS, CAUTIONS, NOTICES and NOTES which must be followed to prevent the possibility of improper service, damage to the equipment, personal injury or death. The following formatting options will apply when calling the readers attention to the DANGERS, WARNINGS, CAUTIONS, NOTICES and NOTES.

### **⚠ DANGER**

**INDICATES A HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, WILL RESULT IN DEATH OR SERIOUS INJURY.**

### **⚠ WARNING**

**Indicates a hazardous situation which, if not avoided, could result in death or serious injury.**

### **⚠ CAUTION**

Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

### **NOTICE**

Indicates a hazardous situation which, if not avoided, could result in property or equipment damage.

**Note:** Notes contain additional information important to a procedure and will be found within the regular text body of this manual.

## OPERATING SAFETY



Before using the generator be sure you read and understand all of the instructions! This equipment was designed for specific applications; **DO NOT** modify or use this equipment for any application other than which it was designed for. Equipment operated improperly or by untrained personnel can be dangerous! Read the operating instructions and familiarize yourself with the location and proper use of all instruments and controls. Inexperienced operators should receive instruction from someone familiar with the equipment before being allowed to operate or set up the generator. The following points should be practiced at all times:

- The area immediately surrounding the generator should be dry, clean, and free of debris.
- **NEVER** start a unit in need of repair.
- Make certain the generator is securely fastened to a good earthen ground before use. Installation should be in compliance with National Electrical Code (NEC), as well as any state and local codes or regulations.
- **NEVER** operate the unit on a combustible surface.
- **NEVER** operate the generator if any of the following conditions exist during operation:
  1. Noticeable change in engine speed.
  2. Loss of electrical output.
  3. Equipment connected to the generator overheats.
  4. Sparking occurs.
  5. Engine misfires or there is excessive engine/generator vibration.
  6. Protective covers are loose or missing.
  7. If the ambient air temperature is above 120°F (49°C).
- Make sure slings, chains, hooks, ramps, jacks, and other types of lifting devices are attached securely and have enough weight-bearing capacity to lift or hold the equipment safely. Always remain aware of the position of other people around you when lifting the equipment.
- **NEVER** operate a unit while tired, distracted, or under the influence of drugs or alcohol.

## ENGINE SAFETY



Internal combustion engines present special hazards during operation and fueling! Failure to follow the safety guidelines described below could result in severe injury or death. Read and follow all safety warnings described in the engine operator's manual. A copy of this manual was supplied with unit when it was shipped from the factory.

- **DO NOT** run engine indoors or in an area with poor ventilation. Diesel engine exhaust contains carbon monoxide, a deadly, odorless and colorless gas which, if inhaled, can cause nausea, fainting, or death. Only use this unit outside and away from windows, doors, and ventilation equipment.
- **DO NOT** fill fuel tank near an open flame, while smoking, or while engine is running. **DO NOT** fill tank in an enclosed area with poor ventilation.
- **DO NOT** operate with the fuel tank cap loose or missing.
- **DO NOT** touch or lean against hot exhaust pipes or engine cylinders.
- **DO NOT** clean air filter with gasoline or other types of low flash point solvents.
- **DO NOT** remove engine coolant cap while engine is hot.
- **DO NOT** operate the unit without a functional exhaust system. Prolonged exposure to sound levels in excess of 85 dB(A) can cause permanent hearing loss. Wear hearing protection when working around a running engine.
- Keep hands, feet and loose clothing away from moving parts on the generator and engine.
- Keep area around exhaust pipes and air ducts free of debris to reduce the chance of an accidental fire.
- Batteries contain sulfuric acid which can cause severe injury or death. Sulfuric acid can cause eye damage, burn flesh or eat holes in clothing. Protective eye wear and clothing are necessary when working on or around the battery. Always disconnect the negative (-) battery cable from the corresponding terminal before performing any service on the engine or other components.

## ELECTRICAL SAFETY



The unit is powered by a generator driven by a diesel engine. While the engine is running, potentially lethal voltages are present at the 120V Ground Fault Circuit Interrupt (GFCI) receptacles and the 240V twist- lock receptacles located on the control panel, and at the connection lugs and optional cam lock receptacles. Failure to follow the safety guidelines described below could result in severe injury or death.

- Only a qualified and licensed electrician should make connections to the generator.
- **NEVER** wash the unit with high pressure hoses or power washers.
- **NEVER** start the unit under load. The circuit breakers must be in the "OFF/O" position when starting the unit in Manual mode. The circuit breakers can be in the "ON/I" position only when started in the Auto mode. A transfer switch must be used in the Auto mode to deflect the load upon start up.
- **ALWAYS** disconnect the negative (-) battery cable from the corresponding terminal before performing any service on the engine, generator, or any other components. Remove the negative (-) battery cable from the corresponding terminal if the unit is to be stored or transported.
- **ALWAYS** use extreme caution when servicing this unit in damp conditions. Do not service the unit if your skin or clothing is wet. Do not allow water to collect around the base of the unit.
- **ALWAYS** connect the unit to a good earthen ground before use. Follow any local, state or National Electrical Code (NEC) guidelines.

## TOWING SAFETY



Towing a trailer requires care! Both the trailer and vehicle must be in good condition and securely fastened to each other to reduce the possibility of an accident. Also, some states require that large trailers be registered and licensed. Contact your local Department of Transportation office to check on license requirements for your particular unit.

- Check that the hitch and coupling on the towing vehicle are rated equal to, or greater than, the trailer's Gross Vehicle Weight Rating (GVWR).
- Check tires on trailer for tread wear, inflation, and condition.
- **NEVER** tow trailer using defective parts! Inspect the hitch and coupling for wear or damage.
- Make sure the trailer hitch and the coupling are compatible. Make sure the coupling is securely fastened to the vehicle.
- Connect safety chains in a crossing pattern under the tongue and **ATTACH THE BREAKAWAY CABLE TO THE REAR BUMPER OF THE TOWING VEHICLE**. Do not attach the cable to the trailer hitch.
- Make sure directional and brake lights on the trailer are connected and working properly.
- Check that lug nuts holding wheels are tight and that none are missing.
- Maximum recommended speed for highway towing is 45 mph (72 km/h). Recommended off-road towing speed is not to exceed 10 mph (16 km/h) or less, depending on terrain.

Before towing the trailer, check that the weight of the trailer is equal across all tires. A large angle between the trailer and tow vehicle will cause more weight to be carried by one axle, which could cause premature wear on the tires and axles and cause potentially unsafe operating conditions.

The trailer is equipped with electric surge brakes. Check the operation of the brakes by braking the vehicle at a slow speed before entering traffic. Both the trailer and the vehicle should brake smoothly. If the trailer seems to be pushing, check the level in the surge brake fluid reservoir.

When towing, maintain extra space between vehicles and avoid soft shoulders, curbs and sudden lane changes. If you have not pulled a trailer before, practice turning, stopping and backing up in an area away from heavy traffic.

A film of grease on the coupler will extend coupler life and eliminate squeaking. Wipe the coupler clean and apply fresh grease each time the trailer is towed.

## REPORTING TRAILER SAFETY DEFECTS

If you believe your trailer has a defect which could cause a crash or could cause injury or death, you should immediately inform the National Highway Traffic Safety Administration (NHTSA) in addition to notifying Magnum Power Products LLC.

If NHTSA receives similar complaints, it may open an investigation; and if it finds that a safety defect exists in a group of vehicles, it may order a recall and remedy campaign. However, NHTSA cannot become involved in an individual problem between you, your dealer, or Magnum Power Products LLC.

To contact NHTSA, you may either call the Auto Safety Hotline toll-free at 1-888-327-4236 (TTY:1-800-424-9153), go to <http://www.safercar.gov>; or write to:

Administrator  
NHTSA  
1200 New Jersey Avenue S.E.  
Washington, DC 20590

You can also obtain other information about motor vehicle safety from <http://www.safercar.gov>.



## SAFETY SYMBOL SUMMARY

This equipment has been supplied with numerous safety and operating decals. These decals provide important operating instructions and warn of dangers and hazards. Replace any missing or hard-to-read decals and use care when washing or cleaning the unit. Decal placement and part numbers can be found in the online parts manual at [www.m-p-llc.com](http://www.m-p-llc.com). Below is a summary of the intended meanings for the symbols used on the decals.

	Safety alert symbol; used to alert you to potential personal injury hazards.		Asphyxiation hazard; operate in well ventilated area.
	Hot surface(s) nearby.		Dangerous voltage may be present.
	Belt/entanglement hazard; keep body parts clear of this area.		Anchor/tie down point.
	Fan hazard; keep body parts clear of this area.		Isolate generator to prevent electrocution hazard.
	Never change switch position while engine is running.		Use clean diesel fuel only.
	Stop engine before making connections.		Remove negative battery cable before performing any service on unit.
	Stop engine before fueling.		Read and understand the supplied operator's manual before operating unit.
	Hearing protection required while operating unit with doors open.		Unit electrical ground.
	Lift here only.		Fire/explosion hazard; keep open flames away from unit.
	Engine running.		Burn/scald hazard; pressurized steam.

# SPECIFICATIONS

## MAGNUM MODEL

MMG320CAN6

### Engine

Make/Brand.....	John Deere
Model .....	RG6090HF485
Horsepower - prime <b>hp (kW)</b> .....	384 (287)
Horsepower - standby <b>hp (kW)</b> .....	422 (315)
Operating Speed <b>rpm</b> .....	1800
Displacement <b>in<sup>3</sup> (L)</b> .....	548 (9.0)
Cylinders - qty .....	6
Fuel Consumption - 100% prime <b>gph (Lph)</b> .....	17.9 (67.8)
Battery Type .....	Group 31
Battery Voltage (Quantity per Unit) .....	12V (2)
Battery Rating .....	1000 CCA

### Generator

Make/Brand.....	Marathon Electric
Model .....	432PSL6506
Type, Insulation .....	Brushless, H

### Generator Set (Engine/Generator)

	600V (3Ø)	480V (3Ø)	208V (3Ø)	240V (1Ø)
3Ø - Standby <b>kW (kVA)</b> .....	281 (351)	275 (344)	238 (298)	N/A
Amps - 3Ø Standby <b>A</b> .....	338	413	826	N/A
3Ø - Prime <b>kW (kVA)</b> .....	258 (322)	254 (318)	221 (276)	N/A
Amps - 3Ø Prime <b>A</b> .....	310	382	767	N/A
1Ø - Standby <b>kW (kVA)</b> .....	0 (0)	0 (0)	0 (0)	N/A
Amps - 1Ø Standby - 240V <b>A</b> .....	0	0	0	N/A
1Ø - Prime <b>kW (kVA)</b> .....	0 (0)	0 (0)	0 (0)	N/A
Amps - 1Ø Prime - 240V <b>A</b> .....	0	0	0	N/A
Frequency <b>Hz</b> .....	60			
Power Factor .....	0.8 (3Ø)			

### Weights

Dry Weight, Skid Mounted <b>lbs (kg)</b> .....	8039 (3646)
Operating Weight, Skid Mounted <b>lbs (kg)</b> .....	11499 (5215)
Dry Weight, Trailer Mounted <b>lbs (kg)</b> .....	10912 (4949)
Operating Weight, Trailer Mounted <b>lbs (kg)</b> .....	14372 (6519)

### Capacities

Fuel Tank Volume <b>gal (L)</b> .....	459 (1738)
Usable Fuel Volume <b>gal (L)</b> .....	423 (1601)
Coolant (incl. engine) <b>qt (L)</b> .....	75.0 (70.9)
Maximum Run Time <b>hrs</b> .....	24

### AC Distribution

Circuit Breaker Size .....	1200
Voltage Selection .....	Link/Reconnect Board
Voltage Regulation .....	+/- 1%
Voltages Available 1Ø .....	N/A
Voltages Available 3Ø .....	208, 480, 600

### Trailer

Number of Axles .....	2
Capacity - Axle Rating <b>lbs (kg)</b> .....	8000 (3629)
Tire Size <b>in</b> .....	17.5
Brakes .....	Electric
Hitch - Standard .....	3" Ring
Maximum Tire Pressure <b>psi</b> .....	125

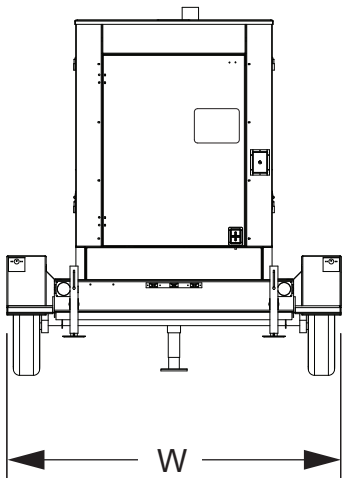
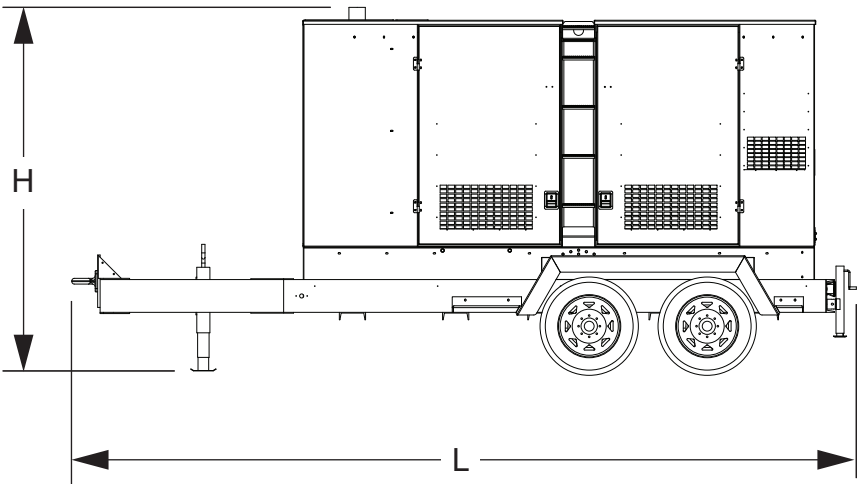
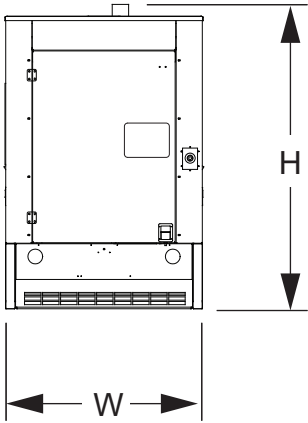
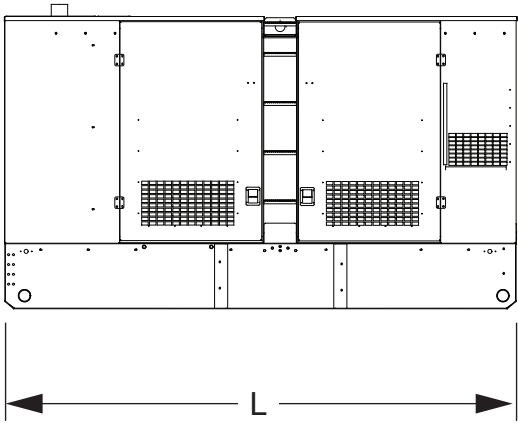
*Specifications are subject to change without notice.*

UNIT DIMENSIONS

MAGNUM MODEL

MMG320CAN6

<b>Dimensions (L x W x H)</b>	
Skid Mounted in (m)	156 x 60 x 90 (3.96 x 1.52 x 2.29)
Trailer Mounted in (m)	230 x 102 x 110 (5.84 x 2.59 x 2.79)



Specifications are subject to change without notice.

# UNIT SERIAL NUMBER LOCATIONS

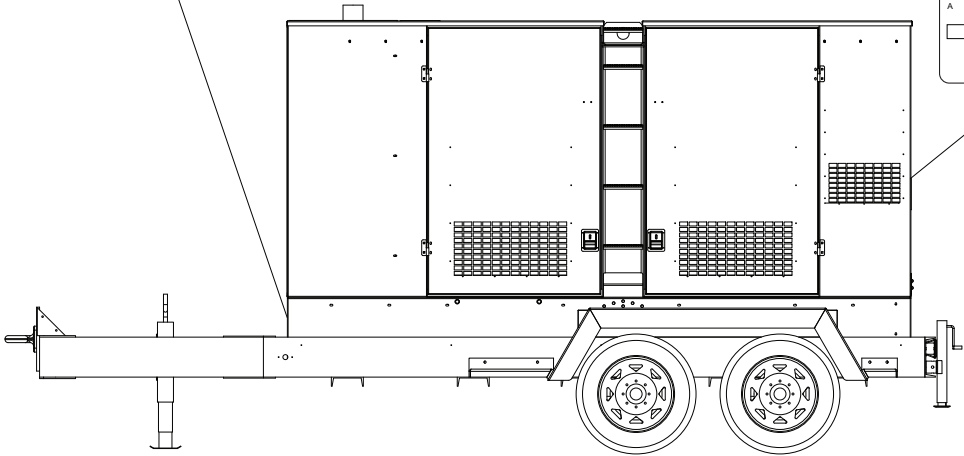
Refer to the locations illustrated below to find the unit ID tag and VIN tag on your unit. Important information, such as the unit serial number, model number and Vehicle Identification Number (VIN) for your trailer are found on these tags. Record the information from these tags so it is available if the tags are lost or damaged. When ordering parts or requesting technical service information, you may be asked to provide this information.

VIN Tag

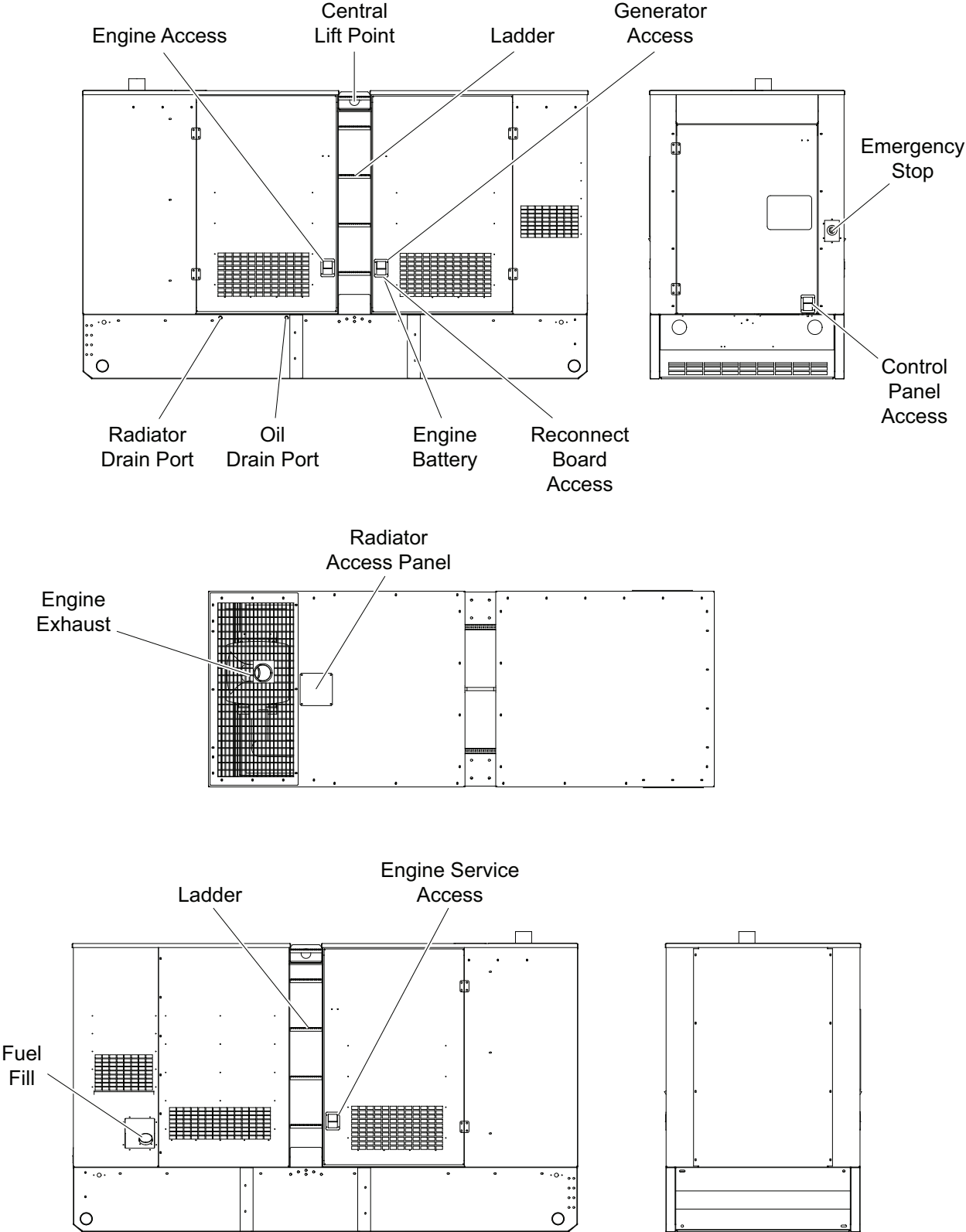
MANUFACTURED BY/FABRIQUE PAR: Magnum Power Products LLC		DATE: 00/0000	
GVWR/PNEU: 000KG (000LBS)		COLD INF. PRESS./	
		PRESS. DE	
GVWR / PNEU	TIRE / PNEU	RIM / JANTE	CONF. A FROID - KPA/P(SI/LP) SGL / DUAL
EACH AXLE			
TIRE AND LOADING INFORMATION RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT			
The weight of cargo should never exceed 0000KG (0000LBS) Le poids du chargement ne doit jamais dépasser 0000KG (0000LBS)			
SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION VOIR LE MANUEL DE L'USAGER POUR PLUS DE RENSEIGNEMENTS			
VIN: 00000000000000000000			
MODEL: XXX000			
TYPE: TRAILER			

UNIT ID Tag

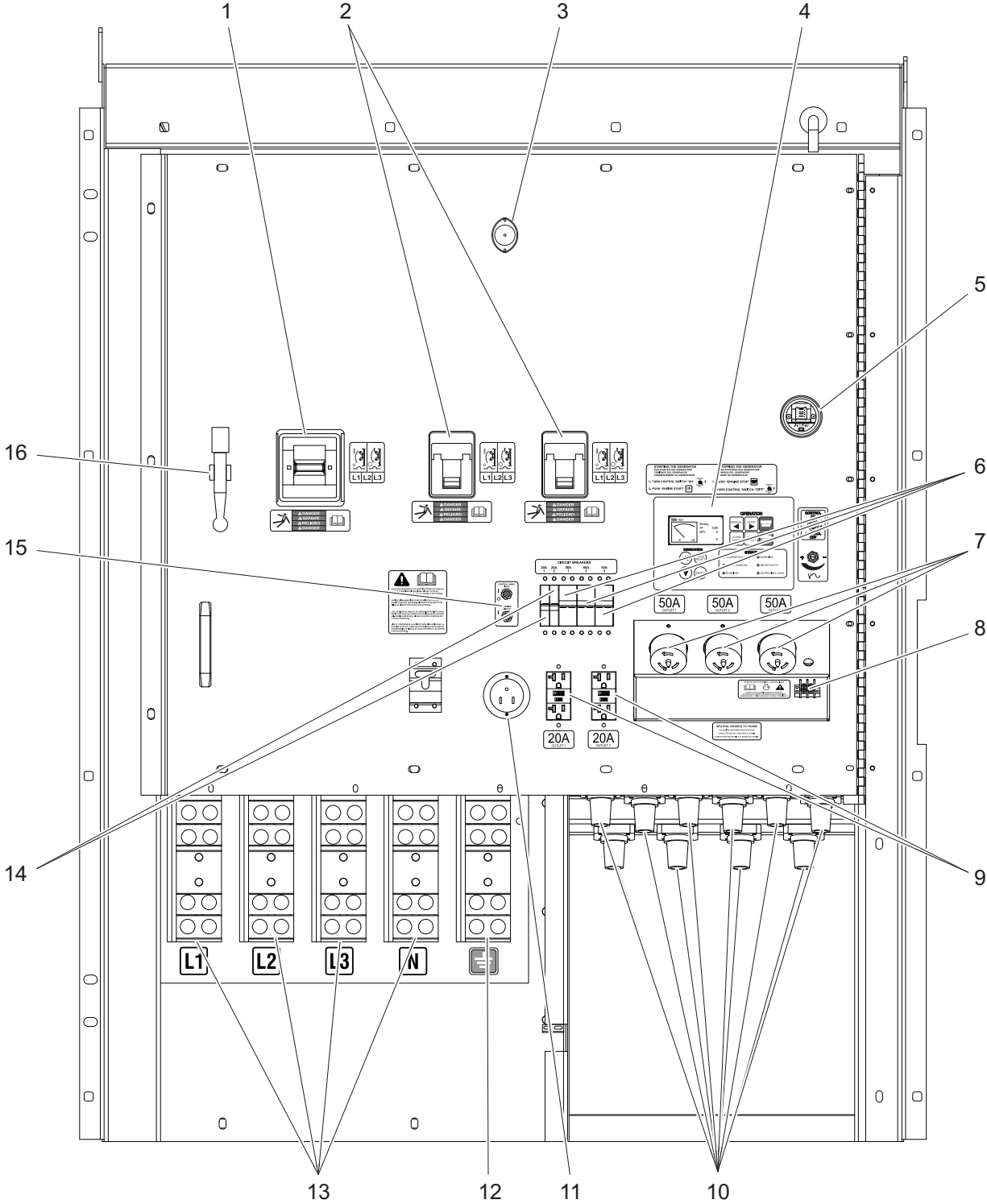
Manufactured by MAGNUM POWER PRODUCTS LLC			
A wholly owned subsidiary of Generac Power Systems, Inc.			
215 Power Drive • Berlin, WI 54923			
1-800-926-9768			
Model		Serial Number	
Mfg. Code			
Skidded WT (lbs/kg)		rpm/freq	
1 ph. 1.0PF		3 ph. .8PF	
KW		V	
KVA		A	
		insul. class	
RATING			
FOR ELECTRICAL EQUIPMENT ONLY POUR MATERIEL ELECTRIQUE SEULEMENT			



COMPONENT LOCATIONS



MAIN CONTROL PANEL FEATURES

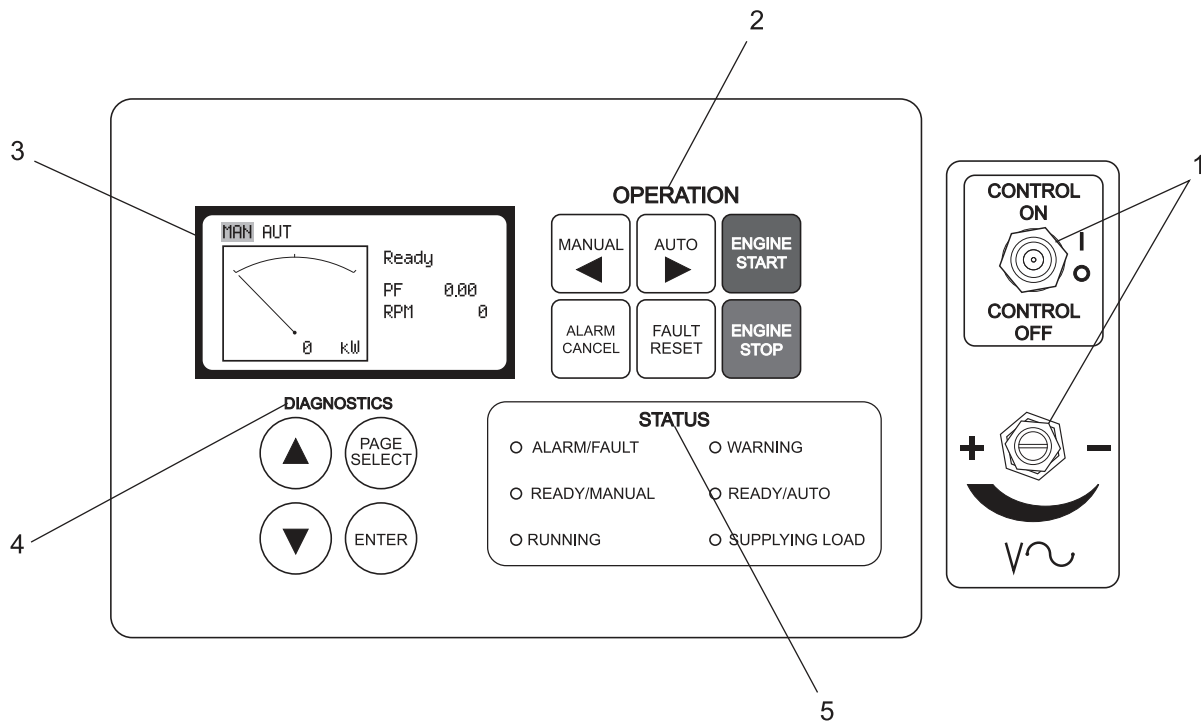


1. **MAIN CIRCUIT BREAKER FOR CONNECTION LUGS:** This breaker will disconnect power to the connection lugs (items 1-2). It **WILL NOT** disconnect power to the receptacles when the engine is running. The main circuit breaker will trip in order to protect the generator from damage if a load is too great.
2. **OPTIONAL CIRCUIT BREAKERS FOR CAM LOCK CONNECTORS:** The MMG320CAN6 has two optional 400A breakers. The left breaker protects SET 1 cam locks. The right breaker protects SET 2 cam locks.
3. **OPTIONAL CONTROL PANEL LIGHT**
4. **MAGNUM DIGITAL CONTROLLER (MDC):** Refer to [page 16](#) for additional information.
5. **AIR FILTER METER:** This gauge shows the condition of the air filter when the engine is running.
6. **50A CIRCUIT BREAKERS (3):** Circuit breakers for the 120/240V twist-lock receptacles.
7. **120/240V TWIST-LOCK RECEPTACLES (3):** These receptacles are used for connecting additional loads or equipment to the generator in 240 and 208 voltage selections only.
8. **REMOTE START TERMINAL BLOCK:** Used to connect the generator to a dry-contact closure switch for remote starting of the generator.
9. **120V GFCI DUPLEX RECEPTACLES (2):** Receptacles for additional equipment that may require Ground Fault Circuit Interrupt (GFCI) protection.
10. **OPTIONAL CAM LOCK CONNECTORS:** Series 16 Taper Nose 400A, 600V cam locks are connected here. Refer to [page 30](#) for more information.
11. **ENGINE ACCESSORY CONNECTION:** Connection for battery charger and other engine accessories.
12. **OUTPUT GROUND CONNECTION:** Ground lug for attaching the generator to a good earthen ground. (The generator neutral is bonded to ground when shipped from the factory.)
13. **CONNECTION TERMINAL LUGS:** External loads are wired to these lugs.
14. **20A CIRCUIT BREAKERS (2):** Circuit breakers for the 120V GFCI receptacles.
15. **OPTIONAL AUXILIARY LIGHT SWITCHES:** These switches operate the control panel and interior lights.
16. **BREAKER HANDLE EXTENSION:** This provides additional leverage to the main breaker switch.

## MAGNUM DIGITAL CONTROLLER (MDC)

The MDC is an enhanced digital generator controller used to start, stop and monitor the operation of the generator and the engine. The controller constantly monitors vital generator and engine functions for a number of pre-programmed alarm and fault conditions. When a fault condition occurs, the engine will shut down automatically and the Liquid Crystal Display (LCD) window will display the fault that caused the shutdown; to resume operation, the fault condition must be resolved. The controller has the ability to provide the display readout in English and Spanish; other languages are available. A screen print out of the display screen is also available. This controller also records a history of the unit's performance which may be viewed at any time and will not be removed or lost when the controller is powered down.

The MDC panel consists of five sections: the "CONTROL ON/OFF" toggle switch and fine voltage adjustment screw, the "OPERATION" keypad, the LCD window, the "DIAGNOSTICS" keypad, and the "STATUS" Light Emitting Diodes (LED's).



## DIGITAL CONTROLLER FEATURES AND FUNCTIONS

### 1. The "CONTROL ON/OFF" Toggle Switch and Fine Voltage Adjustment Screw

- **"CONTROL ON/OFF" toggle switch:** This toggle switch powers-up and switches off the control panel and the controller.
- **Fine Voltage Adjustment Screw:** This screw may be adjusted to set the generator output voltage after the link board or voltage selector switch has been changed from one phase to another. This adjustment **MUST** be accomplished within 45 seconds of start-up, during the "V Detect," so that the unit does not experience a shutdown alarm for "over or under voltage." Refer to ["Fine Voltage Adjustment" on page 19](#) for more information.

### 2. The "OPERATION" Keypad

- **"ENGINE START" button:** The Power Display screen must be in the "MAN" mode in the upper left corner of the LCD window display and the "READY/MANUAL" LED lit in the "STATUS" portion of the controller. Press the green "ENGINE START" button to start the unit.
- **"ENGINE STOP" button:** Press the red "ENGINE STOP" button to shut down the unit and start the "Stop Value" timer.



- **“MANUAL ◀” button:** Press this button to change from the automatic (remote) starting mode to manual starting mode.
- **“AUTO ▶” button:** Press this button to change from manual starting mode to automatic (remote) starting mode.
- **“ALARM CANCEL” button:** When an alarm is activated, either visually or audibly, press this button to silence or cancel the alarm.
- **“FAULT RESET” button:** Press this button to clear the fault from the LCD window after the fault has been corrected. Press “FAULT RESET” and “ENTER” to clear the John Deere “ECU Alarm List” codes.

### 3. The Liquid Crystal Display (LCD)

- This window will toggle between the Generator Display screen and the Engine Display screen upon start-up of the unit. By viewing these screens, the operator will be able to monitor both the engine and generator status while the unit is running.

### 4. The “DIAGNOSTICS” Keypad

- **“▲” Scroll Up button:** Press this button to scroll up within the LCD window.
- **“▼” Scroll Down button:** Press this button to scroll down within the LCD window.
- **“PAGE SELECT” button:** Pressing this button will select the next display screen.
- **“ENTER” button:** Pressing this button will place you inside the particular display to review the generators pre-programmed setpoints or parameters.

### 5. The “STATUS” Light Emitting Diodes (LED’s)

- These six LED’s will illuminate to display the current operational status of the generator:
  - **“ALARM/FAULT”:** Indicates active or inactive alarms, but not reset shutdown alarms.
  - **“WARNING”:** Indicates an active or inactive alarm, or a warning alarm that has not been reset.
  - **“READY/MANUAL”:** Indicates the controller is ready to start and in the Manual mode.
  - **“READY/AUTO”:** Indicates the unit is in the Auto mode ready for the remote start signal.
  - **“RUNNING”:** Indicates the unit is running.
  - **“SUPPLYING LOAD”:** Indicates a load is being applied to the generator.

## GENERATOR MONITORING

Generator information is shown on the Liquid Crystal Display (LCD) window in a toggling manner with the engine information after the first 60 seconds of operation, then every five seconds thereafter. The Generator Display screen will show frequency, nominal voltage, nominal amperage, line to neutral voltage, line to line voltage and amperage.

**Note:** When loading the generator, it is important to observe the amperage to determine the load balance on each line of the generator. Minor load unbalances, usually 10% or less, will not cause any particular problems. Every effort should be made to distribute the load equally between all lines.

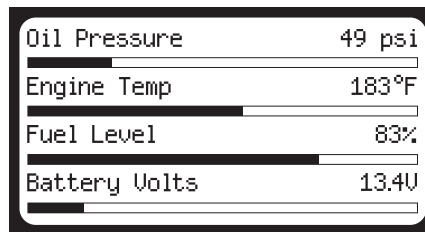
- **Hertz:** Displays output frequency.
- **Generator Output Voltage:** Line to neutral display, single phase (1Ø).
- **Generator Output Voltage:** Line to line display, 3 phase (3Ø).
- **Amps:** Displays the AC output amperage produced by the generator.

Gen Freq		60.0 Hz	
L1N	120V	L12	208V
L2N	120V	L23	208V
L3N	120V	L31	208V
	226	222	223 A

## ENGINE MONITORING

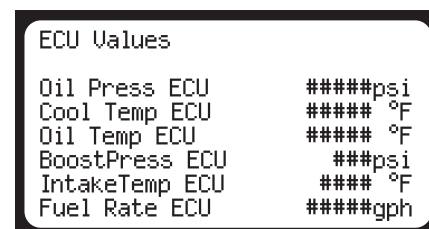
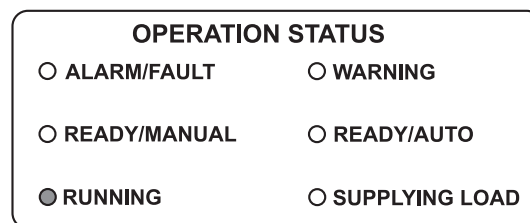
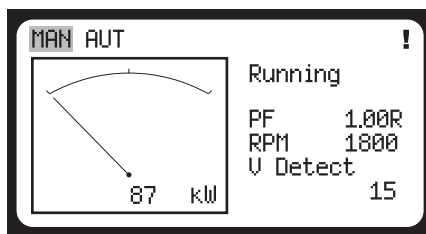
Engine information is shown on the Liquid Crystal Display (LCD) window in a toggling manner with the generator information after the first 60 seconds of operation and then every five seconds thereafter. The Engine Display screen will show oil pressure, engine coolant temperature, fuel level and battery voltage.

- **Oil Pressure:** Displays engine oil pressure. The display registers oil pressure between 0-100 psi (10-689 kPa). Normal operating pressure is between 35-80 psi (241-552 kPa).
- **Engine Temp:** Displays the temperature of the engine's coolant. If the coolant temperature exceeds the maximum water temperature of 230°F (110°C) the engine will automatically shut down. Zero will be displayed until a minimum temperature of 100°F (38°C) is reached.
- **Fuel Level:** Displays the level of fuel in the tank by percentage (50% = 1/2 tank, 75% = 3/4 tank, etc.). If the fuel level drops below a programmed low fuel point, usually at 15%, a low fuel warning and optional audio alarm will be activated. If the fuel level drops below the programmed low fuel limit, usually at five percent, the engine will automatically shut down.
- **Battery Volts:** Displays the engine battery voltage. A normal reading is 13-14V on 12 volt systems and 24-26V on 24 volt systems (with the engine running).

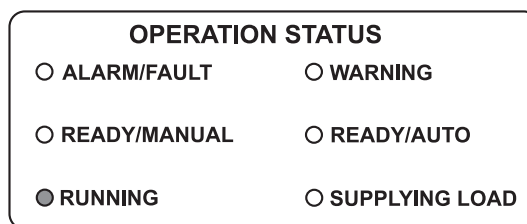
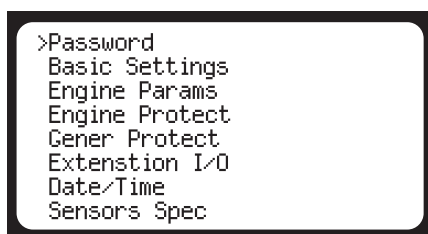


Additional information may be viewed while the unit is in Manual or Auto mode. By pressing the "PAGE SELECT" button, the operator will select one of the following screens; "Running" screen, "Password" screen, or History screen. In each of these page selections the operator may press the "▲" or "▼" buttons on the "DIAGNOSTICS" keypad to display additional information as follows:

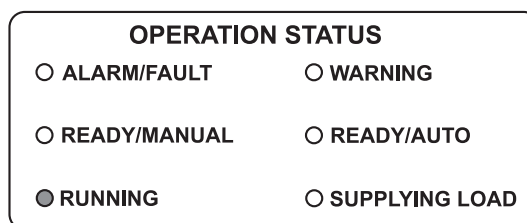
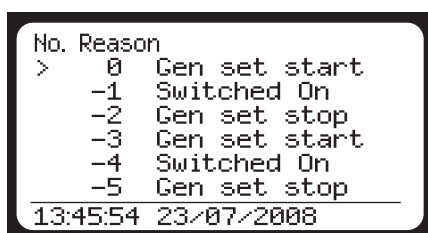
- **"Running" screen:** The operator may press the "▲" or "▼" buttons on the "DIAGNOSTICS" keypad to display the "Alarm List" screen, "ECU Alarm List" screen, "Run Hours" screen, "ECU Values" screen, Engine Display screen and Generator Display screen.



- **“Password” screen:** The operator may press the “▲” or “▼” buttons on the “DIAGNOSTICS” keypad to move the cursor (>) up or down a list of text.



- **History screen:** The operator may press the “▲” or “▼” buttons on the “DIAGNOSTICS” keypad to move the cursor (>) up or down a list of recent alarm or shutdown codes. Pressing the “ENTER” button at a particular selection will allow the operator to scroll to the right in the LCD window to view the generator operating parameters at the time of the alarm or shutdown. The history of alarms or codes is saved in the digital controller. The most recent alarm or code is the first to be listed, with the time/date of the alarm or code at the bottom of the screen. The controller stores up to 117 codes. When full, the controller will automatically remove the oldest file. These codes will not be lost when the “CONTROL ON/OFF” toggle switch is powered off.



**Note:** To view the display screens longer, push the “PAGE SELECT” button on the “DIAGNOSTICS” keypad until you reach the “Ready” screen. Then press the “▲” or “▼” buttons to navigate to the screens you want. The screens will display for approximately 45 seconds.

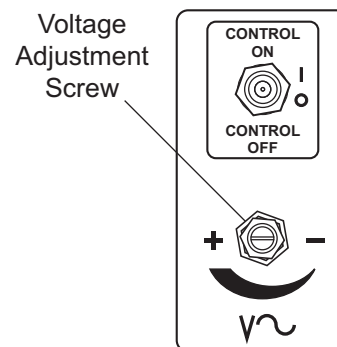
## WET STACKING

The unit is powered by a diesel engine. Diesel engines are susceptible to wet stacking if lightly loaded. Wet stacking occurs when an engine is run at less than 30% of its full load capacity, causing unburned fuel to accumulate in the exhaust system. Wet stacking can be detected by continuous black exhaust when the unit is under a constant load. It can also cause fouling of injectors and buildup on engine valves. Diesel engines operate properly when applied loads are between 30% and 100% capacity. Appropriate generator sizing is determined by the anticipated load. If the unit is in a wet stack condition, load the unit heavily for five hours or until the exhaust is clear.

## FINE VOLTAGE ADJUSTMENT

Upon start up of the generator, the “Running” screen of the Magnum Digital Controller (MDC) will display “V Detect” and will count down from 45 seconds to zero. This is a safety feature of the controller to protect the generator from over or under voltage upon start up.

“V Detect” is a 45 second time delay and countdown process before the MDC records the generator nominal output voltage. This nominal generator voltage is then compared to the current set point voltage of the link board or voltage selector switch. If the nominal voltage recorded by the controller is greater than or lower than the current set point voltage of the link board or voltage selector switch setting by 10% or more, the controller will shut the generator down automatically. The display will read: “Wrn Gen L1 <V”, “Wrn Gen L2 <V”, “Wrn Gen L3 <V” or “Sd Gen L1 <V”, “Sd Gen L2 <V”, “Sd Gen L3 <V”. This means the controller warned (“Wrn”) or shut down (“Sd”) the unit due to an output voltage irregularity.



The output voltage of the generator may be adjusted after the generator is running by using the fine voltage adjustment

screw. The adjusting screw is located directly below the "CONTROL ON/OFF" toggle switch on the control panel. This screw turns a rheostat that will provide an increase ("+" ) or a decrease ("-") in the generator output voltage as displayed on the Generator Display screen on the MDC. If the voltage is increased or decreased too fast or too slow, the unit will automatically shut down. This adjustment needs to be made within the 45 second delay and count down to zero period.

To adjust the output voltage, check the output voltage on the Generator Display screen. Look at the "L1N" voltage or the "L12" voltage on the display. The generator nominal output voltage should be within 10% of the voltage rating on the link board or voltage selector switch. Use a flat head screwdriver to turn the screw in the desired direction until the required voltage shown on the LCD window matches the stated voltage on the link board or voltage selector switch.

*For Example:* With the voltage selector switch set to "208/120V" 3-phase position, the voltage shown on the Generator Display screen must be within  $\pm 10\%$  of the 208/120V position (188-228 V line to line/108-132 V line to neutral).

**Note:** Each time the link board or voltage selector switch is changed from one setting to another, an adjustment will need to be made to the fine voltage using this adjustment screw.

## PRESTART CHECK LIST

Before starting the generator, carefully read the prestart check list. Make sure that all of the items are checked before trying to start the generator. This check list applies to both manual and remote starting of the generator.

- ☐ Read and understand **ALL** safety sections at the beginning of this manual.
- ☐ Make sure the "CONTROL ON/OFF" toggle switch is in the "OFF/O" position.
- ☐ Make sure the circuit breakers are switched "OFF/O".
- ☐ Check that the generator is properly grounded to a good earthen ground. Installation should be in compliance with National Electrical Code (NEC), as well as any state and local codes or regulations.
- ☐ Check all electrical connections at the connection lugs and cam lock receptacles (if equipped). Are they wired correctly? Are they tight?
- ☐ Check the link board or voltage selector switch and make sure that it is set to the desired voltage.
- ☐ Is the voltage selector switch (if equipped) locked?
- ☐ Is the generator sitting level?
- ☐ Thoroughly check for any water inside the unit, on or near the generator. Dry the unit before starting.
- ☐ Check oil, coolant and fuel levels and engine battery connections.
- ☐ Check engine fan belt tension and condition.
- ☐ Check engine fan belt guard.
- ☐ Check engine exhaust system for loose or rusted components.
- ☐ Check radiator and surrounding shroud for debris.
- ☐ Are any of the generator covers loose or missing?
- ☐ Are all preventive maintenance procedures up to date?
- ☐ Check that the battery disconnect switch is on, if equipped.

## ENGINE BREAK-IN REQUIREMENTS

**Note:** During the first 20 hours of operation, avoid long periods of no load or sustained maximum load operation. If the generator is to run for longer than five minutes without a load, shut the generator down.

John Deere engines are supplied with engine break-in oil from the factory. Extra care during the first 100 hours of engine operation will result in better performance and longer engine life. **DO NOT** exceed 100 hours of operation with the break-in oil. Operate the engine at heavy loads (60-90% of maximum) as much as possible. If the engine has spent significant time at idle, constant speed(s), and/or light load or if makeup oil is required, a longer break-in period may be needed. Consult the engine operator's manual for a full description of necessary procedures on the addition of oil and extension of the break-in period. For more information on regular maintenance intervals, refer to ["Basic Maintenance Schedule - John Deere Engine" on page 38.](#)

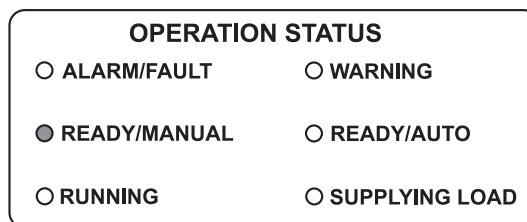
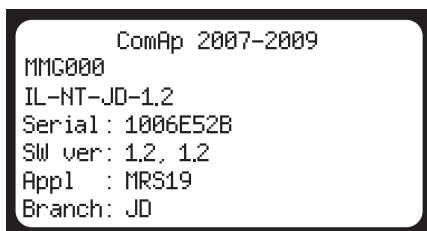
## MANUAL STARTING OF THE GENERATOR

1. Move the “CONTROL ON/OFF” toggle switch to the “CONTROL ON/I” position.

### **⚠ DANGER**

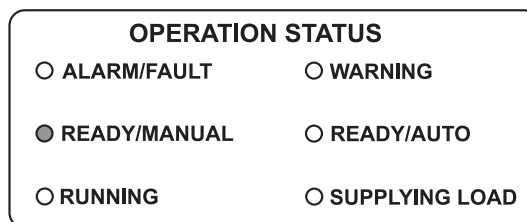
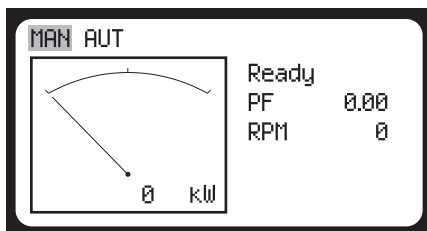
**CARBON MONOXIDE: USING A GENERATOR INDOORS CAN KILL YOU IN MINUTES.**

2. The Liquid Crystal Display (LCD) window will quickly display system information, all Light Emitting Diodes (LED's) will flash.

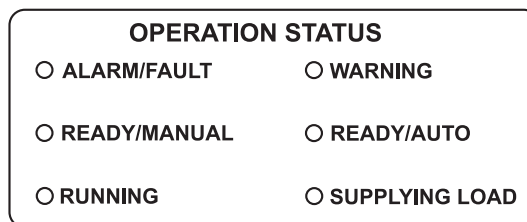
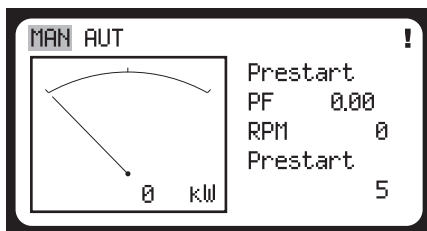


3. The LCD window will indicate “MAN” (Manual) mode and “Ready”. The “READY/MANUAL” LED will be lit.

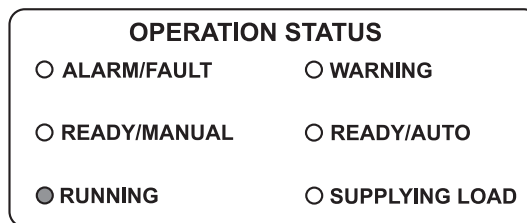
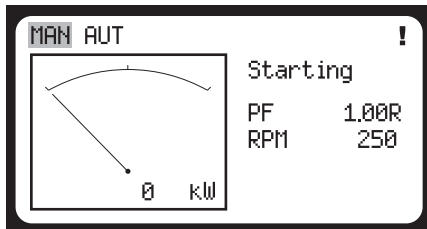
**Note:** The unit must be in the “MAN” mode with the “READY/MANUAL” LED lit to start the unit.



4. Press the green “ENGINE START” button. The “Prestart” (Preheat) screen will be displayed (if equipped) and a countdown will begin from 20 seconds to 0.

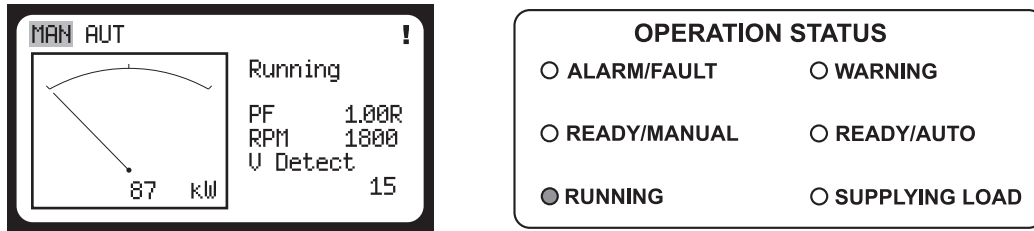


5. The “Starting” screen will be displayed. The engine will crank and start running.



6. The “Running” screen will display.

**Note:** It may take a few seconds for the engine to run smoothly and reach its governed operating speed. The 45 second “V Detect” time delay will start to count down.



7. The LCD window will then toggle from the Running screen to the Generator Display screen and then to the Engine Display screen.



8. If the engine does not start after the first cranking attempt, the engine will pause for 15 seconds to allow the starter to cool. The LCD window will show “PAUSE”. The engine will make two more attempts to start for a total of three crank cycles.
9. Should the engine not start and run within three starting cycles, the LCD window will show “SD Start fail”. The starting sequence may be repeated after the starter has had a minimum of two minutes to cool. Press the “FAULT RESET” button to clear the controller. To start the unit, press the green “ENGINE START” button.

**Note:** The engine controller may skip the preheat engine steps on some of the larger models.

10. Once the engine starts, it will immediately begin speeding up to a constant 1800 rpm. The engine may hunt or change speeds until operating speed is reached. After a few minutes of operation, the engine will be warmed up and the LCD window will show engine and generator operating parameters. Temperature will be shown as “0” until the engine temperature is approximately 100°F (38°C).
11. Check the generator for excessive noise or vibration and any coolant, oil, or fuel leaks before applying any loads.
12. Check that the AC output voltage is correct. The output voltage can be fine adjusted by using the fine voltage adjustment screw (rheostat), as described on [page 19](#).
13. Check that the frequency (Hz) is correct. With no loads connected to the generator, the frequency should read approximately 60 Hz, depending on the type of engine governing used.
14. If all wiring connections have been made correctly, switch the main circuit breaker to the “ON/I” position and then add any loads attached to the receptacles by switching the respective circuit breaker to the “ON/I” position. You will notice a slight change in engine sound when a load is applied to the unit.

## “AUTO” (REMOTE) STARTING OF THE GENERATOR

The “AUTO” button is used when the generator is started from a location other than the control panel and by using a transfer switch. “AUTO” (remote start) is the normal setting when the generator is being used as a standby power supply. Before putting the generator in the Auto mode, review the Pre-Start Check List and Manual Starting of the Generator sections beginning on [page 20](#). Also follow all safety warnings and information on isolating the generator with a transfer switch if the unit is to be used as a standby power supply (refer to [page 36](#)). Then continue with the steps described below:

1. Perform a manual start of the generator at least once to verify that the engine is operating correctly.

2. If a check of the remote start circuit is desired, remove the wires from the remote start terminal block. Press the “AUTO” button, the Liquid Crystal Display (LCD) window should highlight “AUT” in the upper left corner. Attach a jumper wire (minimum 16 gauge) across the two terminals on the remote start terminal block. This applies a ground to the Digital Controller to close the starting circuit contacts. The engine should crank, start and run.
3. Remove the jumper wire from the remote start terminal block and the engine will stop. Reconnect any necessary wires from the remote start switch (transfer switch) to the remote start terminal block.
4. Confirm unit is in Auto mode. The LCD window should have “AUT” highlighted in the upper left corner.
5. Close the main circuit breaker (set to “ON/I”).
6. Secure the generator by closing and locking all access doors.
7. The generator is now ready for remote starting.

## SHUTTING DOWN THE GENERATOR

Check with personnel using power supplied by the generator and let them know that the power is going to be turned off. Make sure the power shut down will not create any hazards by accidentally turning off equipment that needs to be kept on (pumps, compressors, lights, etc.).

1. Remove all loads from the generator by opening all circuit breakers (turn to “OFF/O”).
2. Let the engine run for approximately five minutes to allow it to cool down.
3. Push the red “ENGINE STOP” button. Pressing “ENGINE STOP” will result in the generator going into the shutdown cycle and starting a 15 second shutdown timer called “Stop Value.” If the unit does not shut down within 15 seconds, a “Stop Fail” alarm will be displayed on the Liquid Crystal Display (LCD) window.
4. Move the “CONTROL ON/OFF” toggle switch to the “CONTROL OFF/O” position.

**Note:** For extended storage time, disconnect the battery. Refer to the engine operator’s manual for extended storage requirements.

## MDC CONTROLLER INFORMATION DISPLAYS, FUNCTIONS, AND RESET

The Magnum Digital Controller (MDC) constantly monitors vital generator and engine functions for a number of operation, alarm, and fault conditions. When a fault condition occurs, the engine will shut down automatically and the Liquid Crystal Display (LCD) window will show the fault that has caused the shutdown. To resume operation, the fault condition must be resolved. To reset the controller and resume operation, press the “FAULT RESET” button.

The operation of the Magnum Digital Controller is divided into the following sections:

### MAGNUM DIGITAL CONTROLLER (MDC) - GENERATOR OPERATIONAL STATUS

The MDC displays the operational status of the generator using the following codes:

No.	Engine State	Description
1	AfterCool	Engine aftercooling, cooling pump output is closed.
2	Cooling	The unit is cooling before stop.
3	Cranking	Engine is cranking.
4	EmergMan	Emergency manual gen-set operation.
5	Init	Autotest during controller power on.
6	Loaded	The unit is running at nominal speed and GCB OPEN/CLOSE is closed.
7	Not Ready	The unit is not ready to start.
8	Pause	Pause between start attempts.
9	Prestart	Prestart sequence in process, prestart output is closed.
10	Ready	The unit is ready to run.

No.	Engine State	Description
11	Running	The unit is running at nominal speed.
12	Shutdown	Shutdown alarm is activated.
13	Starting	Starting speed is reached and the <i>idle timer</i> is running.
14	Stop	Stop.

No.	Electrical State	Description
1	StabilTO	Stabilization Timeout

## MAGNUM DIGITAL CONTROLLER (MDC) - ALARM MANAGEMENT

The MDC is capable of displaying the following alarms:

No.	Type	Description
1	Sensor fail (FLS)	Sensor fail is detected when measured value is 6% out of the selected characteristic. Sensor fail is indicated by ##### symbol instead of measured value. <b>Note: Oil Temp for John Deere engines will always display as #####.</b>
2	Warning (WRN)	When warning comes up, refer to list of possible alarms.
3	Shutdown (SD)	When the shutdown alarm comes up, the digital controller opens outputs GCB CLOSE/OPEN, FUEL, SOLENOID, STARTER and PRESTART to stop the engine immediately.

## MAGNUM DIGITAL CONTROLLER (MDC) - LIST OF ALARMS

Shutdown and warning fault conditions and the displayed message are described in the following table:

No.	Events Specification	Protection Type	Information on Binary Output Available	Description
1	AnInIOM Sd	SD	YES	Shutdown alarm configurable on the input of IG-IOM/IGS-PTM.
2	AnInIOM Wrn	WRN	YES	Warning alarm configurable on the input of IG-IOM/IGS-PTM.
3	Battery Flat (low battery)	SD	YES	If the controller switches off during starting sequence due to bad battery condition, it doesn't try to start again and activates this protection.
4	Binary Input	CONFIG.	YES	Configurable Warning/Shutdown alarms on the inputs of IL-NT.
5	ChrgAlternFail	WRN	YES	Failure of the alternator to charge the battery.
6	EmergencyStop	SD	NO	If the red <i>Emergency Stop</i> switch is pushed or opened, shutdown is immediately activated.
7	Engine Temp Sd	SD	NO	Water temperature is greater than <i>Sd Water Temp</i> setpoint.
8	Engine Temp Wrn	WRN	YES	Water temperature is greater than <i>Wrn Water Temp</i> setpoint.
9	Fgen<, >	SD	YES	The generator frequency is out of limits given by <i>Gen &gt;f</i> and <i>Gen &lt;f</i> setpoints.
10	Fuel Level Sd	SD	YES	Fuel level is smaller than <i>Sd Fuel Level</i> setpoint (5%).
11	Fuel Level Wrn	WRN	YES	Fuel level is smaller than <i>Wrn Fuel Level</i> setpoint (15%).



No.	Events Specification	Protection Type	Information on Binary Output Available	Description
12	GCB fail	SD	NO	Failure of the generator circuit breaker.
13	Igen unbl	SD	NO	The generator current is unbalanced.
14	Low BackupBatt	WRN	NO	RTC backup battery is flat (low).
15	Oil Press Sd	SD	NO	Oil pressure is smaller than <i>Sd Oil Press</i> setpoint.
16	Oil Press Wrn	WRN	YES	Oil pressure is smaller than <i>Wrn Oil Press</i> setpoint.
17	Overload	SD	YES	The load is greater than the value given by <i>Overload</i> setpoint.
18	Overspeed	SD	YES	The protection comes active if the speed is greater than <i>Overspeed</i> setpoint.
19	ParamFail	NONE	NO	Wrong checksum of parameters. Happens typically after downloading new firmware or changing of the parameter. The controller stays in INIT mode. Check all parameters, write at least one new parameter.
20	PickupFault	SD	NO	Failure of the magnetic pick up sensor for speed measurement.
21	Sd IOM fail	SD	NO	Shutdown alarm in case of lost connection to IOM/IGS-PTM module.
22	SprinklActive	WRN	NO	The protection is active if the output <i>Sprinkler</i> is closed.
23	Start failed	SD	YES	Unit did not start.
24	Stop fail	SD	YES	Unit did not stop.
25	Ubat	WRN	YES	Battery voltage is out of limits given by <i>Batt Undervolt</i> setpoints.
26	Underspeed	SD	YES	During starting of the engine, when the RPM reaches the value of <i>Starting RPM</i> setpoint, the starter is switched off and the speed of the engine can drop under <i>Start RPM</i> again. Then the <i>Underspeed</i> protection becomes active. Protection evaluation starts 5 seconds after startup.
27	Vgen<, >	SD	YES	The generator voltage is out of limits given by <i>Gen &lt;V</i> and <i>Gen &gt;V</i> setpoints.
28	Vgen unbal	SD	NO	The generator voltage is unbalanced more than the value of <i>Volt unbal</i> setpoint.
29	Wrn ECU Alarm	WRN	NO	ECU alarm list is not empty.
30	Wrn RA15 fail	WRN	NO	Warning alarm in case of lost connection to IGL=RA15 module.
31	WrnMaintenance	WRN	NO	The period for servicing is set by the <i>WrnMaintenance</i> setpoint. The protection comes active if the running hours of the engine reach this value.

## JOHN DEERE ECU INFORMATION DISPLAYS AND FUNCTIONS

This unit has a John Deere electronic Engine Control Unit (ECU) which regulates the engine speed (rpm) and constantly monitors vital engine functions for a number of operation, alarm and fault conditions. When an operation, alarm or fault condition occurs, the Liquid Crystal Display (LCD) window will alert the operator either visually or audibly. In addition to the "Alarm List," there is an "ECU Alarm List" which will list any faults specified by the John Deere ECU.

Press the "▲" Scroll Up button (on the diagnostic keypad) to view the "ECU Alarm List." This will allow the operator to view a description of the fault, along with the diagnostic trouble codes located at the bottom of the display (refer to Figure 1). To further identify a fault by using these codes, refer to the John Deere Operator's Manual supplied with

the unit. To resume operation, the fault condition must be resolved and the code cleared from the display.

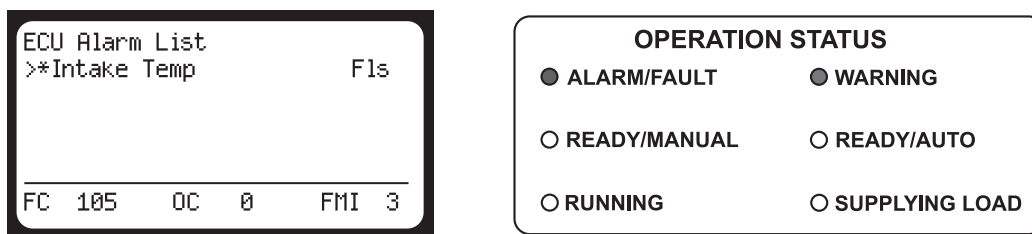


Figure 1

Diagnostic messages are read and displayed in the “ECU Alarm List.” The Suspect Parameter Number (SPN)\*, Failure Mode Identifier (FMI) and Occurrence Counter (OC) are shown together with a description (if possible). One SPN\*/FMI describes one failure. If FMI is equal to zero or one, “WRN” is displayed in the “ECU Alarm List.” For any other FMI value, “FIs” is displayed. Detailed SPN\*/FMI information may be found in the SAE HS-1939 Publication, or refer to the engine manufacturer’s ECU error codes list. The following table displays the ECU messages and their descriptions.

No.	SPN	Description
1	SPN:100	EngOil Press
2	SPN:102	Boost Press
3	SPN:105	Intake Temp
4	SPN:110	EngCool Temp
5	SPN:175	EngOil Temp
6	SPN:629	Controller #1
7	SPN:636	PositionSensor
8	SPN:637	TimingSensor
9	SPN:651	InjectorCyl#1
10	SPN:652	InjectorCyl#2
11	SPN:653	InjectorCyl#3
12	SPN:654	InjectorCyl#4
13	SPN:655	InjectorCyl#5
14	SPN:656	InjectorCyl#6
15	SPN:677	EngStartRelay
16	SPN:1485	ECU MainRelay
17	SPN:3719.15	High soot load caution
18	SPN:3719.16	Very high soot load warning
19	SPN:3719.00	Very high soot load - needs service

**\*Note:** The Suspect Parameter Number (SPN) is displayed as “FC” on the bottom left of the LCD window. Refer to Figure 1.

## MAGNUM DIGITAL CONTROLLER (MDC) - HISTORY

The MDC stores a record of each important event in the history file of the controller. The history file seats 117 records. When the history file is full, the oldest records are removed.

No.	Record Structure Abbreviation	Historical Value
1	AIM1	IG-IOM, IGS-PTM analog input 1 value (when configured IG-IOM, IGS-PTM)
2	Date	Date of historical event in format DD/MM/YY
3	OilP	IL-NT analog input 1 value (default: oil pressure)

No.	Record Structure Abbreviation	Historical Value
4	FC	ECU alarm FailureCode
5	Vg2	Generator voltage L2
6	RPM	Engine speed
7	Ig2	Generator current L2
8	Ubat	Battery voltage
9	FMI	ECU alarm failure mode identifier
10	EngT	IL-NT analog input 2 value (default: water temperature)

## ADJUSTING THE DISPLAY BACK LIGHTING

The brightness on the Liquid Crystal Display (LCD) window may be adjusted by the operator whenever the Magnum Digital Controller (MDC) is powered up.

**Note:** Anytime an “\*” is displayed on the LCD window, the text or set point cannot be changed without the use of a password. Contact Magnum Power Products LLC Technical Support for assistance.

1. Press and hold “ENTER,” then press “▲” or “▼” on the “DIAGNOSTICS” keypad to increase or decrease the brightness as needed.
2. Release the “ENTER” button when the desired brightness is attained.

## RESETTING OF THE “TIME TO SERVICE” REMINDER

The Magnum Digital Controller (MDC) will display the message “WrnMaintenance” when the unit is due for maintenance or service. The maintenance or service interval is set at 250 hours of engine running time. Once the unit has been serviced, the “ServiceTime” reminder needs to be reset to the 250 hour interval. The following procedure demonstrates how to reset the running hours to 250:

1. With the unit shut down, power up the controller with the “CONTROL ON/OFF” toggle switch. The initialization screen will be displayed. The controller will toggle automatically to the “Ready” display screen.
2. Press the “PAGE SELECT” button. The next screen will display lines of text; starting with the word “Password,” then “Basic Settings,” “Engine Params,” “Engine Protect,” etc. The top line has a cursor (>) before the word “Password.”
3. Press the “▼” button to move the cursor (>) down to the “Engine Protect” line of text.
4. Press “ENTER.” “WrnMaintenance” will appear at the top left of the display screen. The current service time hour setting (0) will be one line below it on the right side.
5. Press “ENTER.” The current run time in hours will now appear on the left side of the display screen, directly under “WrnMaintenance.”
6. Press the “▲” button and reset the current run time hour setting to 250. If you pass the 250 time interval use the “▼” button to get back to the 250 time interval.
7. Press Enter to save the current run time hour setting.
8. Move the “CONTROL ON/I” toggle switch to the “CONTROL OFF/O” position.

## TROUBLESHOOTING AUTOMATIC SHUT DOWN CONDITIONS

### ▲ WARNING

**Allow engine to cool before performing any troubleshooting procedures. Contacting the engine when it is hot will cause severe personal injury.**

#### LOW FUEL LEVEL SHUT DOWN

1. Check the fuel level on the Liquid Crystal Display (LCD) window. Confirm that the generator is sitting level to ensure an accurate reading.

2. Check for leaks in the fuel tank. The fuel tank should not run dry under normal circumstances. The engine controller will shut the engine down when there is five percent of fuel remaining in the tank. This is done to keep the fuel lines from running dry.
3. If the fuel level is good and no leaks are found, check the fuel level sender and the connecting wiring for damage. To check for continuity between the sender and the engine controller, remove the appropriate bolts from the control panel to access the inside of the control box. Consult the appropriate DC wiring diagram in the back of this manual for the proper path between the engine controller and the fuel level sender.

#### LOW OIL PRESSURE SHUT DOWN

1. Check the level of the engine oil with the dipstick. The engine controller will shut the engine down when the oil pressure is less than 20 psi (138 kPa). Add oil if required.
2. Visually inspect the engine for oil leaks.
3. If the oil level is good, restart the unit and verify the loss of oil pressure. Shut the engine down immediately if the oil pressure value does not read 5 psi (34 kPa) within five seconds.
4. Check the oil pressure sender. To identify corrective action, refer to the troubleshooting section of the engine operator's manual provided with the unit.

#### LOW COOLANT LEVEL SHUT DOWN

1. Allow the engine to cool.
2. Check the coolant level in the radiator. To access the radiator cap, you must remove the access panel from the top of the enclosure directly above the radiator. Add coolant until it is 3/4 in. (1.9 cm) below the filler neck. Secure the radiator cap back into its original position.
3. Inspect coolant hoses, engine block and water pump for visible leaks.
4. Check engine oil to verify no coolant has mixed with it (oil will appear milky if coolant is present). Consult the engine operator's manual for additional information.

#### HIGH COOLANT TEMPERATURE SHUT DOWN

1. Check the coolant level in the overflow jug.
2. Restart the engine and read the coolant temperature to verify High Coolant Temperature Shut down. Stop the engine immediately if the coolant temperature is 230°F (110°C) or more.
3. Allow the engine to cool. Add coolant to the overflow jug if it is low and then check the level of coolant in the radiator. To access the radiator cap, you must remove the access panel from the top of the enclosure directly above the radiator. Add coolant until it is 3/4 in. (1.9 cm) below the filler neck. Secure the radiator cap back into its original position.
4. Check the radiator shroud and ducting for blockage and remove any foreign matter.
5. Inspect coolant hoses, engine block and water pump for visible leaks.
6. Check the tension of the serpentine drive belt for the water pump.
7. If no other problems are found, remove the load on the generator and restart the engine. Check the coolant temperature and shut the engine down immediately if it starts to overheat. Consult the engine operator's manual for additional information on engine overheating.

#### OVERCRANK SHUT DOWN

1. Check the fuel level in the tank.
2. Check for proper operation of the fuel pump.
3. Check air filter for blockage.
4. If the engine will not start, consult the engine operator's manual for additional information on troubleshooting starting problems.

#### OVERSPEED OR UNDERSPEED SHUT DOWN

1. Disconnect all loads and restart the generator. Read the frequency (Hz) on the LCD display. With no loads on the generator, the frequency should read 60.0 Hz.
2. If the frequency is above or below 60.0 Hz, the engine speed will have to be adjusted. Refer to the engine operator's manual for throttle adjustments on mechanically governed units and refer to the electronic governor manual for electronically controlled units.

## GENERATOR OUTPUT CONNECTION LUGS

The generator is equipped with connection lugs behind the lug box door located on the lower portion of the control box. The lugs provide connection points for attachment of external loads to the generator. A large decal on the inside of the connection lug door details the proper connections for selected voltages.

### ⚠ WARNING

It is **HIGHLY RECOMMENDED** that only a trained and licensed electrician perform any wiring and related connections to the generator. Installation should be in compliance with the National Electrical Code (NEC) as well as any local or state guidelines as required by law. Failure to follow proper installation requirements may result in equipment or property damage, personal injury or death.

### ⚠ WARNING

Before any connections are made to the generator, make sure that the main circuit breaker and the engine start switch are in the “OFF/O” position and that the negative (-) battery cable is disconnected. Potentially lethal voltages may be present at the generator connection lugs.

### ⚠ DANGER

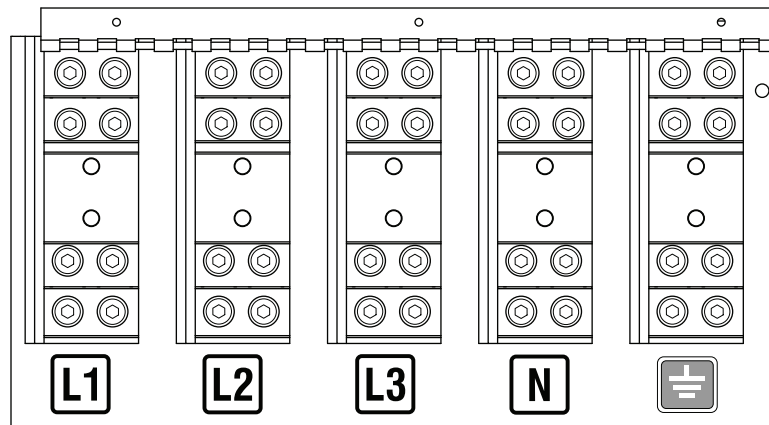
**IMPROPER OR INCORRECT CONNECTIONS TO A BUILDING'S ELECTRICAL SYSTEM CAN CAUSE POTENTIALLY LETHAL VOLTAGES TO BACKFEED ONTO UTILITY LINES. THIS MAY RESULT IN INJURY OR ELECTROCUTION TO UTILITY WORKERS NEARBY. MAKE SURE THE GENERATOR IS SUPPLYING POWER TO AN ISOLATED OBJECT OR BUILDING THAT IS NOT CONNECTED TO ANY UTILITY LINES.**

Connections to the lugs should be made by running the power cables up through the slot in the bottom of the box. Use a hex-wrench to tighten the cable connections. The connection lug door is equipped with safety interlock switches that will trip the main circuit breaker and disable the voltage regulator if the door is opened while the unit is operating.

### ⚠ WARNING

**Never attempt to disable or modify the lug door safety switches. Equipment damage, personal injury or death may result.**

A ground connection is located next to the connection lugs. The unit **MUST HAVE** this ground lug connected to a good earthen ground for proper operating safety. The generator neutral is bonded to ground when it is shipped from the factory. The bonding plate will need to be removed when the generator is used as a standby power source. **INSTALLATION SHOULD BE IN COMPLIANCE WITH NATIONAL ELECTRICAL CODE (NEC), AS WELL AS ANY STATE AND LOCAL CODES OR REGULATIONS.**



RUN CABLES THROUGH SLOT

## GENERATOR CAM LOCK CONNECTIONS OPTION

The generator may be equipped with cam lock connections, located behind the lug door next to the generator output connection lugs. These receptacles provide connection points for attachment of external loads to the generator. A large decal on the inside of the connection lug door details the proper connections for selected voltages.

### ⚠ WARNING

It is **HIGHLY RECOMMENDED** that only a trained and licensed electrician perform any wiring and related connections to the generator. Installation should be in compliance with the National Electrical Code (NEC) as well as any local or state guidelines as required by law. Failure to follow proper installation requirements may result in equipment or property damage, personal injury or death.

### ⚠ WARNING

Before any connections are made to the generator, make sure that the main circuit breaker and the engine start switch are in the “OFF/O” position and that the negative (-) battery cable is disconnected. Potentially lethal voltages may be present at the generator cam lock receptacles.

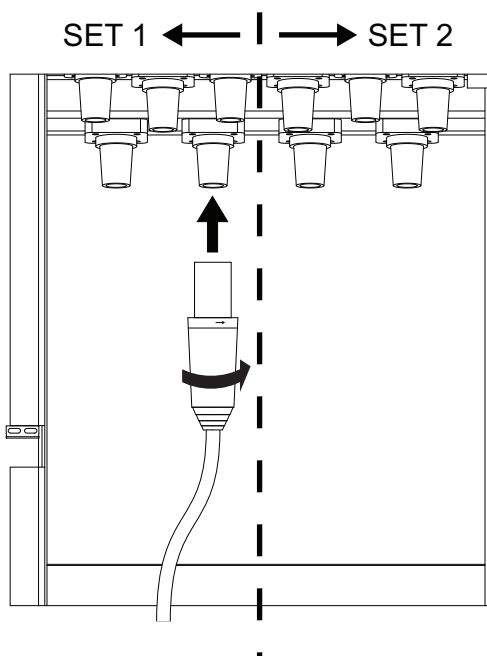
### ⚠ DANGER

**IMPROPER OR INCORRECT CONNECTIONS TO A BUILDING'S ELECTRICAL SYSTEM CAN CAUSE POTENTIALLY LETHAL VOLTAGES TO BACKFEED ONTO UTILITY LINES. THIS MAY RESULT IN INJURY OR ELECTROCUTION TO UTILITY WORKERS NEARBY. MAKE SURE THE GENERATOR IS SUPPLYING POWER TO AN ISOLATED OBJECT OR BUILDING THAT IS NOT CONNECTED TO ANY UTILITY LINES.**

Connections should be made by running power cables equipped with series 16 taper nose 400A, 600V cam lock plugs up through the slot in the bottom of the box and into the cam lock receptacles. Secure the connection by rotating the plug a half turn to the right. The connection lug door is equipped with safety interlock switches that will trip the main circuit breaker and disable the voltage regulator if the door is opened while the unit is operating.

### ⚠ WARNING

Never attempt to disable or modify the lug door safety switches. Equipment damage, personal injury or death may result.



L1	Black
L2	Red
L3	Blue
N (Neutral)	White
G (Ground)	Green

A ground connection is located on the far right of each cam lock set. Each set **MUST** be connected to a good earthen ground for proper operating safety. The generator neutral is bonded to ground when it is shipped from the factory. The bonding plate will need to be removed when the generator is used as a standby power source. **INSTALLATION SHOULD BE IN COMPLIANCE WITH NATIONAL ELECTRICAL CODE (NEC), AS WELL AS ANY STATE AND LOCAL CODES OR REGULATIONS.**

**⚠ WARNING**

On units equipped with two sets of cam locks, make sure all connections to the cam lock receptacles are made to one side only. *i.e.* DO NOT attach L1, L2 and L3 to the left side and Neutral and Ground to the right side. Refer to [page 14](#) for breaker locations.

**4 POSITION VOLTAGE SELECTOR SWITCH OPTION**

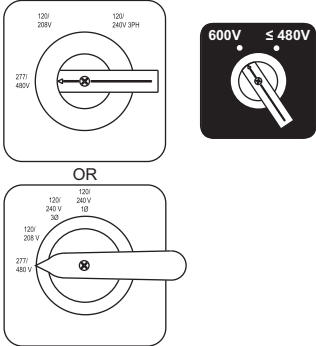
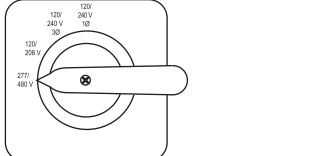
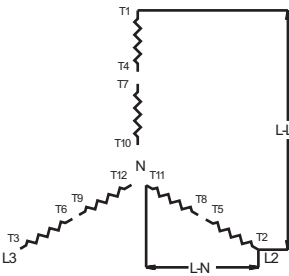
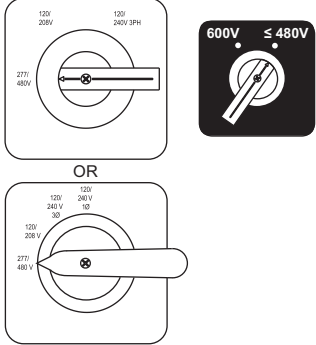
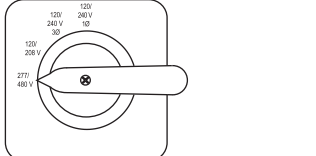
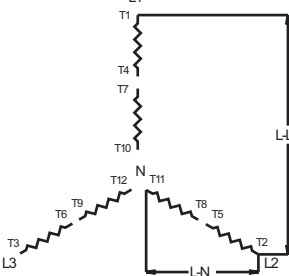
The voltage selector switches are located on a panel attached to the generator, behind the door located next to the fuel tank filler. One selector switch is a four position switch that mechanically changes the connections between the generator output leads and the connection lugs on the main control panel. The other selector switch is a two position switch that changes the resistance to the voltage regulator to set the generator output voltage to 480V or 600V. Voltage ranges are selected by rotating the handle on the switch to the desired voltage.

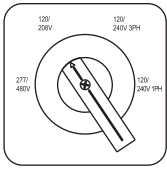

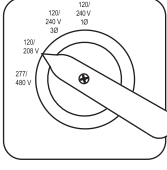
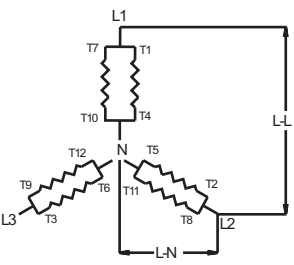
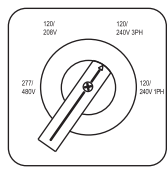

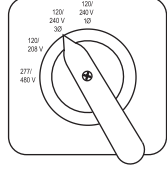
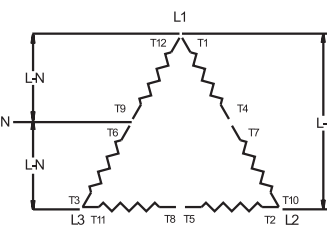
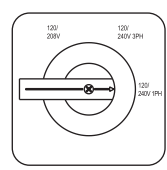

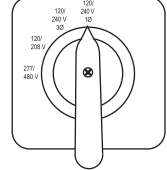
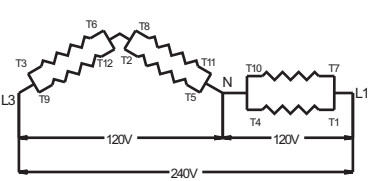
**NOTICE**

**NEVER CHANGE THE VOLTAGE SELECTOR SWITCH WHILE THE ENGINE IS RUNNING.** This will cause severe arcing and damage to the switch and generator windings.

**NOTICE**

The four position selector switch must be at 480/277V when the two position selector switch is at or switching to 600V.

Unit Configuration	Switch Configuration	Voltage Configuration
348/600V 3-Phase	 OR 	 $\begin{aligned} L1 - L2 &= 600V & L1 - N &= 348V \\ L2 - L3 &= 600V & L2 - N &= 348V \\ L3 - L1 &= 600V & L3 - N &= 348V \\ N &= \text{Ground} \end{aligned}$
277/480V 3-Phase	 OR 	 $\begin{aligned} L1 - L2 &= 480V & L1 - N &= 277V \\ L2 - L3 &= 480V & L2 - N &= 277V \\ L3 - L1 &= 480V & L3 - N &= 277V \\ N &= \text{Ground} \end{aligned}$

Unit Configuration	Switch Configuration	Voltage Configuration
120/208V 3-Phase	  OR 	 $L1 - L2 = 208V$ $L1 - N = 120V$ $L2 - L3 = 208V$ $L2 - N = 120V$ $L3 - L1 = 208V$ $L3 - N = 120V$ $N = \text{ground symbol}$
120/240V 3-Phase	  OR 	 $L1 - L2 = 240V$ $L1 - N = 120V$ $L2 - L3 = 240V$ $L2 - N = 120V$ $L3 - L1 = 240V$ $L3 - N = 120V$ $N = \text{ground symbol}$
120/240V 1-Phase	  OR 	 $L1 - L3 = 240V$ $L2 - N = \text{-----}$ $L1 - N = 120V$ $L3 - N = 120V$

The voltage selector switch is equipped with a locking mechanism. Once the proper voltage has been selected, push the red latch on the inside of the switch handle up and insert a padlock through the handle. By locking the handle in place you will prevent unauthorized personnel from changing the switch settings.

The two 120V GFCI receptacles should not be used in the 480/277 and 600/348 voltage settings and the three 240V twist-lock receptacles should not be used in the 600/348 voltage setting as the voltage will be higher and equipment damage could result.



## CHANGING OUTPUT VOLTAGE

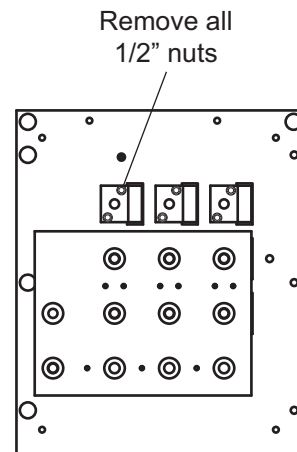
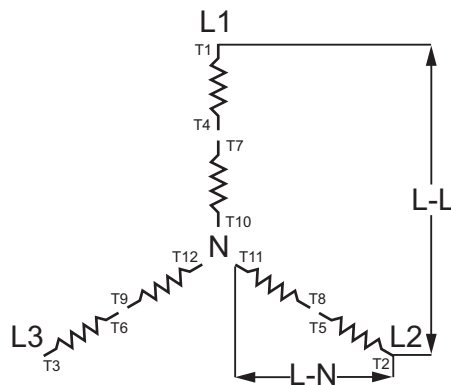
The output voltage can be changed by moving the shorting (link) board in the generator reconnect box. The reconnect box is located on the top of the generator. Before attempting to change the output voltage, shut the generator down and make sure that the main circuit breaker and the control power switch are in the “OFF/O” position.

### ⚠ DANGER

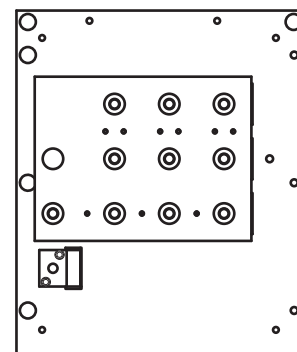
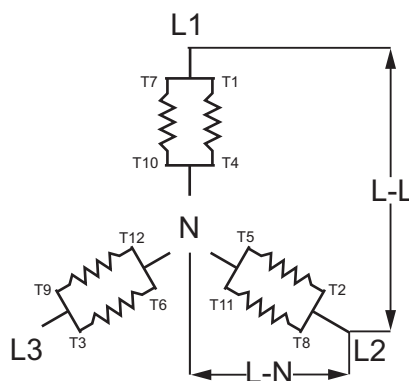
**NEVER ATTEMPT TO CHANGE THE VOLTAGE WHILE THE ENGINE IS RUNNING.  
LETHAL VOLTAGE MAY BE PRESENT AT THE CONNECTION LUGS ON THE SHORT-  
ING (LINK) BOARD.**

To receive 480/277 3Ø voltage at the connection lugs, the shorting (link) board must be attached in the lower position as shown in the illustration. For 208/120 3Ø voltage, the shorting (link) board must be in the upper position as shown in the illustration. If the board needs to be changed from one setting to the other, remove all of the 1/2” nuts that hold the shorting (link) board down and move it to the new position. Replace all of the hardware and tighten it to 25 ft-lbs. of torque.

Reinstall the reconnect box door and start the generator by following the [“Prestart Check List” on page 20](#).



Link Board Attached in  
480 Volt 3Ø Position



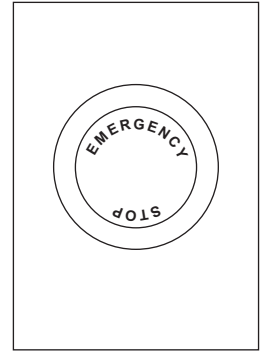
Link Board Attached in  
208Volt 3Ø Position

## EMERGENCY STOP SWITCH

The generator is equipped with one emergency stop switch, located on the rear of the unit next to the control door. The red switch is clearly labeled “EMERGENCY STOP.” The switch can be accessed and activated with all doors closed and locked.

Activate the emergency stop switch by pushing the red button in until it locks down. This will trip the main circuit breaker which will open the contact, disconnecting the load to the connection lugs. This will also open the fuel circuit, shutting down the engine. The “Emergency Stop” fault will be displayed on the control panel.

The switch will remain closed until it is pulled out.



### NOTICE

Use the emergency stop switch only when the generator must be shut down immediately.

For any other shut down, refer to *“Shutting Down The Generator” on page 23.*

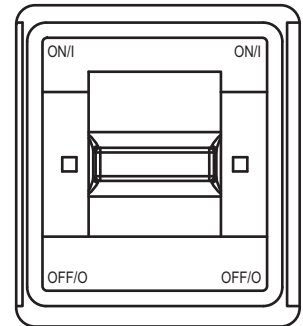
## MAIN CIRCUIT BREAKER

The main circuit breaker is located on the main control panel. When the breaker is in the “OFF/O” position, power is interrupted between the connection lugs and the generator. Once the connections have been made to the connection lugs and the generator has been started and allowed to reach normal operating temperature, the breaker may be switched to the “ON/I” position. Use the breaker handle extension supplied with this unit to apply additional leverage to the switch.

The main circuit breaker will be tripped, disconnecting power to the connection lugs, if any of the following items occur while the unit is running:

1. Overload of the generator circuits to the connection lugs (208/120V only).
2. The door covering the connection lugs is opened.
3. If the emergency stop switch is activated.
4. If the door to the reconnect box (shorting board) is removed.

Make sure that any problems that cause the main circuit breaker to trip are corrected before returning the switch to the “ON/I” position.



### ⚠ WARNING

**The main circuit breaker interrupts power to the customer connection lugs only. The control panel receptacles have power even if the main circuit breaker is in the “OFF/O” position. To disconnect power to the receptacles, use the individual circuit breakers located near each receptacle.**

## VOLTAGE REGULATION

The electronic voltage regulator controls the output of the generator by regulating the current into the exciter field. The regulator has three screwdriver adjustable potentiometers that may be adjusted for voltage, stability and voltage roll-off (U/F). The voltage regulator on your unit is adjusted before shipment from the factory. Contact Magnum Power Products LLC for additional information before attempting to adjust the voltage regulator.

**Note:** For units equipped with a Marathon DVR2000E+ digital voltage regulator, please refer to the Marathon operating manual provided with the unit.

## CONTROL PANEL RECEPTACLES

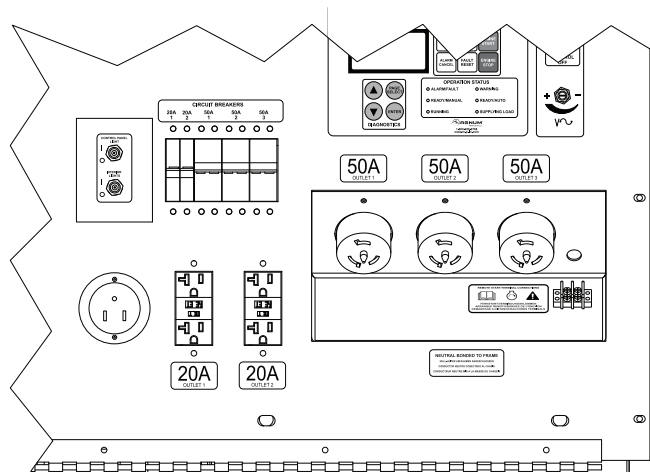
The generator is equipped with five receptacles. The large receptacles are 240/120VAC twist-lock receptacles rated at 50A each. The smaller receptacles are 120VAC duplex receptacles rated at 20A each with Ground Fault Circuit Interrupt (GFCI) protection. These receptacles are not routed through the main circuit breaker. Each receptacle has its own circuit breaker, located directly above or next to the receptacle. Each breaker is sized to the maximum rating of the corresponding receptacle.

### NOTICE

Power to the receptacles is available any time the generator is running, **EVEN IF THE MAIN CIRCUIT BREAKER IS “OFF/O,” MAKE SURE THAT ANY EQUIPMENT CONNECTED TO THE RECEPTACLES IS TURNED OFF BEFORE TURNING THE BREAKERS ON.**

Make sure that the voltage selector switch is in the proper position and that the output voltage is correct for the equipment that is connected to the receptacles. Improper voltage may cause equipment damage or malfunction.

**Note:** When the shorting board is in position for 480/277V 3Ø, voltage at the two GFCI duplex receptacles is 139V and the voltage at the three twist-lock receptacles is 240/139V. Magnum Power Products LLC does not recommend using the receptacles in the 480V position. When the shorting board is in position for 208/120V 3Ø, voltage at the three twist-lock receptacles and the two GFCI receptacles is 208/120V.



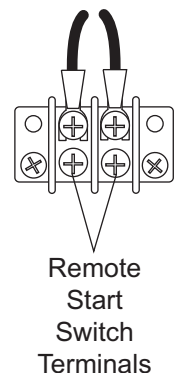
## DERATING FOR ALTITUDE

All units are subject to derating for altitude and temperature; this will reduce the available power for operating tools and accessories connected to the receptacles. Typical reductions in performance are 2-4% for every 1000 ft. (305 m) of elevation and 1% per 10°F (3-5°C) increase in ambient air temperature over 72°F (22°C).

## REMOTE START TERMINAL BLOCK

The remote start terminal block is located just to the right of the three twist-lock receptacles. It provides a connection for installation of a remote start switch which will allow the generator to be started by a remote dry-contact closure switch.

Before pressing the “AUTO” button, verify that the contacts on any remote switch linked to the generator are OPEN. If the contacts on a remote switch are closed, the generator will crank and start when AUTO is selected. Attach the switch leads to the two unused terminals on the generators remote start block. For additional information on starting the generator, refer to [page 21](#).



## TRANSFER SWITCH

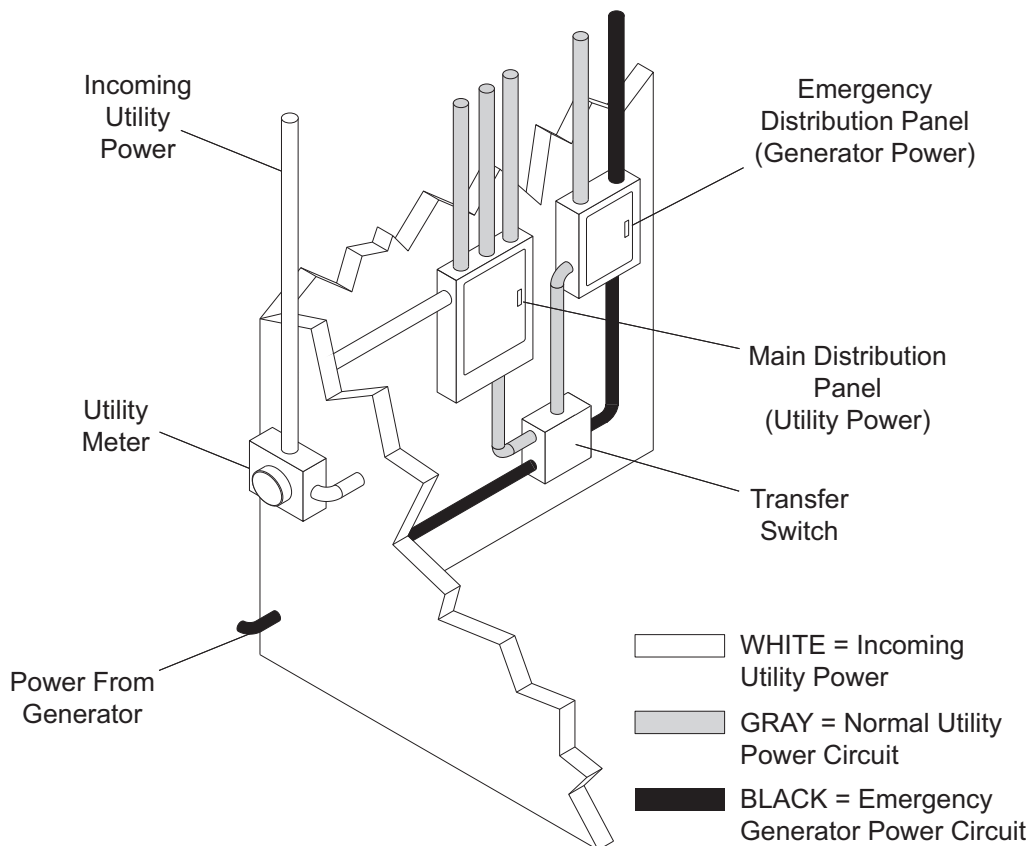
### **NOTICE**

The generator neutral is bonded to ground when shipped from the factory. The bonding plate will need to be removed when the generator is used as a standby power source. Installation should be in compliance with National Electrical Code (NEC), as well as any state and local codes or regulations.

When the generator is used as a standby power supply, it must be equipped with a transfer switch which isolates it from the utility's distribution system. A transfer switch is designed to transfer electrical loads from the normal power source (utility) to the emergency power source (generator) when normal voltage falls below a prescribed level. The transfer switch automatically returns the load back to the normal source when power is restored back to operating levels.

### **⚠ DANGER**

**FAILURE TO ISOLATE THE GENERATOR FROM THE NORMAL POWER UTILITY CAN CAUSE POTENTIALLY LETHAL VOLTAGE TO BACKFEED INTO THE UTILITY LINES. THIS MAY RESULT IN INJURY OR ELECTROCUTION OF UTILITY WORKERS NEARBY. MAKE SURE THE GENERATOR IS ISOLATED BY A TRANSFER SWITCH FROM ANY LOCAL UTILITY LINES. THIS ALSO APPLIES IF THE GENERATOR IS BEING USED AS A BACK UP TO SOME OTHER TYPE OF POWER SUPPLY.**



Installation of a transfer switch or other type of remote starting device is the responsibility of the generator user. Installation of such devices must be performed by following all directions supplied by the manufacturer of the switch. If attaching the generator to a power supply normally serviced by a utility company, notify the utility company and check local and state regulations. Familiarize yourself with all instructions and warning labels supplied with the switch.

## **⚠ WARNING**

**ONLY** a licensed electrician should perform any wiring and any related connections to the generator. Installation should be in compliance of the National Electrical Code (NEC) as well as any state or local codes or regulations. Failure to follow these procedures could result in property damage, personal injury or death. Before any connections are attempted, make sure the main circuit breaker and the engine start switch are in the “OFF/O” position and that the negative (-) battery cable has been disconnected from the engine starting battery.

## **NOTICE**

When using the generator as a standby or substitute power supply, make sure the output voltage and phase rotation of the generator match those of the local power utility. Improper voltage or phase rotation may cause equipment damage or malfunction.

## **AUTO EXERCISE TIMER**

Generators installed in a standby application should be exercised regularly to maintain operating condition and to ensure responsiveness in an emergency situation. The following procedure demonstrates how to run (exercise) the generator on a time schedule:

1. Press the “PAGE SELECT” button until “Password” appears at the top of the screen.
2. Press the down arrow until “Date/Time” is selected and press “ENTER.”
3. Press the down arrow until “Timer1 Repeat” is selected and press “ENTER.”
4. Choose the day or days the unit should run and press “ENTER.”
5. Press the down arrow until “Timer1 ON Time” is selected and press “ENTER.”
6. Adjust the desired time to start running and press “ENTER.”
7. Press the down arrow until “Timer1Duration” is selected and press “ENTER.”
8. Adjust the time period to the length of time the unit should run after starting, and press “ENTER.”
9. Press “PAGE SELECT” three times to return to the main menu.
10. Press the “AUTO” button to switch modes to automatic.

**Note:** The controller must be in Auto mode to run at the programmed time. Use a trickle battery charger or solargizer to prevent the controller from draining the battery while in Auto mode.

## **DAILY WALK AROUND INSPECTION**

Look for conditions that could hinder performance or safety, such as (but not limited to) oil/coolant/fuel leakage, blocked vents, loose/missing hardware and electrical connections.

Visually inspect the fan belt for cracks, fraying, stretching and that the belt is properly seated in the pulley grooves. Replace the belt according to the manufacturer’s recommendations.

**Note:** At the 500 hour/12 month service interval, it is recommended that the belt be removed and checked for wear. While the belt is removed, inspect pulleys and bearings. Rotate and feel for hard turning or unusual sounds. If pulleys or bearings need replacement, contact John Deere.

## **⚠ CAUTION**

Failure to perform a daily inspection may result in serious damage to the prime mover.

## ENGINE AND GENERATOR MAINTENANCE

Check the engine oil level daily before starting the engine. **DO NOT** start the generator if the oil level is below the “ADD” mark on the dipstick. The normal operating level for the engine oil is anywhere in the crosshatch pattern between the “FULL” and “ADD” markings. Add oil to the engine only if the level is below the “ADD” mark on the bottom of the crosshatch pattern. **DO NOT OVERFILL** the crankcase. Consult the engine operator’s manual for the proper grade of oil, including special operating conditions such as a change in season or climate.

Check the coolant level daily. The coolant is checked by visually inspecting the level in the coolant overflow jug, located near the radiator. The normal operating level is anywhere between the “FULL” and “ADD” markings on the overflow jug, with the optimum level noted as “NORMAL RANGE”. **WHEN THE ENGINE IS STOPPED AND COMPLETELY COOL**, coolant may be added directly to the overflow jug. Consult the engine operator’s manual for coolant recommendations and proper mixture.

Check the condition of the air filter by viewing the level of vacuum draw on the filter minder gauge. Replace the air filter when the yellow center bar reaches the red section on the gauge (20 in. H<sub>2</sub>O).

Poorly maintained equipment can become a safety hazard! In order for the equipment to operate safely and properly over a long period of time, periodic maintenance and occasional repairs are necessary. **NEVER** perform even routine service (oil/filter changes, cleaning, etc.) unless all electrical components are shut off. When servicing this equipment always follow the instructions listed below.

- Make sure the engine start switch is turned to the “OFF/O” position.
- Verify that all circuit breakers are open (“OFF/O”).
- Activate (push in) the “EMERGENCY STOP” button.
- Disconnect the negative (-) terminal on the battery.
- Attach a “DO NOT START” sign to the control panel. This will notify everyone that the unit is being serviced and will reduce the chance of someone inadvertently trying to start the unit.
- If the unit is connected to a remote start or transfer switch, make sure the remote switch is also off and tagged.
- Never wash the unit with a high pressure hose or with any kind of power washer.
- Never wash the engine block or fuel tank with a power washer or steam cleaner. Water may enter the cabinet and collect in the generator windings or other electrical parts, causing damage.
- If the unit is stored outside, check for water inside the cabinet and generator before each use. If wet, dry the unit thoroughly before starting.

## BASIC MAINTENANCE SCHEDULE - JOHN DEERE ENGINE

### NOTICE

Refer to the original equipment manufacturer’s operating manual for a complete list of maintenance requirements. Failure to comply with the procedures as described in the engine operator manual will nullify the warranty, decrease performance and cause equipment damage or premature equipment failure. Maintenance records may be required to complete a warranty request.

Use the schedule in the following table as a guide for regular maintenance intervals. For additional or replacement copies of the engine operator’s manual, contact an authorized dealer in your area.

Item	Daily	250 Hrs.	500 Hrs./12 Months	2000 Hrs./ 24 Months	As Required
Check Oil Level	◆				
Check Coolant Level	◆				
Check Fuel Level	◆				
Check Tire Pressure	◆				
Check All Electrical Connections	◆				
Inspect Radiator Fins For Debris, Clean As Required	◆				
Check Fuel Filter/Water Separator Bowl	◆				

Item	Daily	250 Hrs.	500 Hrs./12 Months	2000 Hrs./ 24 Months	As Required
Check Air Cleaner Dust Valve Restriction Indicator Gauge	◆*				
Perform Visual Walkaround Inspection	◆				
Check Oil Vapor Recirculation System/Non-Return Valve		◆			
Change Engine Oil and Replace Oil Filter			◆**		
Replace Oil Vapor Recirculation Filter			◆		
Service Battery			◆		
Check Coolant Pump Weep Hole Foam Filter			◆		
Replace Fuel Filters/Clean Water Separator			◆		
Check Engine Mounts			◆		
Check Air Intake Hoses, Connections, and System			◆		
Check Engine Ground Connection			◆		
Check Belt Tensioner and Belt Wear			◆		
Check Cooling System			◆		
Lubricate Leveling Jack(s)			◆		
Check Generator Drive Plate Torque (refer to <a href="#">page 41</a> )			◆		
Test Thermostats				◆	
Replace Air Cleaner Elements					◆
Bleed Fuel System					◆
Replace Alternator and Fan Belts					◆
Check Fuses					◆
Add Coolant					◆
Check Electrical Wiring and Connections					◆

\* Replace primary air cleaner when dust valve restriction indicator gauge shows a vacuum of 25 in. H<sub>2</sub>O.

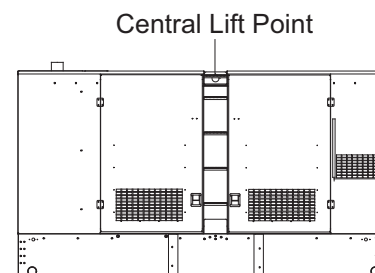
\*\* Change the oil and oil filter after the first 100 hours, then every 500 hours. If not using John Deere Plus 50 II engine oil, the interval must be decreased to every 250 hours.

## BELT TENSION

John Deere engines use two types of belt tensioners: manual and automatic. Adjust the belt using the manual tensioner according to the manufacturer's specifications. The automatic tensioner cannot be adjusted or repaired and is designed to maintain proper tension over the belt's life. Units with the automatic belt tensioner must be inspected according to the manufacturer's specifications.

## LIFTING THE GENERATOR

A large central lift point is located on the top of the generator. The central lift point is connected to a lift structure inside the unit. Attach a sling or hook directly to the central lift point only if the devices are in good condition and the equipment being used to raise the unit has sufficient capacity. Approximate weights can be found on [page 10](#). Always remain aware of others around you when moving or lifting the generator. Keep the cabinet doors closed and locked.

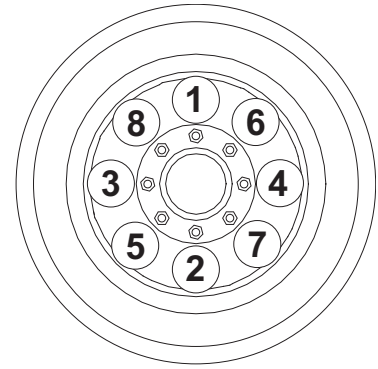


## TOWING THE TRAILER

1. Use the jack to raise or lower the trailer onto the hitch of the towing vehicle. Lock the hitch coupling and attach the safety chains or cables to the vehicle. Raise the jack foot completely.
2. Connect any trailer wiring to the tow vehicle. Check for proper operation of the stop and signal lights.
3. Make sure all doors are properly latched.



4. Check for proper inflation of the trailer tires. Maximum tire pressures can be found on [page 10](#).
5. Check the wheel lugs. Tighten or replace any that are loose or missing. If a tire has been removed for axle service or replaced, tighten the lugs in the order shown, to the following specifications:
  - A. Start all lug nuts by hand.
  - B. First pass tighten to 20-25 ft-lbs (27-33 Nm).
  - C. Second pass tighten to 50-60 ft-lbs (67-81 Nm).
  - D. Third pass tighten to 90-120 ft-lbs (122-162 Nm).



**Note:** After the first road use, re-torque the lug nuts in sequence.

6. Maximum recommended speed for highway towing is 45 mph (72 km/h). Recommended off-road towing speed is not to exceed 10 mph (16 km/h) or less, depending on terrain.

## TRAILER WHEEL BEARINGS

The trailer axles are equipped with a grease zerk fitting to allow lubrication of the wheel bearings without the need to disassemble the axle hub. To lubricate the axle bearings, remove the small rubber plug on the grease cap, attach a standard grease gun fitting to the grease zerk fitting and pump grease into the fitting until new grease is visible around the nozzle of the grease gun. Use only a high quality grease made specifically for lubrication of wheel bearings. Wipe any excess grease from the hub with a clean cloth and replace the rubber plug when finished. The minimum recommended lubrication is every 12 months or 12,000 miles (19,312 km). More frequent lubrication may be required under extremely dusty or damp operating conditions.

## JACK MAINTENANCE

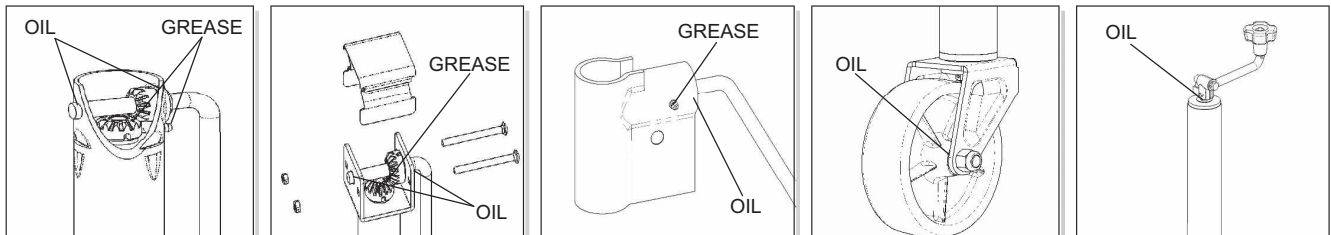
The following procedures should be performed at least annually.

### SIDE-WIND MODELS

- The internal gearing and bushings of the jack must be kept lubricated. Apply a small amount of automotive grease to the internal gearing by removing the jack cover, or if equipped, use a needle nose applicator or standard grease gun on the lubrication point found on the side of the jack near the crank. Rotate the jack handle to distribute the grease evenly.
- A lightweight oil must be applied to the handle unit at both sides of the tube.
- If equipped, the axle bolt and nut assembly of the caster wheel must also be lubricated with the same light weight oil.

### TOP-WIND MODELS

- Apply a lightweight oil to the screw stem.





## CHECKING GENERATOR DRIVE PLATE TORQUE

Follow the procedure below to check the torque of the generator drive plate bolts in accordance with the maintenance chart on [page 38](#).

1. Disconnect the engine starting battery.
2. Remove the generator fan guard.
3. Torque each of the drive plate bolts to the appropriate specification shown in the table below.

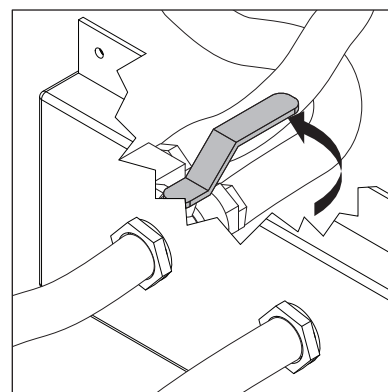
Unit	ft-lbs (Nm)
MMG320CAN6	33 (45)

4. Reinstall the generator fan guard. Reconnect the battery.

## AUXILIARY FUEL TANK OPTION

The auxiliary fuel tank option is designed so the unit can run from an external fuel tank. The unit is still programmed to shut down when the internal tank's fuel level drops below five percent. In order for the unit to run off of an auxiliary tank, the fuel level in the internal tank must remain over five percent. To operate the unit using an auxiliary fuel tank, use the following procedure:

1. Shut down the unit and check that the level of fuel in the tank is above five percent.
2. Attach the auxiliary fuel tank's fuel lines to the "AUXILIARY FUEL INLET" and "AUXILIARY FUEL OUTLET" fittings on the unit.
3. Open the "AUXILIARY FUEL INLET" and "AUXILIARY FUEL OUTLET" valves located inside of the right front door.



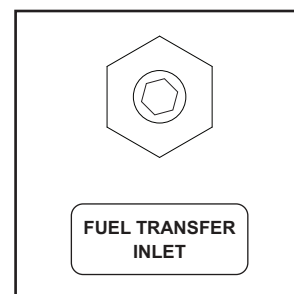
## FUEL TRANSFER PUMP OPTION

The fuel transfer pump option allows the fuel tank to be refilled from an external bulk fuel source. When the fuel transfer switch is on, anytime the fuel level drops below 15% the fuel transfer pump will begin pumping fuel from an external bulk fuel source into the fuel tank on the unit. The fuel transfer pump will shut off when the fuel level of the internal tank reaches 90%. The pump will also be monitored to ensure a certain percentage increase in fuel level over a given period of time to prevent the pump from running dry. To operate the fuel transfer system, use the following procedure:

1. Shut down the unit.

**Note:** If the external bulk fuel supply is already connected, the unit does not have to be shut down to turn the fuel transfer pump option on or off.

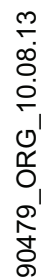
2. Attach the external bulk fuel supply to "FUEL TRANSFER INLET" fitting on the unit.
3. Turn on the fuel transfer switch.



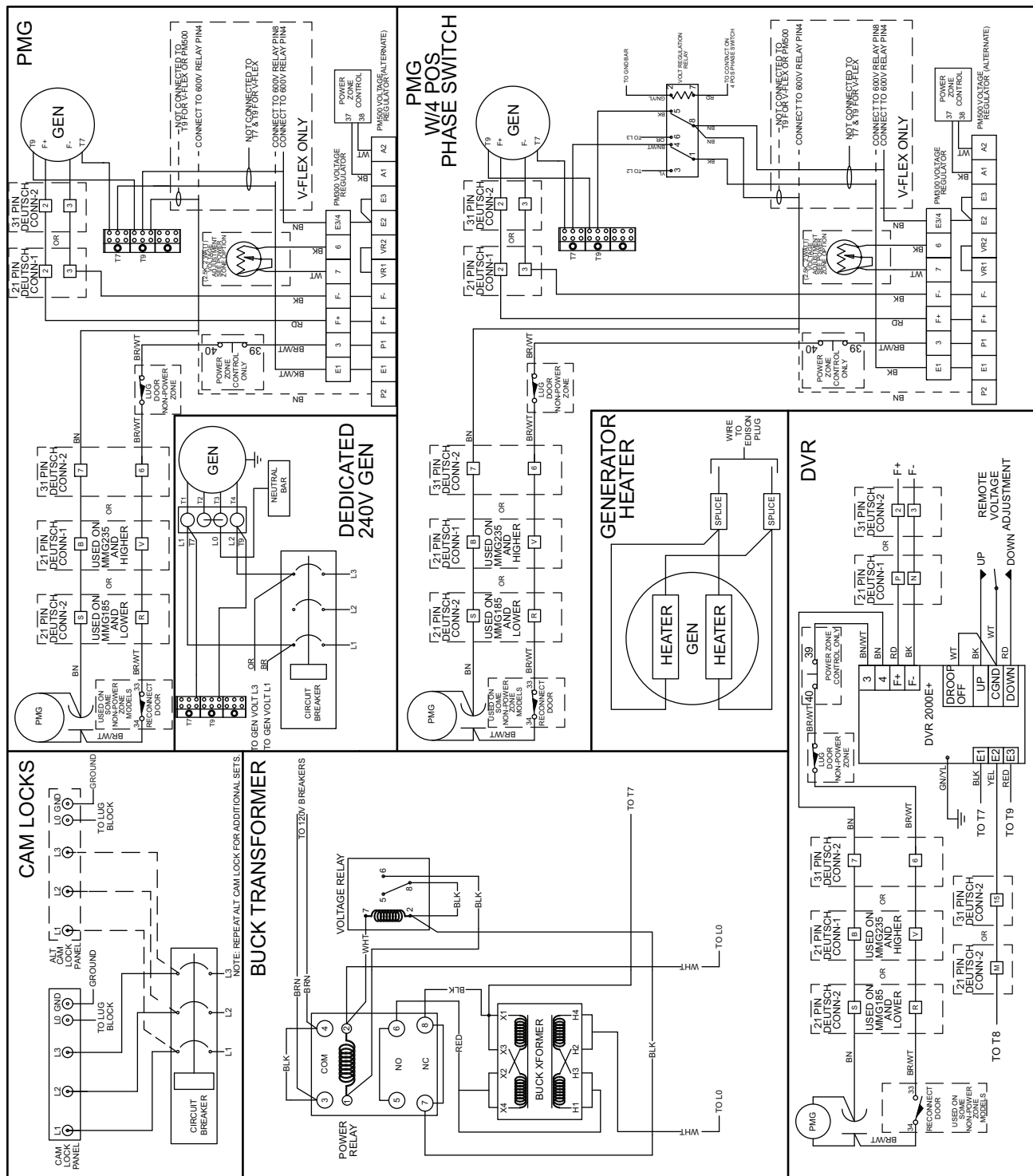
## VISCOUS FAN CLUTCH OPTION

The viscous fan clutch option allows the engine cooling fan to engage at lower speeds, and disengage at higher speeds, increasing cooling system efficiency. The cooling fan will engage at full speed when the coolant temperature rises. When the fan is operating at full speed, it will switch to a slower speed when the coolant temperature drops. There will be an audible difference when the engine cooling fan switches speeds. Depending on unit model, the temperature ranges vary between 170°F and 200°F (77°C and 93°C).

## 42

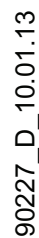


# AC WIRING DIAGRAMS FOR OPTIONAL EQUIPMENT

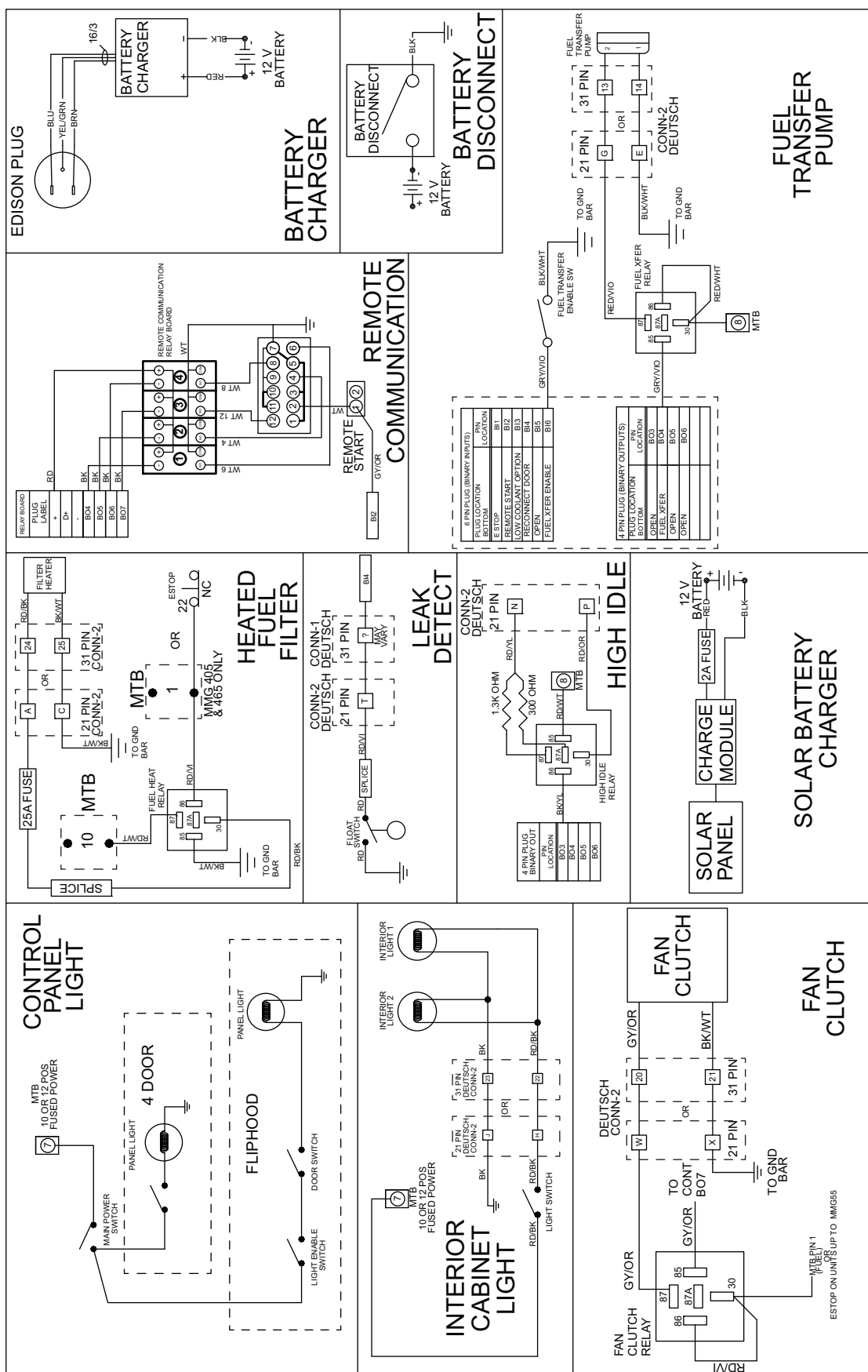


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## 44

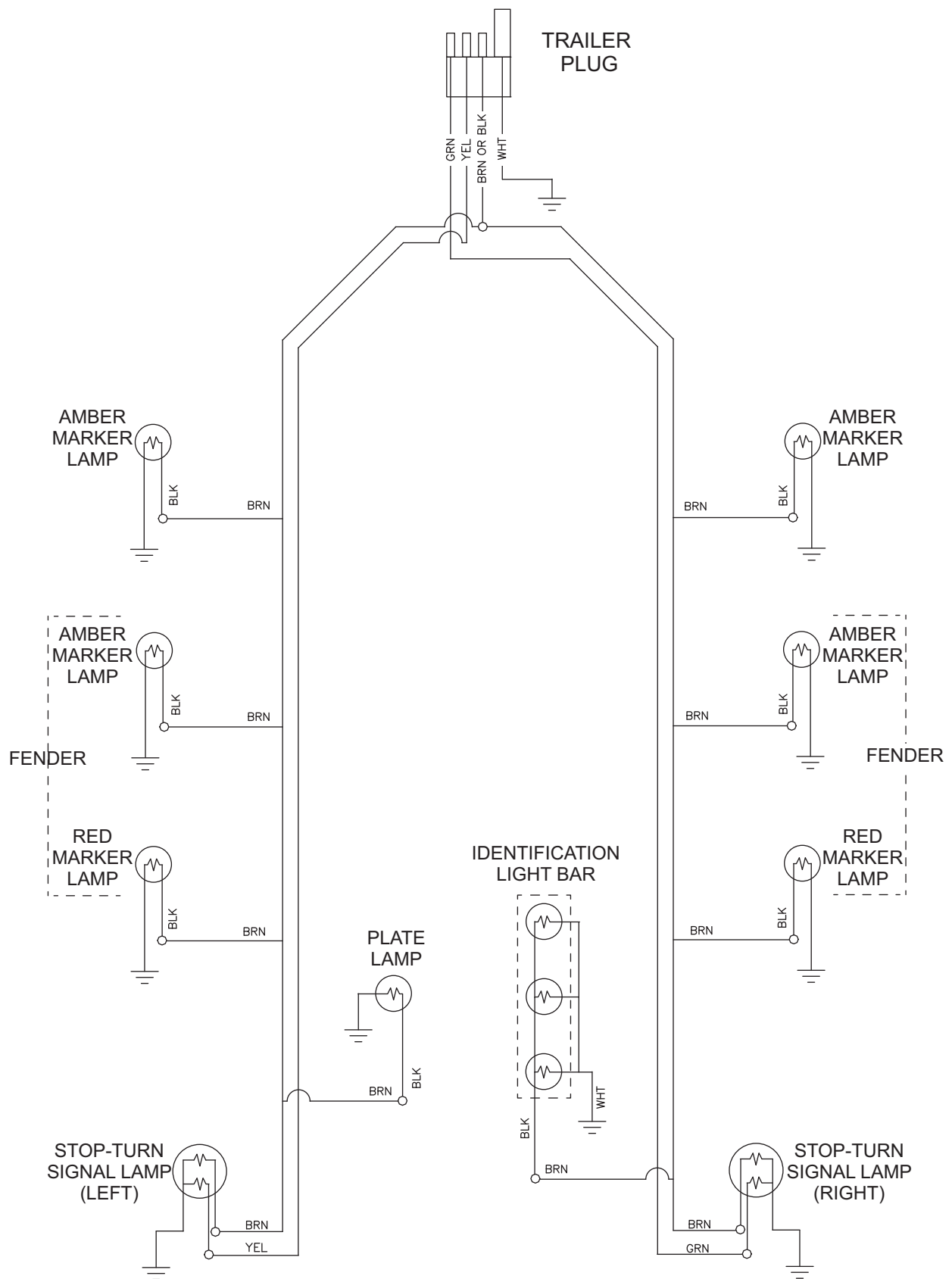


## DC WIRING FOR OPTIONAL EQUIPMENT



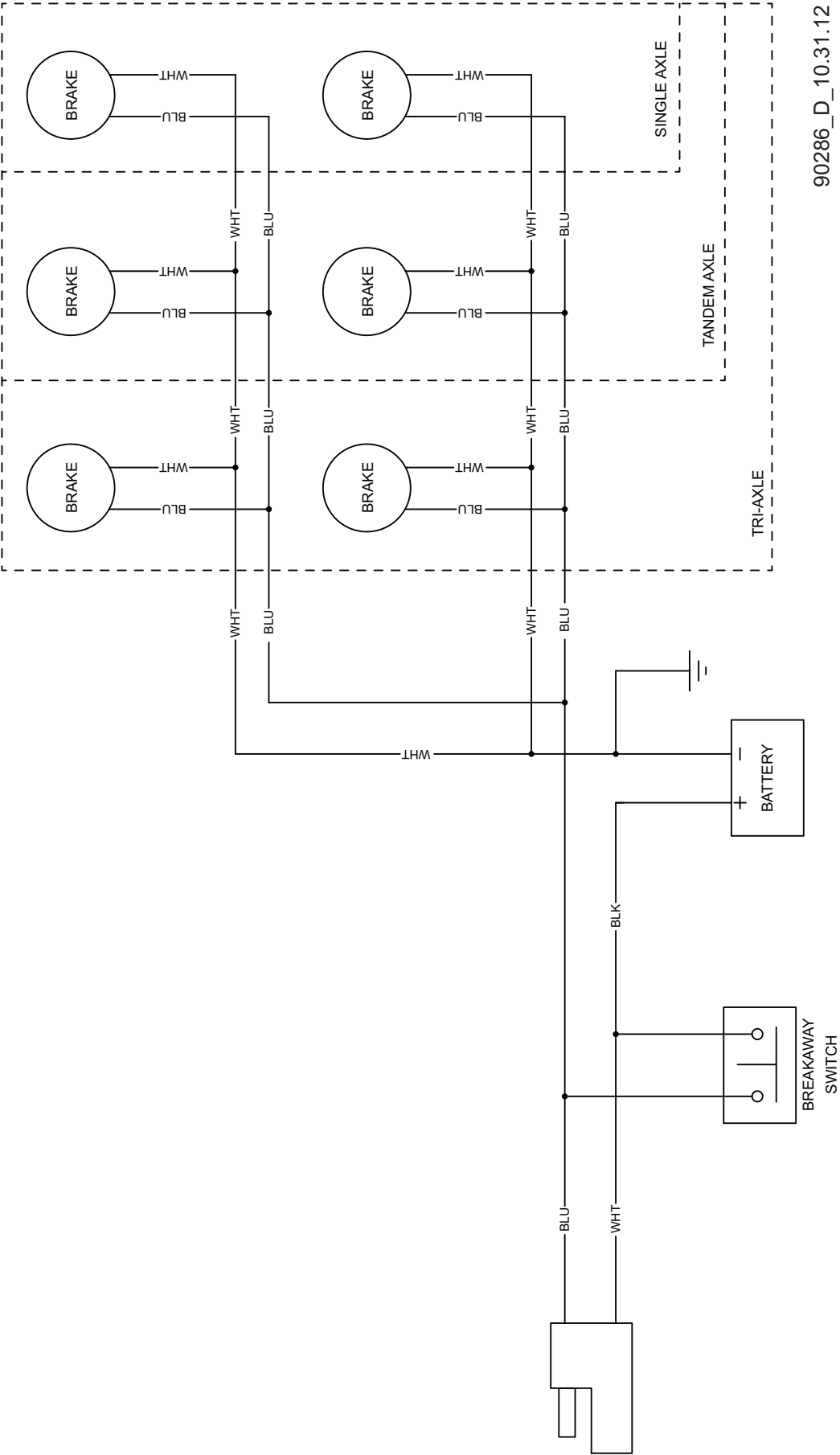
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# TRAILER WIRING DIAGRAM



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WIRING HARNESS - ELECTRIC BRAKE OPTION



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## SERVICE LOG

OIL GRADE: \_\_\_\_\_ BRAND: \_\_\_\_\_

COOLANT MIXTURE: \_\_\_\_\_ BRAND: \_\_\_\_\_

[illegible][illegible][illegible]



## NOTES

[illegible]

[illegible]



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